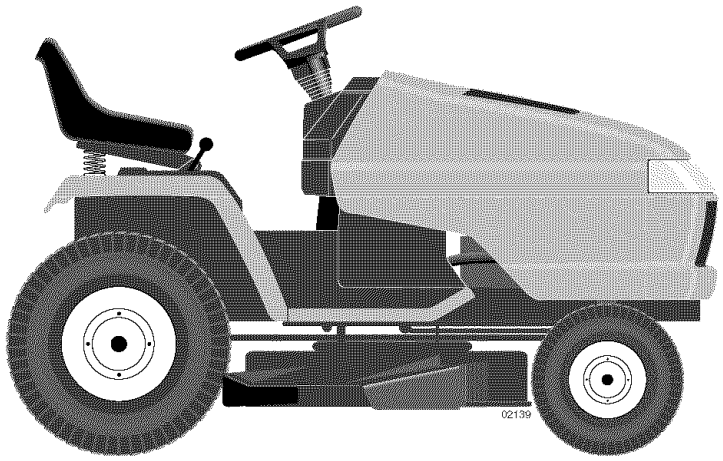
Owner's Manual

CRAFTSMAN®

GARDEN TRACTOR

25.0 HP, 48" Mower
Electric Start
Automatic Transmission

Model No.
917.276360



This product has a low emission engine which operates differently from previously built engines. Before you start the engine, read and understand this Owner's Manual.

IMPORTANT:
Read and follow all Safety Rules and Instructions before operating this equipment.

For answers to your questions about this product, Call:

1-800-659-5917
Sears Craftsman Help Line
5 am - 5 pm, Mon - Sat

Sears, Roebuck and Co., Hoffman Estates, IL 60179 U.S.A.
Visit our Craftsman website:www.sears.com/craftsman

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WARRANTY

LIMITED WARRANTY ON CRAFTSMAN RIDING EQUIPMENT
For two (2) years from the date of purchase, if this Craftsman Riding Equipment is maintained, lubricated and tuned up according to the instructions in the owner's manual, Sears will repair or replace free of charge any parts that are found to be defective in material or workmanship according to the guidelines of coverage listed below. Sears will also provide free labor for these applicable warranted parts for the two full years. During the first 30 days of purchase, there will be no charges to service the product at your home for issues covered by this warranty. (See exclusions below). For your convenience, IN HOME warranty service will still be available after the first 30 days of purchase, but a trip charge will apply. This charge will be waived if the Craftsman product is dropped off at an authorized Sears location. For the nearest authorized Sears location, please call 1-800-4-MY-HOME®. This warranty applies only while this product is within the United States.

This Warranty does not cover:

- Expendable items which become worn during normal use, including but not limited to blades, spark plugs, air cleaners, belts, and oil filters.
- Standard Maintenance Servicing, oil changes, or tune-ups.
- Tire replacement or repair caused by punctures from outside objects, such as nails, thorns, stumps, or glass.
- Repairs necessary because of operator abuse, including but not limited to, damage caused by towing objects beyond the capability of the riding equipment, impacting objects that bend the frame or crankshaft, or over-speeding the engine.
- Repairs necessary because of operator negligence, including but not limited to, electrical and mechanical damage caused by improper storage, failure to use the proper grade and amount of engine oil, failure to keep the deck clear of flammable debris, or failure to maintain the equipment according to the instructions contained in the owner's manual.
- Engine (fuel system) cleaning or repairs caused by fuel determined to be contaminated or oxidized (stale). In general, fuel should be used within 30 days of its purchase date.
- Normal deterioration and wear of the exterior finishes, or product label replacement.
- Riding equipment used for commercial or rental purposes.

LIMITED WARRANTY ON BATTERY
For ninety (90) days from date of purchase, if any battery included with this riding equipment proves defective in material or workmanship and our testing determines the battery will not hold a charge, Sears will replace the battery at no charge. During the first 30 days of purchase, there will be no charges to replace the battery at your HOME. After the first 30 days, for your convenience, IN-HOME warranty service will still be available but a trip charge will apply. This charge will be waived if the Craftsman product is dropped off at an authorized Sears location. For the nearest authorized Sears location, please call 1-800-4-MY-HOME®.

This battery warranty applies only while this product is within the United States.

This warranty gives you specific legal rights, and you may also have other rights, which vary, from state to state.

Sears, Roebuck and Co.,Dept.817WA, Hoffman Estates, IL 60179

SAFETY RULES

IMPORTANT: This cutting machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

WARNING: In order to prevent accidental starting when setting up, transporting, adjusting or making repairs, always disconnect spark plug wire and place wire where it cannot contact spark plug.

WARNING: Do not coast down a hill in neutral, you may lose control of the tractor.

WARNING: Tow only the attachments that are recommended by and comply with specifications of the manufacturer of your tractor. Use common sense when towing. Operate only at the lowest possible speed when on a slope. Too heavy of a load, while on a slope, is dangerous. Tires can lose traction with the ground and cause you to lose control of your tractor.

WARNING: Engine exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

WARNING: Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. **Wash hands after handling.**

I. GENERAL OPERATION

- Read, understand, and follow all instructions on the machine and in the manual before starting.
- Do not put hands or feet near rotating parts or under the machine. Keep clear of the discharge opening at all times.
- Only allow responsible adults, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blades.
- Be sure the area is clear of bystanders before operating. Stop machine if anyone enters the area.
- Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Never direct discharged material toward anyone. Avoid discharging material against a wall or obstruction. Material may ricochet back toward the operator. Stop the blades when crossing gravel surfaces.
- Do not operate machine without the entire grass catcher, discharge guard, or other safety devices in place and working.
- Slow down before turning.
- Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove keys before dismounting.
- Disengage blades when not mowing. Shut off engine and wait for all parts to come to a complete stop before cleaning the machine, removing the grass catcher, or unclogging the discharge guard.
- Operate machine only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Watch for traffic when operating near or crossing roadways.
- Use extra care when loading or unloading the machine into a trailer or truck.
- Always wear eye protection when operating machine.
- Data indicates that operators, age 60 years and above, are involved in a large percentage of riding mower-related injuries. These operators should evaluate their ability to operate the riding mower safely enough to protect themselves and others from serious injury.
- Follow the manufacturer's recommendation for wheel weights or counterweights.
- Keep machine free of grass , leaves or other debris build-up which can touch hot exhaust / engine parts and burn. Do not allow the mower deck to plow leaves or other debris which can cause build-up to occur. Clean any oil or fuel spillage before operating or storing the machine. Allow machine to cool before storage.

SAFETY RULES

II. SLOPE OPERATION

Slopes are a major factor related to loss of control and tip-over accidents, which can result in severe injury or death. Operation on all slopes requires extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

- Mow up and down slopes, not across.
- Watch for holes, ruts, bumps, rocks, or other hidden objects. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Choose a low ground speed so that you will not have to stop or shift while on the slope.
- Do not mow on wet grass. Tires may lose traction.
  Always keep the machine in gear when going down slopes. Do not shift to neutral and coast downhill.
- Avoid starting, stopping, or turning on a slope. If the tires lose traction, disengage the blades and proceed slowly straight down the slope.
- Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction, which could cause the machine to roll over.
- Use extra care while operating machine with grass catchers or other attachments; they can affect the stability of the machine. Do no use on steep slopes.
- Do not try to stabilize the machine by putting your foot on the ground.
- Do not mow near drop-offs, ditches, or embankments. The machine could suddenly roll over if a wheel is over the edge or if the edge caves in.

III. CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. Never assume that children will remain where you last saw them.

- Keep children out of the mowing area and in the watchful care of a responsible adult other than the operator.
- Be alert and turn machine off if a child enters the area.
- Before and while backing, look behind and down for small children.
- Never carry children, even with the blades shut off. They may fall off and be seriously injured or interfere with safe machine operation. Children who have been given rides in the past may suddenly appear in the mowing area for another ride and be run over or backed over by the machine.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may block your view of a child.

IV. TOWING

- Tow only with a machine that has a hitch designed for towing. Do not attach towed equipment except at the hitch point.
- Follow the manufacturer's recommendation for weight limits for towed equipment and towing on slopes.
- Never allow children or others in or on towed equipment.
- On slopes, the weight of the towed equipment may cause loss of traction and loss of control.
- Travel slowly and allow extra distance to stop.

V. SERVICE

SAFE HANDLING OF GASOLINE

To avoid personal injury or property damage, use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive.

- Extinguish all cigarettes, cigars, pipes, and other sources of ignition.
- Use only approved gasoline container.
- Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling.
- Never fuel the machine indoors.
- Never store the machine or fuel container where there is an open flame, spark, or pilot light such as on a water heater or other appliances.
- Never fill containers inside a vehicle or on a truck or trailer bed with plastic liner. Always place containers on the ground away from your vehicle when filling.

SAFETY RULES

- Remove gas-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment with a portable container, rather than from a gasoline dispenser nozzle.
- Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.
- If fuel is spilled on clothing, change clothing immediately.
- Never overfill fuel tank. Replace gas cap and tighten securely.

GENERAL SERVICE

- Never operate machine in a closed area.
- Keep all nuts and bolts tight to be sure the equipment is in safe working condition.
- Never tamper with safety devices. Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage and remove any fuel-soaked debris. Allow machine to cool before storing.
- If you strike a foreign object, stop and inspect the machine. Repair, if necessary, before restarting.
- Never make any adjustments or repairs with the engine running.
- Check grass catcher components and the discharge guard frequently and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp. Wrap the blade or wear gloves, and use extra caution when servicing them.
- Check brake operation frequently. Adjust and service as required.
- Maintain or replace safety and instruction labels, as necessary.




- Be sure the area is clear of bystanders before operating. Stop machine if anyone enters the area.
- Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Never carry children, even with the blades shut off. They may fall off and be seriously injured or interfere with safe machine operation. Children who have been given rides in the past may suddenly appear in the mowing area for another ride and be run over or backed over by the machine.
- Keep children out of the mowing area and in the watchful care of a responsible adult other than the operator.
- Be alert and turn machine off if a child enters the area.
- Before and while backing, look behind and down for small children.
- Mow up and down slopes (15° Max), not across.
- Choose a low ground speed so that you will not have to stop or shift while on the slope.
- Avoid starting, stopping, or turning on a slope. If the tires lose traction, disengage the blades and proceed slowly straight down the slope.
- If machine stops while going uphill, disengage blades, shift into reverse and back down slowly.
- Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.

PRODUCT SPECIFICATIONS

Gasoline Capacity and Type:	5.0 Gallons Unleaded Regular	
Oil Type (API-SG-SL):	SAE 10W30 (above 32°F) SAE 5W-30 (below 32°F)	
Oil Capacity:	W/ Filter:	4.0 Pints
	W/O Filter:	3.5 Pints
Spark Plug: (Gap: .030")	Champion RC12YC	
Ground Speed (MPH):		
	Forward:	0 – 5.8
	Reverse:	0 – 2.1
Tire Pressure:	Front:	14 PSI
	Rear:	10PSI
Charging System:	15 AMPS @ 3600RPM	
Battery:	Amp/Hr:	35
	Min. CCA:	280
	Case size:	U1R
Blade Bolt Torque: 45-55 Ft. Lbs.		

CONGRATULATIONS on your purchase of a new tractor. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problem you cannot easily remedy, please contact a Sears or other qualified service center. We have competent, well-trained technicians and the proper tools to service or repair this tractor.

Please read and retain this manual. The instructions will enable you to assemble and maintain your tractor properly. Always observe the "SAFETY RULES".

CUSTOMER RESPONSIBILITIES

- Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your tractor.
- Follow the instructions under "Maintenance" and "Storage" sections of this owner's manual.

⚠ **WARNING:** This tractor is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

In the state of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest Sears service center (See REPAIR PARTS section of this manual).

REPAIR PROTECTION AGREEMENTS

Congratulations on making a smart purchase. Your new Craftsman® product is designed and manufactured for years of dependable operation. But like all products, it may require repair from time to time. That's when having a Repair Protection Agreement can save you money and aggravation.

Purchase a Repair Protection Agreement now and protect yourself from unexpected hassle and expense.

Here's what's included in the Agreement:

- **Expert service** by our 12,000 professional repair specialists.
- **Unlimited service and no charge** for parts and labor on all covered repairs.
- **Product replacement** if your covered product can't be fixed.
- **Discount of 10%** from regular price of service and service-related parts not covered by the agreement; also, 10% off regular price of preventive maintenance check.
- **Fast help by phone** – phone support from a Sears technician on products requiring in-home repair, plus convenient repair scheduling.

Once you purchase the Agreement, a simple phone call is all that it takes for you to schedule service. You can call anytime day or night, or schedule a service appointment online.

Sears has over 12,000 professional repair specialists, who have access to over 4.5 million quality parts and accessories. That's the kind of professionalism you can count on to help prolong the life of your new purchase for years to come. Purchase your Repair Protection Agreement today!

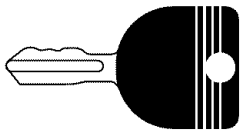
Some limitations and exclusions apply. For prices and additional information call 1-800-827-6655.

SEARS INSTALLATION SERVICE

For Sears professional installation of home appliances, garage door openers, water heaters, and other major home items, in the U.S.A. call **1-800-4-MY-HOME®**

PARTS BAG CONTENTS

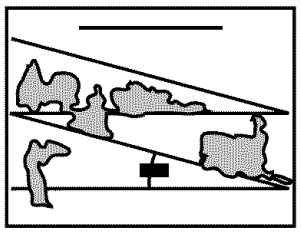
Keys



(2) Keys

(1) Oil Drain Tube

Slope Sheet



ASSEMBLY/PRE-OPERATION

Your new tractor has been assembled at the factory.

When right or left hand is mentioned in this manual, it means, from your point of view, when you are in the operating position (seated behind the steering wheel).

TO REMOVE TRACTOR FROM CARTON

UNPACK CARTON

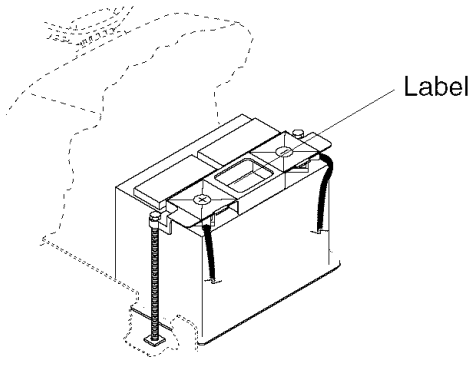
1. Cut along dotted lines on all four panels of carton. Remove end panels and lay side panels flat.
2. Remove packing materials.
3. Remove protective materials from tractor hood and grille.

IMPORTANT: Check for and remove any staples in skid that may puncture tires where tractor is to roll off skid.

CHECK BATTERY

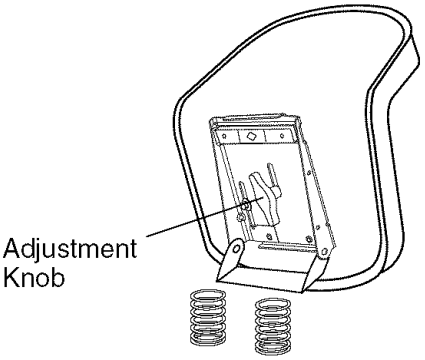
1. Lift hood to raised position.

NOTE: If this battery is put into service after month and year indicated on label (label located between terminals) charge battery for minimum of one hour at 6-10 amps. (See "BATTERY" in Maintenance section of this manual for charging instructions).



ADJUST SEAT

1. Raise seat and loosen adjustment knobs.
2. Lower seat into operating position and sit in seat.
3. Slide seat until a comfortable position is reached which allows you to press clutch/brake pedal all the way down.
4. Get off seat without moving its adjusted position.
5. Raise seat and tighten adjustment knob securely.



NOTE: You may now roll or drive your tractor off the skid. Follow the appropriate instruction below to remove the tractor from the skid.

TO ROLL TRACTOR OFF SKID (See Operation section for location and function of controls)

1. Press lift lever plunger and raise attachment lift lever to its highest position.
2. Release parking brake by depressing brake pedal.
3. Place freewheel control in transmission disengaged position (See "To Transport" in the Operation section of this manual).
4. Roll tractor forward off skid.

TO DRIVE TRACTOR OFF SKID (See Operation section for location and function of controls)

WARNING: Before starting, read, understand and follow all instructions in the Operation section of this manual. Be sure tractor is in a well-ventilated area. Be sure the area in front of tractor is clear of other people and objects.

1. Be sure all the above assembly steps have been completed.
2. Check engine oil level and fill fuel tank with gasoline.
3. Place freewheel control in "transmission engaged" position (See "To Transport" in the Operation section of this manual).
4. Sit on seat in operating position, depress brake pedal and set the parking brake.
5. Press lift lever plunger and raise attachment lift lever to its highest position.
6. Start the engine. After engine has started, move throttle control to idle position.
7. Release parking brake.
8. Slowly move the motion control lever forward and slowly drive tractor off skid.
9. Apply brake to stop tractor and set parking brake.
10. Turn ignition key to "STOP" position.

Continue with the instructions that follow.

CHECK TIRE PRESSURE

The tires on your tractor were overinflated at the factory for shipping purposes. Correct tire pressure is important for best cutting performance.

- Reduce tire pressure to PSI shown in "PRODUCT SPECIFICATIONS" section of this manual.

CHECK DECK LEVELNESS

For best cutting results, mower housing should be properly leveled. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.

CHECK FOR PROPER POSITION OF ALL BELTS

See the figures that are shown for replacing motion and mower blade drive belts in the Service and Adjustments section of this manual. Verify that the belts are routed correctly.

CHECK BRAKE SYSTEM

After you learn how to operate your tractor, check to see that the brake is properly adjusted. See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual.

✓CHECKLIST

Before you operate your new tractor, we wish to assure that you receive the best performance and satisfaction from this Quality Product.

Please review the following checklist:

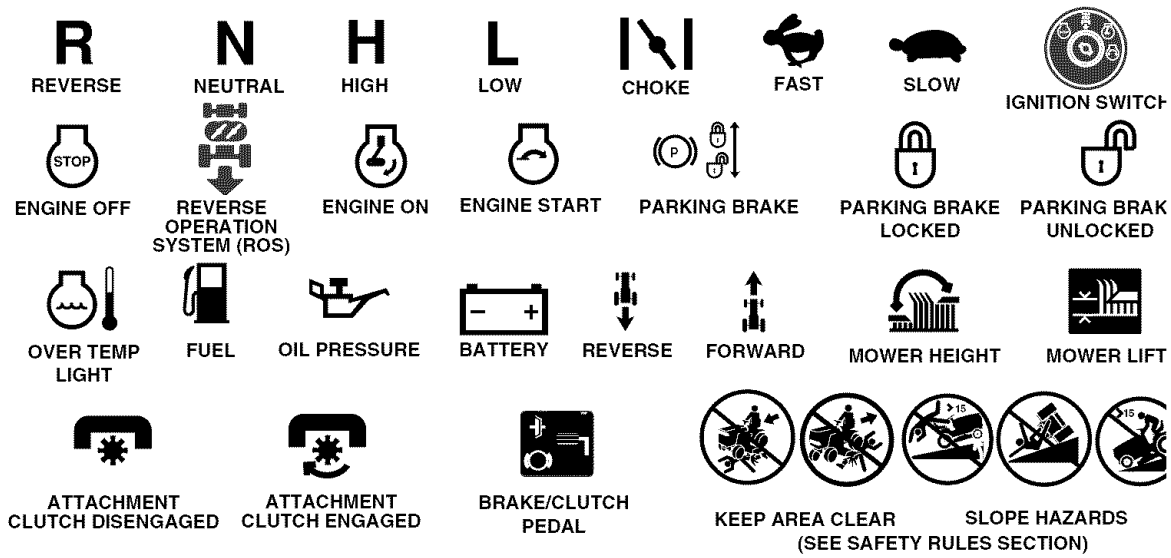
✓ All assembly instructions have been completed.
✓ No remaining loose parts in carton.
✓ Battery is properly prepared and charged. (Minimum 1 hour at 6 amps).
✓ Seat is adjusted comfortably and tightened securely.
✓ All tires are properly inflated. (For shipping purposes, the tires were overinflated at the factory).
✓ Be sure mower deck is properly leveled side-to-side/front-to-rear for best cutting results. (Tires must be properly inflated for leveling).
✓ Check mower and drive belts. Be sure they are routed properly around pulleys and inside all belt keepers.
✓ Check wiring. See that all connections are still secure and wires are properly clamped.
✓ Before driving tractor, be sure freewheel control is in "transmission engaged" position (see "TO TRANSPORT" in the Operation section of this manual).

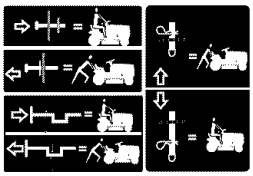
While learning how to use your tractor, pay extra attention to the following important items:

✓ Engine oil is at proper level.
✓ Fuel tank is filled with fresh, clean, regular unleaded gasoline.
✓ Become familiar with all controls, their location and function. Operate them before you start the engine.
✓ Be sure brake system is in safe operating condition.
✓ Be sure Operator Presence System and Reverse Operation System (ROS) are working properly (See the Operation and Maintenance sections in this manual).
✓ It is important to purge the transmission before operating your tractor for the first time. Follow proper starting and transmission purging instructions (See "TO START ENGINE" and "PURGE TRANSMISSION" in the Operation section of this manual).

OPERATION

These symbols may appear on your tractor or in literature supplied with the product. Learn and understand their meaning.





FREE WHEEL
(Automatic Models only)

LIGHTS ON

DANGER, KEEP HANDS AND FEET AWAY

Failure to follow instructions could result in serious injury or death. The safety alert symbol is used to identify safety information about hazards which can result in death, serious injury and/or property damage.

DANGER indicates a hazard which, if not avoided, **will result in death or serious injury.**

WARNING indicates a hazard which, if not avoided, **could result in death or serious injury.**

CAUTION indicates a hazard which, if not avoided, **might result in minor or moderate injury.**

CAUTION when used **without** the alert symbol, indicates a situation that **could result in damage to the tractor and/or engine.**

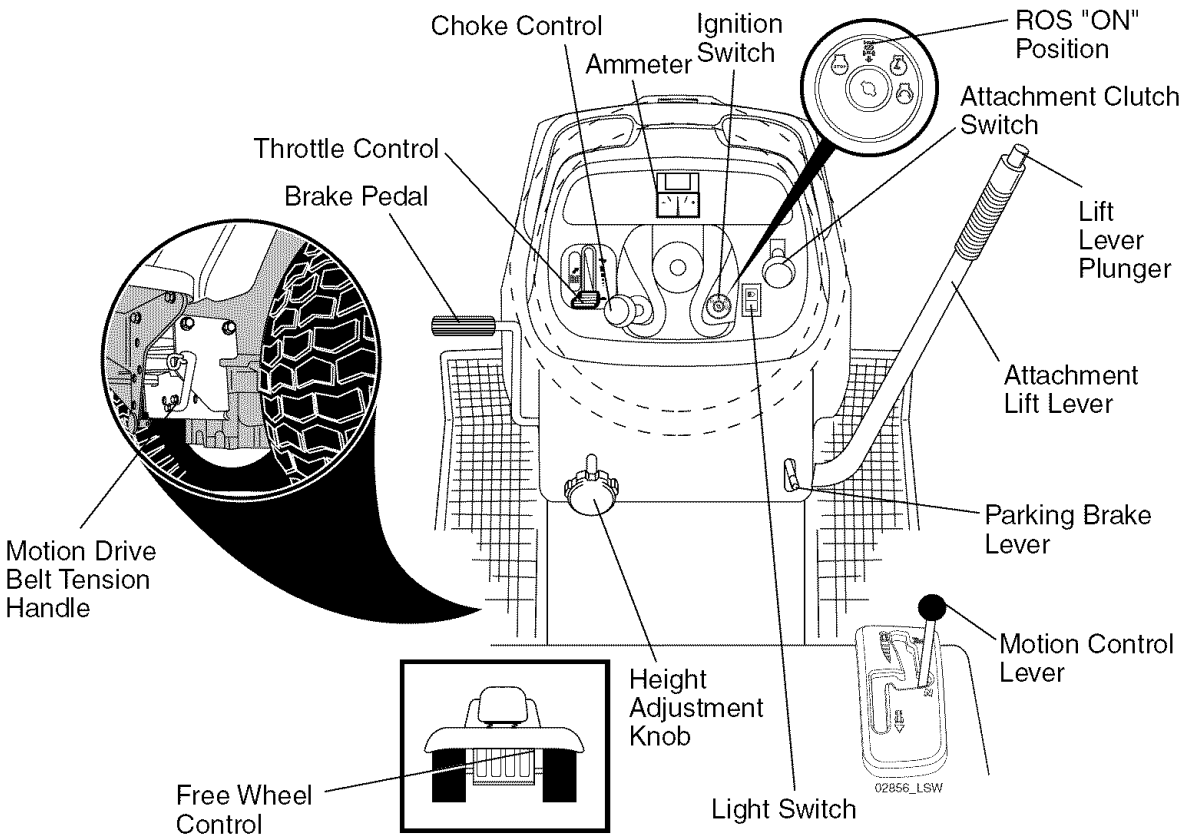
HOT SURFACES indicates a hazard which, if not avoided, **could result in death, serious injur and/or property damage.**

FIRE indicates a hazard which, if not avoided, **could result in death, serious injury and/or property damage.**

KNOW YOUR TRACTOR

READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR TRACTOR

Compare the illustrations with your tractor to familiarize yourself with the locations of various controls and adjustments. Save this manual for future reference.



Our tractors conform to the safety standards of the American National Standards Institute.

AMMETER - Indicates charging (+) or discharging (-) of battery.

ATTACHMENT CLUTCH SWITCH - Used to engage the mower blades, or other attachments mounted to your tractor.

ATTACHMENT LIFT LEVER - Used to raise and lower the mower deck or other attachments mounted to your tractor.

BRAKE PEDAL - Used for braking the tractor and starting the engine.

CHOKE CONTROL - Used when starting a cold engine.

FREEWHEEL CONTROL - Disengages transmission for pushing or slowly towing the tractor with the engine off.

HEIGHT ADJUSTMENT KNOB - Used to adjust the mower cutting height.

IGNITION SWITCH - Used for starting and stopping the engine.

LIFT LEVER PLUNGER - Used to release attachment lift lever when changing its position.

LIGHT SWITCH - Turns the headlights on and off.

MOTION CONTROL LEVER - Selects the speed and direction of tractor.

MOTION DRIVE BELT TENSION HANDLE - Used when changing motion drive belt and, if necessary, starting engine under extremely cold conditions.

PARKING BRAKE LEVER - Locks brake pedal into the brake position.

REVERSE OPERATION SYSTEM (ROS) "ON" POSITON - Allows operation of mower deck or other powered attachment while in reverse.

THROTTLE CONTROL - Used to control engine speed.

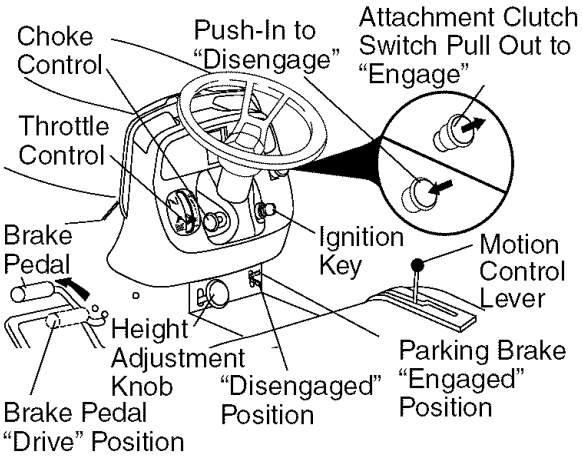
The operation of any tractor can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your tractor or performing any adjustments or repairs. We recommend standard safety glasses or a wide vision safety mask worn over spectacles.

HOW TO USE YOUR TRACTOR

TO SET PARKING BRAKE

Your tractor is equipped with an operator presence sensing switch. When engine is running, any attempt by the operator to leave the seat without first setting the parking brake will shut off the engine.

1. Depress brake pedal all the way down and hold.
2. Pull parking brake lever up and release pressure from brake pedal. Pedal should remain in brake position. Make sure parking brake will hold tractor secure.



STOPPING

MOWER BLADES -

- To stop mower blades, push attachment clutch switch in to disengaged position.

GROUND DRIVE -

- To stop ground drive, depress brake pedal all the way down.

IMPORTANT: The motion control lever returns to neutral (N) position when the brake pedal is fully depressed.

ENGINE -

- Move throttle control between half and full speed (fast) position.

NOTE: Failure to move throttle control between half and full speed (fast) position, before stopping, may cause engine to "backfire".

- Turn ignition key to "STOP" position and remove key. Always remove key when leaving tractor to prevent unauthorized use.
- Never use choke to stop engine.

IMPORTANT: Leaving the ignition switch in any position other than "STOP" will cause the battery to discharge and go dead.

NOTE: Under certain conditions when tractor is standing idle with the engine running, hot engine exhaust gases may cause "browning" of grass. To eliminate this possibility, always stop engine when stopping tractor on grass areas.

CAUTION: Always stop tractor completely, as described above, before leaving the operator's position.

TO USE THROTTLE CONTROL

Always operate engine at full throttle.

- Operating engine at less than full throttle reduces the battery charging rate.
- Full throttle offers the best mower performance.

TO USE CHOKE CONTROL

Use choke control whenever you are starting a cold engine. Do not use to start a warm engine.

- To engage choke control, pull knob out. Slowly push knob in to disengage.

TO MOVE FORWARD AND BACKWARD

CAUTION: Do not attempt to operate motion control lever when the parking brake is set or when the brake pedal is depressed. Doing so may result in misadjustment to the drive control system.

The direction and speed of movement is controlled by the motion control lever.

1. Start tractor with motion control lever in neutral (N) position.
2. Release parking brake.
3. Slowly move motion control lever to desired position.

TO ADJUST MOWER CUTTING HEIGHT

The cutting height is controlled by turning the height adjustment knob in desired direction.

- Turn knob clockwise (↷) to raise cutting height.
- Turn knob counterclockwise (↶) to lower cutting height.

The cutting height range is approximately 1-1/2" to 4-1/2". The heights are measured from the ground to the blade tip with the engine not running.
These heights are approximate and may vary depending upon soil conditions, height of grass and types of grass being mowed.

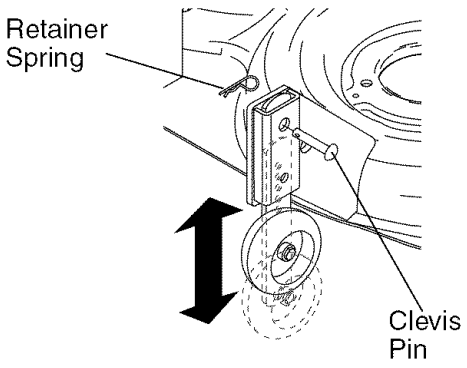
- The average lawn should be cut to approximately 2-1/2 inches during the cool season and to over 3 inches during hot months. For healthier and better looking lawns, mow often and after moderate growth.
- For best cutting performance, grass over 6 inches in height should be mowed twice. Make the first cut relatively high; the second to desired height.

TO ADJUST GAUGE WHEELS

Gauge wheels are properly adjusted when they are slightly off the ground when mower is at the desired cutting height in operating position. Gauge wheels then keep the deck in proper position to help prevent scalping in most terrain conditions.
NOTE: Be sure tractor is on a flat level surface.

1. Lower mower and adjust mower to desired cutting height.
2. Remove retainer spring and clevis pin which secure each gauge wheel bar.
3. Lower gauge wheels to ground. Raise gauge wheels slightly to align holes in bracket and gauge wheel bar and insert clevis pin. Gauge wheels should be slightly off the ground.
4. Replace retainer spring into clevis pin.
5. Be sure all gauge wheels are in the same setting.

IMPORTANT: Be sure to readjust gauge wheels if you change the cutting height of the mower deck.



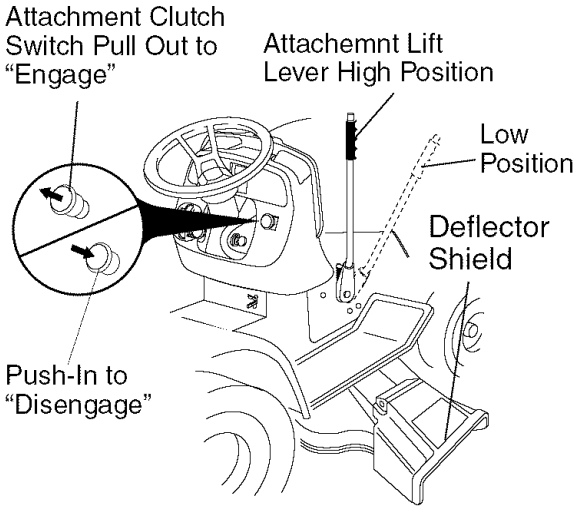
TO OPERATE MOWER

Your tractor is equipped with an operator presence sensing switch. Any attempt by the operator to leave the seat with the engine running and the attachment clutch engaged will shut off the engine. You must remain fully and centrally positioned in the seat to prevent the engine from hesitating or cutting off when operating your equipment on rough, rolling terrain or hills.

1. Select desired height of cut.
2. Lower mower with attachment lift control.
3. Start mower blades by engaging attachment clutch control.

TO STOP MOWER BLADES - disengage attachment clutch control.

⚠CAUTION: Do not operate the mower without either the entire grass catcher, on mowers so equipped, or the deflector shield in place.



REVERSE OPERATION SYSTEM (ROS)

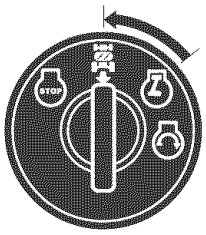
Your tractor is equipped with a Reverse Operation System (ROS). Any attempt by the operator to travel in the reverse direction with the attachment clutch engaged will shut off the engine unless ignition key is placed in the ROS "ON" position.

⚠WARNING: Backing up with the attachment clutch engaged while mowing is strongly discouraged. Turning the ROS "ON", to allow reverse operation with the attachment engaged, should only be done when the operator decides it is necessary to reposition the machine with the attachment engaged. **Do not mow in reverse unless absolutely necessary**.

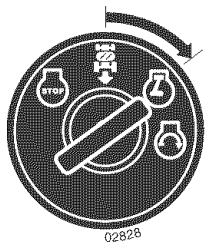
USING THE REVERSE OPERATION SYSTEM -

1. Move motion control lever to neutral (N) position.
2. With engine running, turn ignition key counterclockwise to ROS "ON" position.
3. Look down and behind before backing.
4. Slowly move motion control lever to reverse (R) position to start movement.
5. When use of the ROS is no longer needed, turn the ignition key clockwise to engine "ON" position.

ROS "ON" Position



Engine "ON" Position (Normal Operating)



TO OPERATE ON HILLS

⚠WARNING: Do not drive up or down hills with slopes greater than 15° and do not drive across any slope. Use the slope guide provided at the back of this manual.

- Choose the slowest speed before starting up or down hills.
- Avoid stopping or changing speed on hills.
- If stopping is absolutely necessary, push brake pedal quickly to brake position and engage parking brake.

IMPORTANT: The motion control lever returns to neutral (N) position when the brake pedal is depressed.

- To restart movement, slowly release parking brake and brake pedal.
- Slowly move motion control lever to slowest setting.
- Make all turns slowly.

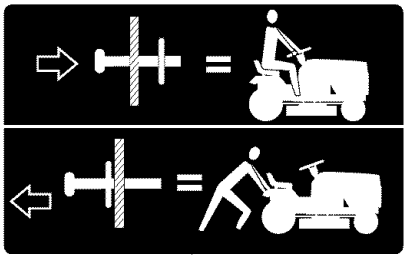
TO TRANSPORT

When pushing or towing your tractor, be sure to disengage transmission by placing freewheel control in freewheeling position. Freewheel control is located at the rear drawbar of tractor.

1. Raise attachment lift to highest position with attachment lift control.
2. Pull freewheel control out and into the slot and release so it is held in the disengaged position.

- Do not push or tow tractor at more than two (2) MPH.
- To re-engage transmission, reverse above procedure.

Transmission Engaged



Transmission Disengaged

NOTE: To protect hood from damage when transporting your tractor on a truck or a trailer, be sure hood is closed and secured to tractor. Use an appropriate means of tying hood to tractor (rope, cord, etc.).

TOWING CARTS AND OTHER ATTACHMENTS

Tow only the attachments that are recommended by and comply with specifications of the manufacturer of your tractor. Use common sense when towing. Too heavy of a load, while on a slope, is dangerous. Tires can lose traction with the ground and cause you to lose control of your tractor.

BEFORE STARTING THE ENGINE

CHECK ENGINE OIL LEVEL

The engine in your tractor has been shipped, from the factory, already filled with summer weight oil.

1. Check engine oil with tractor on level ground.
2. Unthread and remove oil fill cap/ dipstick; wipe oil off. Reinsert the dipstick into the tube and rest oil fill cap on the tube. Do not thread the cap onto the tube. Remove and read oil level. If necessary, add oil until "FULL" mark on dipstick is reached. Do not overfill.

- For cold weather operation you should change oil for easier starting (See the oil viscosity chart in the Maintenance section of this manual).
- To change engine oil, see the Maintenance section in this manual.

ADD GASOLINE

- Fill fuel tank to bottom of filler neck. Do not overfill. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life). Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

⚠CAUTION: Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

IMPORTANT: When operating in temperatures below32°F(0°C), use fresh, clean winter grade gasoline to help insure good cold weather starting.

CAUTION: Alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.

TO START ENGINE

When starting the engine for the first time or if the engine has run out of fuel, it will take extra cranking time to move fuel from the tank to the engine.

1. Be sure freewheel control is in the transmission engaged position.
2. Sit on seat in operating position, depress brake pedal and set parking brake.
3. Move attachment clutch to disengaged position.
4. Move throttle control to fast position
5. Pull choke control out for a cold engine start attempt. For a warm engine start attempt the choke control may not be needed.

NOTE: Before starting, read the warm and cold starting procedures below.

6. Insert key into ignition and turn key clockwise to start position and release key as soon as engine starts. Do not run starter continuously for more than fifteen seconds per minute. If the engine does not start after several attempts, push choke control in, wait a few minutes and try again. If engine still does not start, pull the choke control out and retry.

WARM WEATHER STARTING (50° F and above)

7. When engine starts, slowly push choke control in until the engine begins to run smoothly. If the engine starts to run roughly, pull the choke control out slightly for a few seconds and then continue to push the control in slowly.

- The attachments and ground drive can now be used. If the engine does not accept the load, restart the engine and allow it to warm up for one minute using the choke as described above.

COLD WEATHER STARTING (50° F and below)

7. When engine starts, slowly push choke control in until the engine begins to run smoothly. Continue to push the choke control in small steps allowing the engine to accept small changes in speed and load, until the choke control is fully in. If the engine starts to run roughly, pull the choke control out slightly for a few seconds and then continue to push the control in slowly. This may require an engine warm-up period from several seconds to several minutes, depending on the temperature.

NOTE: In extreme cold conditions, if engine will not start you may need to disengage the motion drive belt as follows:

1. Be sure parking brake is engaged.
2. Remove retainer spring from the drive belt tension handle to relieve belt tension.
3. Start engine and allow it to warm up for three (3) minutes.
4. Shut-off engine and engage parking brake.
5. Engage drive belt tension handle and replace the retainer spring.

AUTOMATIC TRANSMISSION WARM UP

Before driving the unit in cold weather, the transmission should be warmed up as follows:

1. Be sure the tractor is on level ground.
2. Place the motion control lever in neutral. Release the parking brake and let the brake slowly return to operating position.
3. Allow one minute for transmission to warm up. This can be done during the engine warm up period.

- The attachments can be used during the engine warm-up period after the transmission has been warmed up and may require the choke control be pulled out slightly.

NOTE: If at a high altitude (above 3000 feet) or in cold temperatures (below 32 F) the carburetor fuel mixture may need to be adjusted for best engine performance (see "TO ADJUST CARBURETOR" in the Service and Adjustments section of this manual).

PURGE TRANSMISSION

⚠CAUTION: Never engage or disengage freewheel lever while the engine is running.

To ensure proper operation and performance, it is recommended that the transmission be purged before operating tractor for the first time. This procedure will remove any trapped air inside the transmission which may have developed during shipping of your tractor.

IMPORTANT: Should your transmission require removal for service or replacement, it should be purged after reinstallation before operating the tractor.

1. Place tractor safely on level surface with engine off and parking brake set.
2. Disengage transmission by placing freewheel control in disengaged position (See "TO TRANSPORT" in this section of manual).
3. Sitting in the tractor seat, start engine. After the engine is running, move throttle control to slow position. Disengage parking brake.
4. Move motion control lever to full forward position and hold for five (5) seconds. Move lever to full reverse position and hold for five (5) seconds. Repeat this procedure three (3) times.

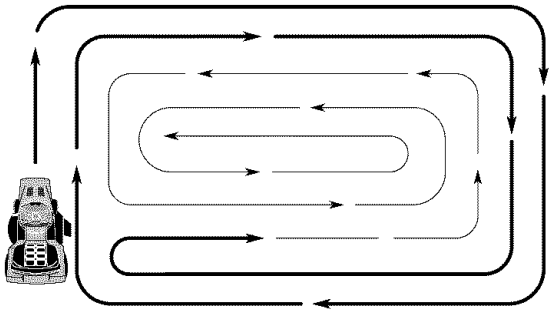
NOTE: During this step there will be no movement of drive wheels. The air is being removed from hydraulic drive system.

5. Move motion control lever to neutral (N) position. Shutoff engine and set parking brake.
6. Engage transmission by placing freewheel control in engaged position (See "TO TRANSPORT" in this section of manual).
7. Sitting in the tractor seat, start engine. After the engine is running, move throttle control to half (1/2) speed. Disengage parking brake.
8. Slowly move motion control lever forward, after the tractor moves approximately five (5) feet, slowly move motion control lever to reverse position. After the tractor moves approximately five (5) feet return the motion control lever to the neutral (N) position. Repeat this procedure with the motion control lever three (3) times.

Your transmission is now purged and now ready for normal operation.

MOWING TIPS

- Tire chains cannot be used when the mower housing is attached to tractor.
- Mower should be properly leveled for best mowing performance. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.
- The left hand side of mower should be used for trimming.
- Drive so that clippings are discharged onto the area that has already been cut. Have the cut area to the right of the tractor. This will result in a more even distribution of clippings and more uniform cutting.
- When mowing large areas, start by turning to the right so that clippings will discharge away from shrubs, fences, driveways, etc. After one or two rounds, mow in the opposite direction making left hand turns until finished.



- If grass is extremely tall, it should be mowed twice to reduce load and possible fire hazard from dried clippings. Make first cut relatively high; the second to the desired height.
- Do not mow grass when it is wet. Wet grass will plug mower and leave undesirable clumps. Allow grass to dry before mowing.
- **Always operate engine at full throttle when mowing** to assure better mowing performance and proper discharge of material. Regulate ground speed by selecting a low enough gear to give the mower cutting performance as well as the quality of cut desired.
- When operating attachments, select a ground speed that will suit the terrain and give best performance of the attachment being used.

MAINTENANCE

MAINTENANCE SCHEDULE

FILL IN DATES AS YOU COMPLETE REGULAR SERVICE

		BEFORE EACH USE	EVERY 8 HOURS	EVERY 25 HOURS	EVERY 50 HOURS	EVERY 100 HOURS	EVERY SEASON	BEFORE STORAGE	SERVICE DATES		
TRACTOR	Check Brake Operation	✔	✔								
	Check Tire Pressure	✔	✔								
	Check Operator Presence and ROS Systems	✔									
	Check for Loose Fasteners	✔				✔5		✔			
	Sharpen/Replace Mower Blades			✔3							
	Lubrication Chart			✔				✔			
	Check Battery Level			✔4							
	Clean Battery and Terminals			✔				✔			
	Check Transaxle Cooling			✔							
	Check V-Belts					✔					
ENGINE	Check Engine Oil Level	✔	✔								
	Change Engine Oil (with oil filter)				✔1,2			✔			
	Change Engine Oil (without oil filter)			✔1,2				✔			
	Clean Air Filter			✔2							
	Clean Air Screen			✔2							
	Inspect Muffler/Spark Arrester				✔						
	Replace Oil Filter (If equipped)					✔1,2					
	Clean Engine Cooling Fins					✔2					
	Replace Spark Plug					✔	✔				
	Replace Air Filter Paper Cartridge					✔2					
	Replace Fuel Filter						✔				

maint_self-Headone ROS.e

1 - Change more often when operating under a heavy load or in high ambient temperatures.
2 - Service more often when operating in dirty or dusty conditions.
3 - Replace blades more often when mowing in sandy soil.
4 - Not required if equipped with maintenance-free battery.
5 - Tighten front axle pivot bolt to 35 ft.-lbs. maximum. Do not overtighten.

GENERAL RECOMMENDATIONS

The warranty on this tractor does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain tractor as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your tractor.

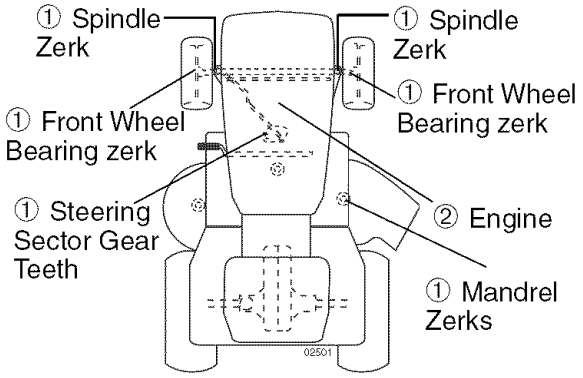
At least once a season, check to see if you should make any of the adjustments described in the Service and Adjustments section of this manual.

- At least once a year you should replace the spark plug, clean or replace air filter, and check blades and belts for wear. A new spark plug and clean air filter assure proper air-fuel mixture and help your engine run better and last longer.

BEFORE EACH USE

1. Check engine oil level.
2. Check brake operation.
3. Check tire pressure.
4. Check operator presence and ROS systems for proper operation.
5. Check for loose fasteners.

LUBRICATION CHART



①General Purpose Grease
②Refer to Maintenance "ENGINE" Section

IMPORTANT: Do not oil or grease the pivot points which have special nylon bearings. Viscous lubricants will attract dust and dirt that will shorten the life of the self-lubricating bearings. If you feel they must be lubricated, use only a dry, powdered graphite type lubricant sparingly.

TRACTOR

Always observe safety rules when performing any maintenance.

BRAKE OPERATION

If tractor requires more than five (5) feet to stop at highest speed in highest gear on a level, dry concrete or paved surface, then brake must be checked and adjusted. (See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual).

TIRES

- Maintain proper air pressure in all tires (See "PRODUCT SPECIFICATIONS" section of this manual).
- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

NOTE: To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.

OPERATOR PRESENCE SYSTEM AND REVERSE OPERATION SYSTEM (ROS)

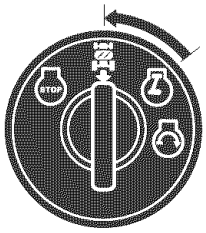
Be sure operator presence and reverse operation systems are working properly. If your tractor does not function as described, repair the problem immediately.

- The engine should not start unless the brake pedal is fully depressed, and the attachment clutch control is in the disengaged position.

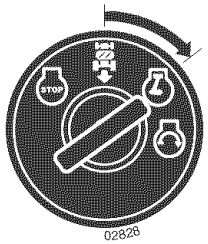
CHECK OPERATOR PRESENCE SYSTEM

- When the engine is running, any attempt by the operator to leave the seat without first setting the parking brake should shut off the engine.
- When the engine is running and the attachment clutch is engaged, any attempt by the operator to leave the seat should shut off the engine.
- The attachment clutch should never operate unless the operator is in the seat.

ROS "ON" Position



Engine "ON" Position (Normal Operating)



CHECK REVERSE OPERATION (ROS) SYSTEM

- When the engine is running with the ignition switch in the engine "ON" position and the attachment clutch engaged, any attempt by the operator to shift into reverse should shut off the engine.
- When the engine is running with the ignition switch in the ROS "ON" position and the attachment clutch engaged, any attempt by the operator to shift into reverse should NOT shut off the engine.

BLADE CARE

For best results mower blades must be kept sharp. Replace bent or damaged blades.

⚠ **CAUTION:** Use only a replacement blade approved by the manufacturer of your tractor. Using a blade not approved by the manufacturer of your tractor is hazardous, could damage your tractor and void your warranty.

BLADE REMOVAL

1. Raise mower to highest position to allow access to blades.

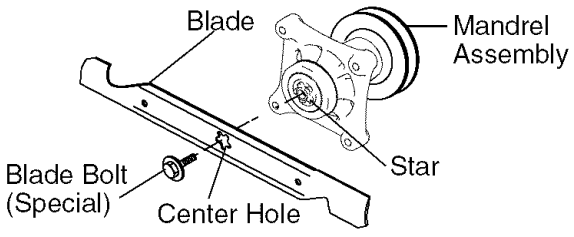
NOTE: Protect your hands with gloves and/or wrap blade with heavy cloth.

2. Remove blade bolt by turning counterclockwise.
3. Install new or resharpened blade with stamped "THIS SIDE UP" facing deck and mandrel assembly.

IMPORTANT: To ensure proper assembly, center hole in blade must align with star on mandrel assembly.

4. Install and tighten blade bolt securely (45-55 Ft. Lbs. torque).

IMPORTANT: Special blade bolt is heat treated.



TO SHARPEN BLADE

NOTE: We do not recommend sharpening blade - but if you do, be sure the blade is balanced.

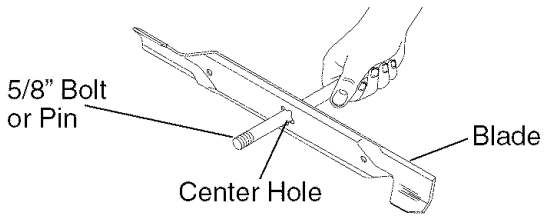
Care should be taken to keep the blade balanced. An unbalanced blade will cause excessive vibration and eventual damage to mower and engine.

- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.

- To check blade balance, you will need a 5/8" diameter steel bolt, pin, or a cone balancer. (When using a cone balancer, follow the instructions supplied with balancer.)

NOTE: Do not use a nail for balancing blade. The lobes of the center hole may appear to be centered, but are not.

- Slide blade on to an unthreaded portion of the steel bolt or pin and hold the bolt or pin parallel with the ground. If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.



BATTERY

Your tractor has a battery charging system which is sufficient for normal use. However, periodic charging of the battery with an automotive charger will extend its life.

- Keep battery and terminals clean.
- Keep battery bolts tight.
- Keep small vent holes open.
- Recharge at 6-10 amperes for 1 hour.

NOTE: The original equipment battery on your tractor is maintenance free. Do not attempt to open or remove caps or covers. Adding or checking level of electrolyte is not necessary.

TO CLEAN BATTERY AND TERMINALS

Corrosion and dirt on the battery and terminals can cause the battery to "leak" power.

1. Remove terminal guard.
2. Disconnect BLACK battery cable first then RED battery cable and remove battery from tractor.
3. Rinse the battery with plain water and dry.
4. Clean terminals and battery cable ends with wire brush until bright.
5. Coat terminals with grease or petroleum jelly.
6. Reinstall battery (See "REPLACING BATTERY" in the SERVICE AND ADJUSTMENTS section of this manual).

TRANSAXLE COOLING

The transmission fan and cooling fins should be kept clean to assure proper cooling.

Do not attempt to clean fan or transmission while engine is running or while the transmission is hot. To prevent possible damage to seals, do not use high pressure water or steam to clean transaxle.

- Inspect cooling fan to be sure fan blades are intact and clean.
- Inspect cooling fins for dirt, grass clippings and other materials. To prevent damage to seals, do not use compressed air or high pressure sprayer to clean cooling fins.

TRANSAXLE PUMP FLUID

The transaxle was sealed at the factory and fluid maintenance is not required for the life of the transaxle. Should the transaxle ever leak or require servicing, contact a Sears or other qualified service center.

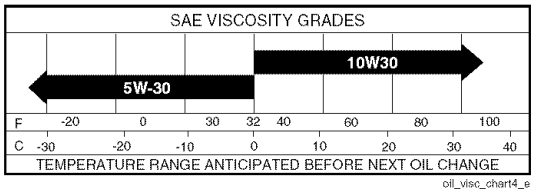
V-BELTS

Check V-belts for deterioration and wear after 100 hours of operation and replace if necessary. The belts are not adjustable. Replace belts if they begin to slip from wear.

ENGINE

LUBRICATION

Only use high quality detergent oil rated with API service classification SG-SL. Select the oil's SAE viscosity grade according to your expected operating temperature.



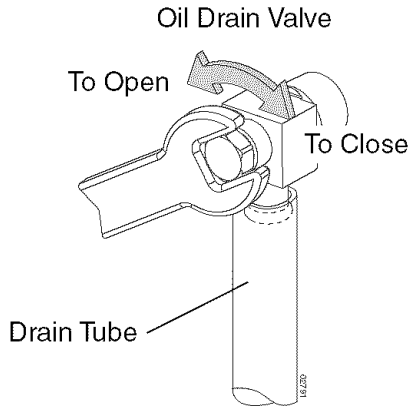
Change the oil after every 50 hours of operation or at least once a year if the tractor is not used for 50 hours in one year. Check the crankcase oil level before starting the engine and after each eight (8) hours of operation.

TO CHANGE ENGINE OIL

Determine temperature range expected before oil change. All oil must meet API service classification SG-SL.

- Be sure tractor is on level surface.
- Oil will drain more freely when warm.
- Catch oil in a suitable container.

1. Remove oil fill cap/dipstick. Be careful not to allow dirt to enter the engine when changing oil.
2. Install the drain tube onto the fitting.
3. Open drain valve by using a 7/16" (11mm) wrench turning counterclockwise.



4. After oil has drained completely, close the drain valve turning clockwise. Use the 7/16" (11mm) wrench to apply a small amount of torque to keep it closed. Do not over tighten.
5. Remove the drain tube and store in a safe place.
6. Refill engine with oil through oil fill dipstick tube. Pour slowly. Do not overfill. For approximate capacity see "PRODUCT SPECIFICATIONS" section of this manual.
7. Use gauge on oil fill cap/dipstick for checking level. Insert dipstick into the tube and rest the oil fill cap on the tube. Do not thread the cap onto the tube when taking reading. Keep oil at "FULL" line on dipstick. Tighten cap onto the tube securely when finished.

ENGINE OIL FILTER

Replace the engine oil filter every season or every other oil change if the tractor is used more than 100 hours in one year.

AIR FILTER

Your engine will not run properly using a dirty air filter. Clean the foam pre-cleaner after every 25 hours of operation or every season. Service paper cartridge every 100 hours of operation or every season, whichever occurs first.

Service air cleaner more often under dusty conditions.

1. Loosen knob and remove cover.

TO SERVICE PRE-CLEANER

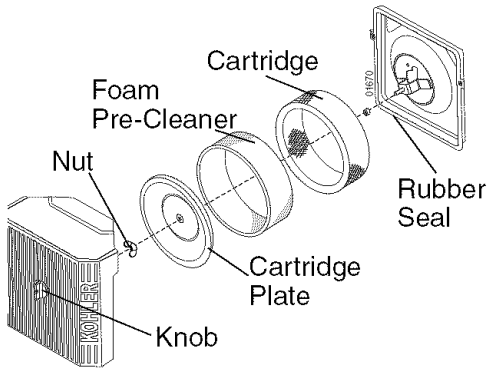
2. Slide foam pre-cleaner off cartridge.
3. Wash it in liquid detergent and water.
4. Squeeze it dry in a clean cloth. Allow it to dry.
5. Saturate it in engine oil. Wrap it in clean, absorbent cloth and squeeze to remove excess oil.

TO SERVICE CARTRIDGE

- Replace a dirty, bent, or damaged cartridge.

NOTE: Do not wash the paper cartridge or use pressurized air, as this will damage the cartridge.

1. Remove nut and cartridge plate.
2. Reinstall the pre-cleaner (cleaned and oiled) over the paper cartridge.
3. Check rubber seal for damage and proper position around stud. Replace if necessary.
4. Reassemble air cleaner, cartridge plate, and nut.
5. Reinstall air cleaner cover and secure by tightening knob.



CLEAN AIR SCREEN

Air screen must be kept free of dirt and chaff to prevent engine damage from overheating. Clean with a wire brush or compressed air to remove dirt and stubborn dried gum fibers.

CLEAN AIR INTAKE/COOLING AREAS

To insure proper cooling, make sure the grass screen, cooling fins, and other external surfaces of the engine are kept clean at all times.

Every 100 hours of operation (more often under extremely dusty, dirty conditions), remove the blower housing and other cooling shrouds. Clean the cooling fins and external surfaces as necessary. Make sure the cooling shrouds are reinstalled.

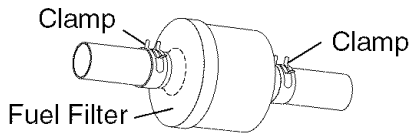
NOTE: Operating the engine with a blocked grass screen, dirty or plugged cooling fins, and/or cooling shrouds removed will cause engine damage due to overheating.

MUFFLER
Inspect and replace corroded muffler and spark arrester (if equipped) as it could create a fire hazard and/or damage.

SPARK PLUG(S)
Replace spark plug(s) at the beginning of each mowing season or after every 100 hours of operation, whichever occurs first. Spark plug type and gap setting are shown in "PRODUCT SPECIFICATIONS" section of this manual.

IN-LINE FUEL FILTER
The fuel filter should be replaced once each season. If fuel filter becomes clogged, obstructing fuel flow to carburetor, replacement is required.

1. With engine cool, remove filter and plug fuel line sections.
2. Place new fuel filter in position in fuel line with arrow pointing towards carburetor.
3. Be sure there are no fuel line leaks and clamps are properly positioned.
4. Immediately wipe up any spilled gasoline.



CLEANING
- Clean engine, battery, seat, finish, etc. of all foreign matter.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- Protect painted surfaces with automotive type wax.

We do not recommend using a garden hose or pressure washer to clean your tractor unless the engine and transmission are covered to keep water out. Water in engine or transmission will shorten the useful life of your tractor. Use compressed air or a leaf blower to remove grass, leaves and trash from tractor and mower.

SERVICE AND ADJUSTMENTS

WARNING: TO AVOID SERIOUS INJURY, BEFORE PERFORMING ANY SERVICE OR ADJUSTMENTS:

1. Depress brake pedal fully and set parking brake.
2. Place attachment clutch in "DISENGAGED" position.
3. Turn ignition key to "STOP" and remove key.
4. Make sure the blades and all moving parts have completely stopped.
5. Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

TRACTOR

TO REMOVE MOWER

1. Place attachment clutch in "DISENGAGED" position.
2. If equipped, turn height adjustment knob to lowest setting.
3. Lower mower to its lowest position.
4. Disengage belt tension rod from lock bracket.

CAUTION: Rod is spring loaded. Have a tight grip on rod and release slowly.

5. Remove retainer spring holding anti-swaybar to chassis bracket and disengage anti-sway bar from bracket.
6. Remove four retainer springs from front plate assembly and remove plate.
7. Remove retainer springs from suspension arms at deck and disengage arms from deck.
8. Raise attachment lift to its highest position.
9. Slide mower forward and remove belt from electric clutch pulley.
10. Slide mower out from under right side of tractor.

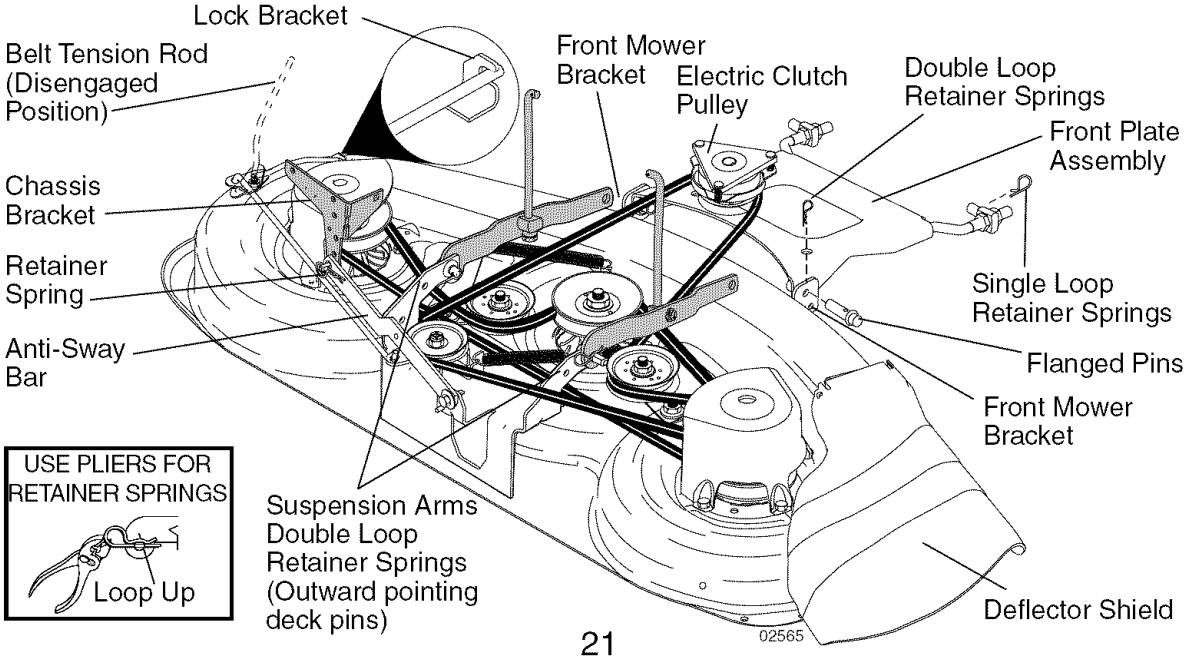
TO INSTALL MOWER

Be sure tractor is on level surface and mower suspension arms are raised with attachment lift control. Engage parking brake.

1. Swing anti-sway bar to left side of mower deck.
2. Slide mower under tractor with deflector shield to right side of tractor.

IMPORTANT: Check belt for proper routing in all mower pulley grooves.

3. If equipped, turn height adjustment knob counterclockwise until it stops.
4. Lower mower linkage with attachment lift control.
5. Be sure belt tension rod is in disengaged position.
6. Install belt into electric clutch pulley groove.
7. Place the suspension arms on outward pointing deck pins. Retain with double loop retainer spring with loops up as shown.
8. Install front plate assembly to tractor suspension brackets and retain with single loop retainer springs as shown.



9. Position front plate assembly between front mower brackets. Raise deck and plate assembly to align holes and insert flanged pins. Secure pins with double loop retainer springs between the plate assembly and mower brackets.

NOTE: To assist in locating hole in flanged pin, the hole in pin is inline with notch on head of pin. If necessary, move mower side-to-side to give space between plate and mower brackets.

IMPORTANT: Check belt for proper routing in all mower pulley grooves.

10. Engage belt tension rod by pushing rod into locking bracket.

⚠ **CAUTION:** Belt tension rod is spring loaded. Have a tight grip on rod and engage slowly.

11. Connect anti-sway bar to chassis bracket under left footrest and retain with double loop retainer spring.
12. If equipped, turn height adjustment knob clockwise to remove slack from mower suspension.
13. Raise deck to highest position.

TO LEVEL MOWER HOUSING

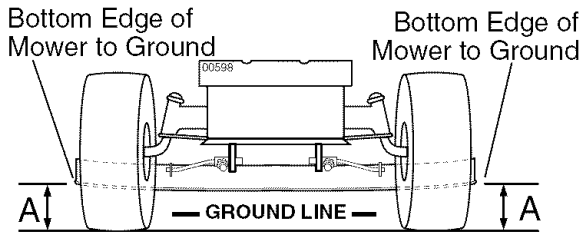
Adjust the mower while tractor is parked on level ground or driveway. Make sure tires are properly inflated (See "PRODUCT SPECIFICATIONS" section of this manual). If tires are over or underinflated, you will not properly adjust your mower.

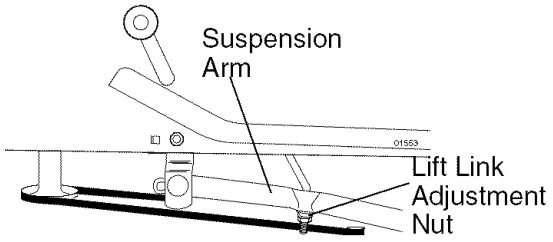
SIDE-TO-SIDE ADJUSTMENT

- Raise mower to its highest position.
- Measure height from bottom edge of mower to ground level at front corners of mower. Distance "A" on both sides of mower should be the same.
- If adjustment is necessary, make adjustment on one side of mower only.
- To raise one side of mower, tighten lift link adjustment nut on that side.
- To lower one side of mower, loosen lift link adjustment nut on that side.

NOTE: Each full turn of adjustment nut will change mower height about 3/16".

- Recheck measurements after adjusting.





FRONT-TO-BACK ADJUSTMENT

IMPORTANT: Deck must be level side-to-side. If the following front-to-back adjustment is necessary, be sure to adjust both front links equally so mower will stay level side-to-side.

To obtain the best cutting results, the mower blades should be adjusted so the front tip is approximately 1/8" to 1/2" lower than the rear tip when the mower is in its highest position.

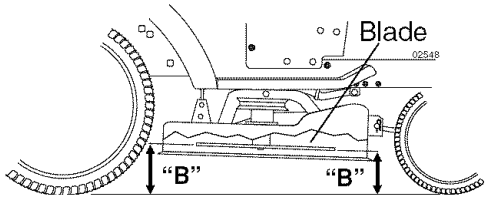
⚠ **CAUTION:** Blades are sharp. Protect your hands with gloves and/or wrap blade with heavy cloth.

Check adjustment on right side of tractor. Position any blade so the tip is pointing straight forward. Measure distance "B" at front and rear tip of blade

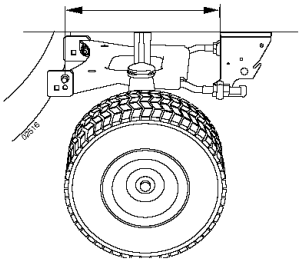
- Before making any necessary adjustments, check that both front plate links are equal in length.
- If links are not equal in length, adjust one link to same length as other link.
- To lower front of blade, loosen nut "C" on both front links an equal number of turns.

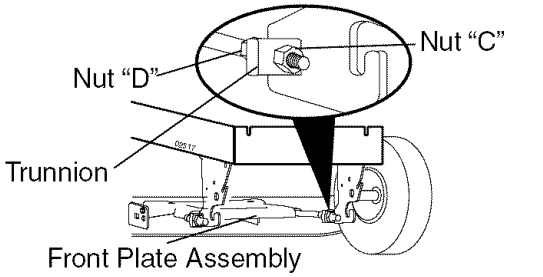
NOTE: Each full turn of nut "C" will change distance "B" by approximately 3/16".

- When distance "B" is 1/8" to 1/2" lower at front than rear, tighten nut "D" against trunnion on both front links.
- To raise front of blade, loosen nut "D" from trunnion on both front links. Tighten nut "C" on both front links an equal number of turns. The two front links must remain equal in length.
- When distance "B" is 1/8" to 1/2" lower at front than rear, tighten nut "D" against trunnion on both front links.
- Recheck side-to-side adjustment.



BOTH FRONT PLATE LINKS MUST BE EQUAL IN LENGTH





TO REPLACE MOWER DRIVE BELT

MOWER DRIVE BELT REMOVAL

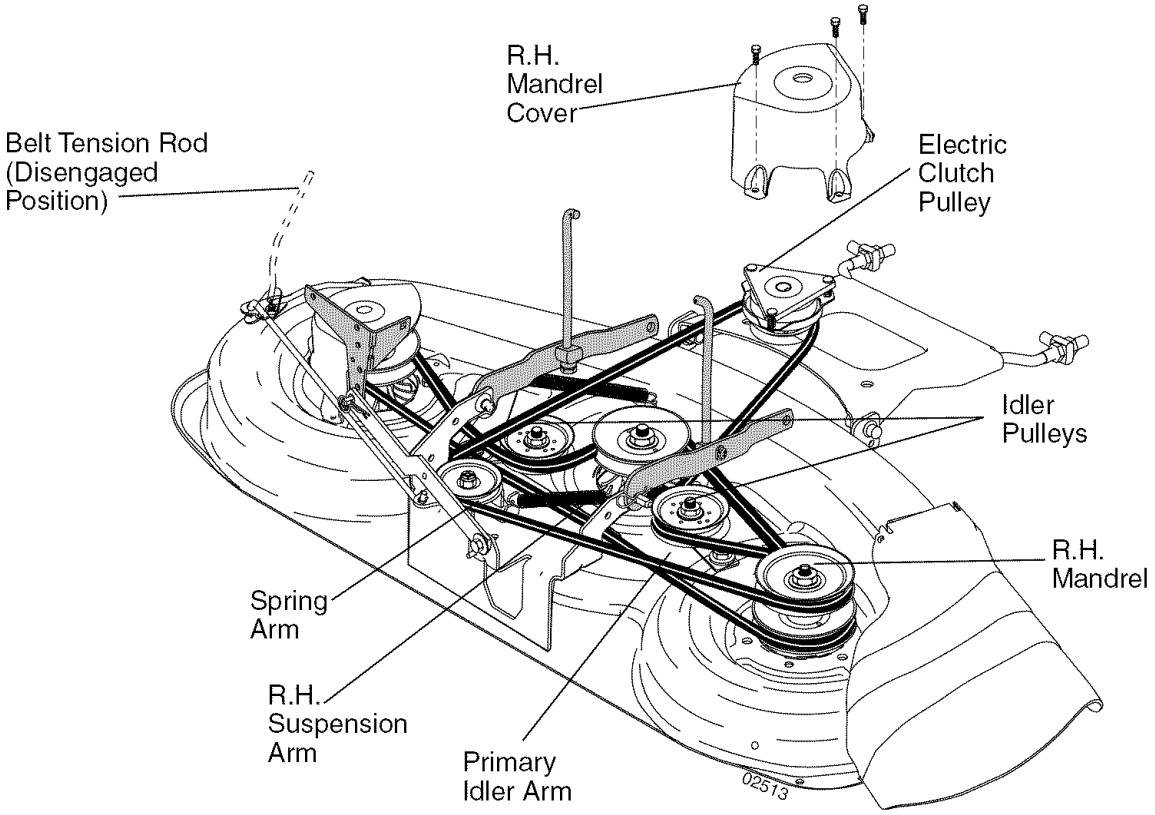
1. Park tractor on a level surface. Engage parking brake.
2. Lower mower to its lowest position.
3. Disengage belt tension rod from lock bracket.

CAUTION: Rod is spring loaded. Have a firm grip on rod and release slowly.

4. Remove screws from R.H. mandrel cover and remove cover.
5. Remove any dirt or grass clippings which may have accumulated around mandrels and entire upper deck surface.
6. Disconnect R.H. suspension arm from rear deck bracket by removing retainer spring.
7. Carefully roll belt over the top of R.H. mandrel pulley.
8. Remove belt from electric clutch pulley.
9. Remove belt from idler pulleys.
10. Check primary idler arm and two idlers to see that they rotate freely.
11. Be sure spring is securely hooked to primary idler arm and spring arm.

MOWER DRIVE BELT INSTALLATION

12. Install belt in both idlers.
13. Install new belt onto electric clutch pulley.
14. Carefully roll belt into upper groove of R.H. mandrel pulley.
15. Carefully check belt routing making sure belt is in the grooves correctly.
16. Reconnect R.H. suspension arm to rear deck bracket with retainer spring.
17. Reassemble R.H. mandrel cover.
18. Engage belt tension rod by pushing rod into locking bracket.



TO REPLACE MOWER BLADE (SECONDARY) DRIVE BELT

Park the tractor on level surface. Engage parking brake.

1. Remove mower (See "TO REMOVE MOWER" in this section of manual).
2. Remove screws from R.H. and L.H. mandrel covers and remove covers.

REMOVE MOWER DRIVE BELT

(Refer to "TO REMOVE MOWER DRIVE BELT" illustration in this section of manual).

3. Carefully roll belt over the top of R.H. mandrel pulley.
4. Remove belt from idler pulleys.
5. Check primary idler arm and two idlers to see that they rotate freely.
6. Be sure spring is securely hooked to primary idler arm and spring arm.

REMOVE MOWER BLADE (SECONDARY) DRIVE BELT

7. Carefully roll belt off L.H. mandrel pulley.
8. Remove belt from center mandrel pulley, idler pulley, and R.H. mandrel pulley.
9. Remove any dirt or grass which may have accumulated around mandrels and entire upper deck surface.
10. Check secondary idler arm and idler pulley to see that they rotate freely.
11. Be sure spring is hooked in secondary idler arm and secondary spring arm.

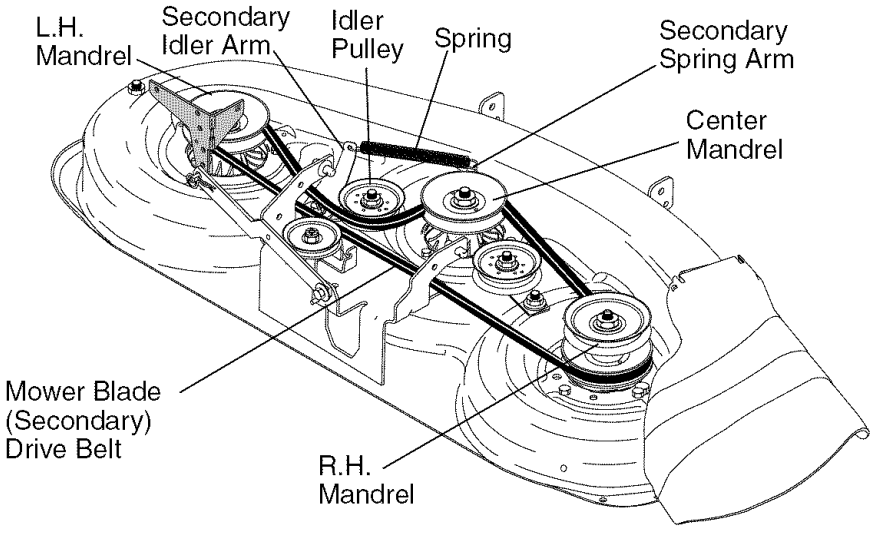
INSTALL NEW MOWER BLADE (SECONDARY) DRIVE BELT

12. Install new belt in lower groove of R.H. mandrel pulley, idler pulley, and center mandrel pulley as shown.
13. Carefully roll belt over L.H. mandrel pulley. Make sure belt is in all grooves properly.

REINSTALL MOWER DRIVE BELT

(Refer to "TO REMOVE MOWER DRIVE BELT" illustration in this section of manual).

14. Install belt into upper groove of R.H. mandrel pulley and around both idlers. Pull belt to front of mower to remove slack.
15. Reinstall mandrel covers and securely tighten all screws.
16. Carefully check belt routing making sure belt is in all grooves correctly.
17. Reinstall mower to tractor (See "TO INSTALL MOWER" in this section of manual).

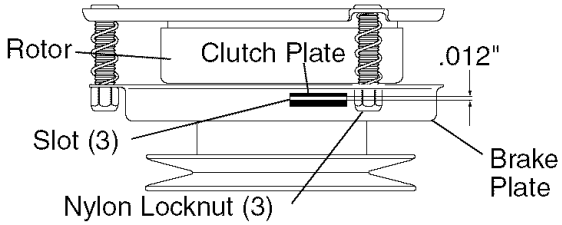


TO ADJUST ATTACHMENT CLUTCH

The electric clutch should provide years of service. The clutch has a built-in brake that stops the pulley within 5 seconds. Eventually, the internal brake will wear which may cause the mower blades to not engage, or, to not stop as required. Adjustments should be made by a Sears or other qualified service center.

1. Make sure attachment clutch and ignition switches are in "OFF" position.
2. Adjust the three nylon locknuts until space between clutch plate and rotor measures .012" at all three slot locations cut in the side of brake plate.

NOTE: After installing a new electric clutch, run tractor at full throttle and engage and disengage electric clutch 10 cycles to wear in clutch plate.



TO CHECK AND ADJUST BRAKE

If tractor requires more than five (5) feet to stop at highest speed in highest gear on a level, dry concrete or paved surface, then brake must be checked and adjusted.

TO CHECK BRAKE

1. Park tractor on a level, dry concrete or paved surface, depress clutch/brake pedal all the way down and engage parking brake.
2. Disengage transmission by placing freewheel control in "transmission disengaged" position. Pull freewheel control out and into the slot and release so it is held in the disengaged position.

The rear wheels must lock and skid when you try to manually push the tractor forward. If the rear wheels rotate, the brake needs to be adjusted or the pads need to be replaced.

TO ADJUST BRAKE

Contact a Sears or other qualified service center.

TO REPLACE MOTION DRIVE BELT

Park the tractor on level surface. Engage parking brake. For ease of service there is a belt installation guide decal on bottom of left footrest.

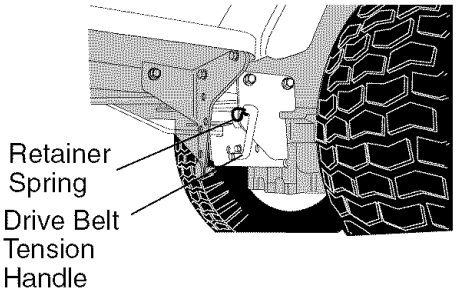
1. Remove mower (See "TO REMOVE MOWER" in this section of this manual.)

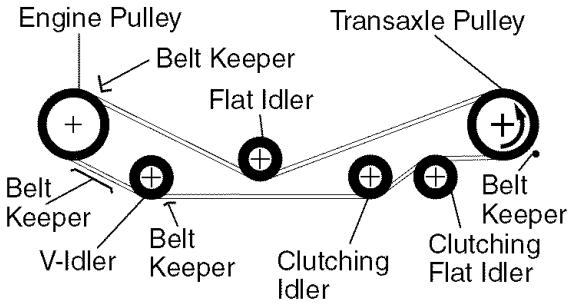
BELT REMOVAL -

2. Create slack in belt by removing retainer spring from drive belt tension handle.
3. Remove belt from all idler pulleys, transaxle pulley and then from engine pulley.

BELT INSTALLATION -

1. Install new belt around engine pulley first, then around transaxle pulley and lastly into all the idler pulleys.
2. Check to be sure belt is positioned correctly and is on proper side of all belt keepers.
3. Engage the drive belt tension handle and replace the retainer spring.
4. Reinstall mower.

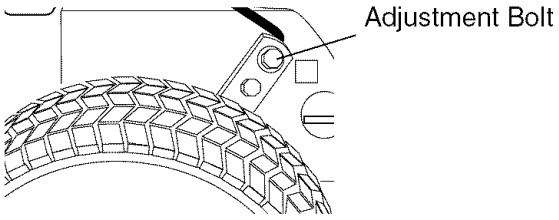




TRANSAXLE MOTION CONTROL LEVER NEUTRAL ADJUSTMENT

The motion control lever has been preset at the factory and adjustment should not be necessary.

1. Park Tractor on level surface. Stop tractor by turning ignition key to "OFF" position and engage parking brake.
2. Loosen the adjustment bolt in front of the right rear wheel.
3. Move motion control lever to the neutral position.
4. Tighten the adjustment bolt.



TRANSMISSION REMOVAL/ REPLACEMENT

Should your transmission require removal for service or replacement, it should be purged after reinstallation and before operating the tractor. See "PURGE TRANSMISSION" in the Operation section of this manual.

TO ADJUST STEERING WHEEL ALIGNMENT

If steering wheel crossbars are not horizontal (left to right) when wheels are positioned straight forward, remove steering wheel and reassemble with crossbars horizontal. Tighten securely.

FRONT WHEEL TOE-IN/CAMBER

The front wheel toe-in and camber are not adjustable on your tractor. If damage has occurred to affect the front wheel toe-in or camber, contact a Sears or other qualified service center.

TO REMOVE WHEEL FOR REPAIRS

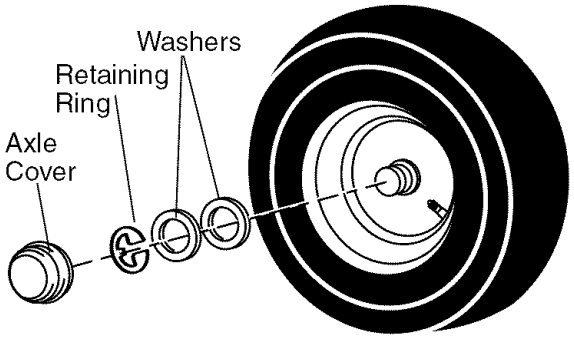
FRONT WHEEL -

1. Block up axle securely.
2. Remove axle cover, retaining ring and washers to allow wheel removal.
3. Repair tire and reassemble.
4. Replace washers and snap retaining ring securely in axle groove.
5. Replace axle cover.

REAR WHEEL -

1. Block rear axle securely.
2. Remove five (5) hub bolts to allow wheel removal.
3. Repair tire and reassemble. Replace and tighten hub bolts securely.

NOTE: To seal tire punctures and prevent flat tires due to slow leaks, purchase and use tire sealant from Sears. Tire sealant also prevents tire dry rot and corrosion.



TO START ENGINE WITH A WEAK BATTERY

⚠ **WARNING:** Lead-acid batteries generate explosive gases. Keep sparks, flame and smoking materials away from batteries. Always wear eye protection when around batteries.

If your battery is too weak to start the engine, it should be recharged. (See "BATTERY" in the MAINTENANCE section of this manual).

If "jumper cables" are used for emergency starting, follow this procedure:

IMPORTANT: Your tractor is equipped with a 12 volt system. The other vehicle must also be a 12 volt system. Do not use your tractor battery to start other vehicles.

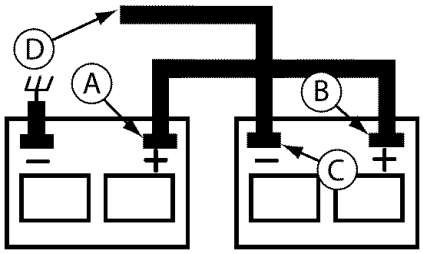
TO ATTACH JUMPER CABLES -

1. Connect one end of the RED cable to the POSITIVE (+) terminal of each battery(A-B), taking care not to short against tractor chassis.
2. Connect one end of the BLACK cable to the NEGATIVE (-) terminal (C) of fully charged battery.

3. Connect the other end of the BLACK cable (D) to good chassis ground, away from fuel tank and battery.

TO REMOVE CABLES, REVERSE ORDER -

1. BLACK cable first from chassis and then from the fully charged battery.
2. RED cable last from both batteries.

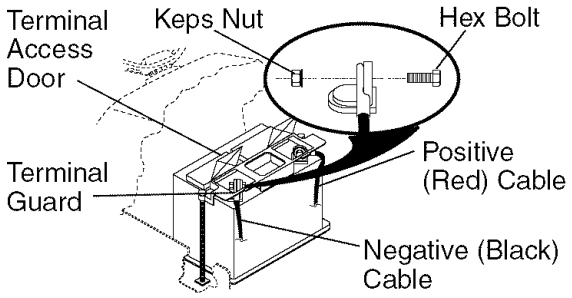


REPLACING BATTERY

⚠ WARNING: Do not short battery terminals by allowing a wrench or any other object to contact both terminals at the same time. Before connecting battery, remove metal bracelets, wristwatch bands, rings, etc.

Positive terminal must be connected first to prevent sparking from accidental grounding.

1. Lift hood to raised position.
2. Remove terminal guard.
3. Disconnect BLACK battery cable then RED battery cable and carefully remove battery from tractor.
4. Install new battery with terminals in same position as old battery.
5. Reinstall terminal guard.
6. First connect RED battery cable to positive (+) battery terminal with hex bolt and keps nut as shown. Tighten securely.
7. Connect BLACK grounding cable to negative (-) battery terminal with remaining hex bolt and keps nut. Tighten securely
8. Close terminal access doors.
9. Close hood.



TO REPLACE HEADLIGHT BULB

1. Raise hood.
2. Pull bulb holder out of the hole in the backside of the grill.
3. Replace bulb in holder and push bulb holder securely back into the hole in the backside of the grill.
4. Close hood.

INTERLOCKS AND RELAYS

Loose or damaged wiring may cause your tractor to run poorly, stop running, or prevent it from starting.

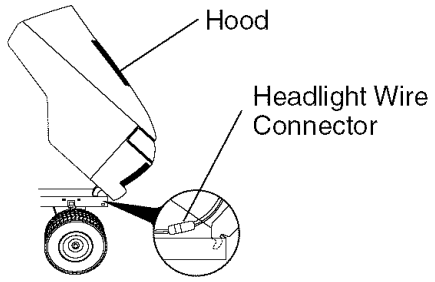
- Check wiring. See electrical wiring diagram in the Repair Parts section.

TO REPLACE FUSE

Replace with 30 amp automotive-type plug-in fuse. The fuse holder is located behind the dash.

TO REMOVE HOOD AND GRILL ASSEMBLY

1. Raise hood.
2. Unsnap headlight wire connector.
3. Stand in front of tractor. Grasp hood at sides, tilt toward engine and lift off of tractor.
4. When replacing hood, be sure to reconnect the headlight wire connector.



ENGINE

Maintenance, repair, or replacement of the emission control devices and systems, which are being done at the customers expense, may be performed by any non-road engine repair establishment or individual. Warranty repairs must be performed by an authorized engine manufacturer's service outlet.

TO ADJUST THROTTLE CONTROL CABLE

The throttle control has been preset at the factory and adjustment should not be necessary. Check adjustment as described below before loosening cable. If adjustment is necessary, proceed as follows:

1. With engine not running, move throttle control lever from slow to choke position. Slowly move lever from choke to fast position.
2. Check to see if hole in throttle lever and hole in speed control bracket are aligned.
3. If holes are not aligned, loosen cable clamp screw and align the holes by inserting a pencil or a 1/4" drill bit through both holes.
4. Pull throttle cable up to remove slack and tighten cable clamp screw. Remove alignment pencil or drill bit.

TO ADJUST CARBURETOR

The carburetor has been preset at the factory and adjustment should not be necessary. However, minor adjustment may be required to compensate for differences in fuel, temperature, altitude or load. If the carburetor does need adjustment, proceed as follows:

In general, turning the adjusting needles **in** (clockwise) decreases the supply of fuel to the engine giving a leaner fuel/air mixture. Turning the adjusting needles **out** (counterclockwise) increases the supply of fuel to the engine giving a richer fuel/air mixture.

IMPORTANT: Damage to the needles and seats in carburetor may result if turned in too tight.

NOTE: The carburetor on this engine is low emission. It is equipped with an idle fuel adjusting needle with a limiter cap, which allows some adjustment within the limits allowed by the cap. Do not attempt to remove the limiter cap. The limiter cap cannot be removed without breaking the adjusting needle.

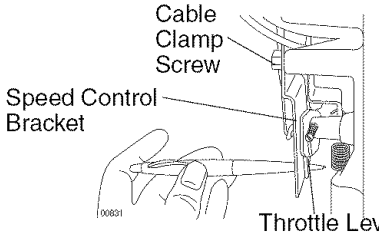
1. Be sure you have a clean air filter and the throttle control cable is adjusted properly (see above).
2. Start engine and allow to warm for five minutes. Make adjustments with engine running and shift/motion control lever in neutral (N) position.
3. Idle speed setting - With throttle control lever in slow position, engine should idle at 1750 RPM. If engine idles too slow or fast, turn idle speed adjusting screw in or out until correct idle is attained.
4. Idle fuel needle setting - With throttle control lever in slow position, turn idle fuel adjustment needle **in** (clockwise) until engine begins to die and then turn **out** (counterclockwise) until engine runs rough. Turn needle to a point midway between those two positions.
5. Recheck idle speed. Readjust if necessary.

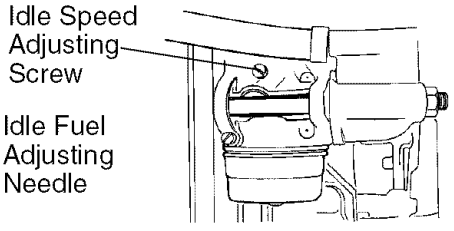
ACCELERATION TEST -

6. Move throttle control lever from slow to fast position. If engine hesitates or dies, turn idle fuel adjusting needle **out** (counterclockwise) 1/8 turn. Repeat test and continue to adjust, if necessary, until engine accelerates smoothly.

High speed stop is factory adjusted. Do not adjust - damage may result.

IMPORTANT: Never tamper with the engine governor, which is factory set for proper engine speed. Overspeeding the engine above the factory high speed setting can be dangerous. If you think the engine-governed high speed needs adjusting, contact a Sears or other qualified service center, which has proper equipment and experience to make any necessary adjustments.





STORAGE

Immediately prepare your tractor for storage at the end of the season or if the tractor will not be used for 30 days or more.

WARNING: Never store the tractor with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

TRACTOR

Remove mower from tractor for winter storage. When mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

1. Clean entire tractor (See "CLEANING" in the Maintenance section of this manual).
2. Inspect and replace belts, if necessary (See belt replacement instructions in the Service and Adjustments section of this manual).
3. Lubricate as shown in the Maintenance section of this manual.
4. Be sure that all nuts, bolts and screws are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
5. Touch up all rusted or chipped paint surfaces; sand lightly before painting.

BATTERY

- Fully charge the battery for storage.
- After a period of time in storage, battery may require recharging.
- To help prevent corrosion and power leakage during long periods of storage, battery cables should be disconnected and battery cleaned thoroughly (see "TO CLEAN BATTERY AND TERMINALS" in the Maintenance section of this manual).
- After cleaning, leave cables disconnected and place cables where they cannot come in contact with battery terminals.
- If battery is removed from tractor for storage, do not store battery directly on concrete or damp surfaces.

ENGINE

FUEL SYSTEM

IMPORTANT: It is important to prevent gum deposites from forming in essential fuel system parts such as carburetor, fuel hose, or tank during storage. Also, experiance indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

- Empty the fuel tank by starting the engine and letting it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not empty the gas tank and carburetor if using fuel stabilizer.

ENGINE OIL

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Maintenance section of this manual).

CYLINDER(S)

1. Remove spark plug(s).
2. Pour one ounce of oil through spark plug hole(s) into cylinder(s).
3. Turn ignition key to "START" position for a few seconds to distribute oil.
4. Replace with new spark plug(s).

OTHER

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust. Rust and/or dirt in your gasoline will cause problems.
- If possible, store your tractor indoors and cover it to give protection from dust and dirt.
- Cover your tractor with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your tractor to rust.

IMPORTANT: Never cover tractor while engine and exhaust areas are still warm.

TROUBLESHOOTING CHART:

See appropriate section in manual unless directed to Sears service center

PROBLEM	CAUSE	CORRECTION
Will not start	1. Out of fuel. 2. Engine not "CHOKED" properly. 3. Engine flooded. 4. Bad spark plug. 5. Dirty air filter. 6. Dirty fuel filter. 7. Water in fuel. 8. Loose or damaged wiring. 9. Carburetor out of adjustment. 10. Engine valves out of adjustment. 11. Extreme Cold Conditions	1. Fill fuel tank. 2. See "TO START ENGINE" in Operation section. 3. Wait several minutes before attempting to start. 4. Replace spark plug. 5. Clean/replace air filter. 6. Replace fuel filter. 7. Empty fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter. 8. Check all wiring. 9. See "To Adjust Carburetor" in Service and Adjustments section. 10. Contact a Sears or other qualified service center. 11. See "To start engine" in operation section.
Hard to start	1. Dirty air filter. 2. Bad spark plug. 3. Weak or dead battery. 4. Dirty fuel filter. 5. Stale or dirty fuel. 6. Loose or damaged wiring. 7. Carburetor out of adjustment. 8. Engine valves out of adjustment.	1. Clean/replace air filter. 2. Replace spark plug. 3. Recharge or replace battery. 4. Replace fuel filter. 5. Empty fuel tank and refill tank with fresh, clean gasoline. 6. Check all wiring. 7. See "To Adjust Carburetor" in Service and Adjustments section. 8. Contact a Sears or other qualified service center.
Engine will not turn over	1. Brake pedal not depressed 2. Attachment clutch is engaged. 3. Weak or dead battery. 4. Blown fuse. 5. Corroded battery terminals. 6. Loose or damaged wiring. 7. Faulty ignition switch. 8. Faulty solenoid or starter. 9. Faulty operator presence switch(es).	1. Depress brake pedal. 2. Disengage attachment clutch. 3. Recharge or replace battery. 4. Replace fuse. 5. Clean battery terminals. 6. Check all wiring. 7. Check/replace ignition switch. 8. Check/replace solenoid or starter. 9. Contact a Sears or other qualified service center.
Engine clicks but will not start	1. Weak or dead battery. 2. Corroded battery terminals. 3. Loose or damaged wiring. 4. Faulty solenoid or starter.	1. Recharge or replace battery. 2. Clean battery terminals. 3. Check all wiring. 4. Check/replace solenoid or starter.

TROUBLESHOOTING CHART:

See appropriate section in manual unless directed to Sears service center

PROBLEM	CAUSE	CORRECTION
Loss of power	1. Cutting too much grass/too fast. 2. Throttle in "CHOKE" position. 3. Build-up of grass, leaves and trash under mower. 4. Dirty air filter. 5. Low oil level/dirty oil. 6. Faulty spark plug. 7. Dirty fuel filter. 8. Stale or dirty fuel. 9. Water in fuel. 10. Spark plug wire loose. 11. Dirty engine air screen/fins. 12. Dirty/clogged muffler. 13. Loose or damaged wiring. 14. Carburetor out of adjustment. 15. Engine valves out of adjustment.	1. Raise cutting height/reduce speed. 2. Adjust throttle control. 3. Clean underside of mower housing. 4. Clean/replace air filter. 5. Check oil level/change oil. 6. Clean and regap or change spark plug. 7. Replace fuel filter. 8. Empty fuel tank and refill tank with fresh, clean gasoline. 9. Empty fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter. 10. Connect and tighten spark plug wire. 11. Clean engine air screen/fins. 12. Clean/replace muffler. 13. Check all wiring. 14. See "To Adjust Carburetor" in Service and Adjustments section. 15. Contact a Sears or other qualified service center.
Excessive vibration	1. Worn, bent or loose blade. 2. Bent blade mandrel. 3. Loose/damaged part(s).	1. Replace blade. Tighten blade bolt. 2. Contact a Sears or other qualified service center. 3. Tighten loose part(s). Replace damaged parts.
Engine dies when tractor is shifted into reverse	1. Reverse operation system (ROS) is not "ON" while mower or other attachment is engaged.	1. Turn ignition key to ROS "ON" position. See Operation section.
Engine continues to run when operator leaves seat with attachment clutch engaged	1. Faulty operator-safety presence control system.	1. Check wiring, switches and connections. If not corrected, contact a Sears or other qualified service center.
Poor cut - uneven	1. Worn, bent or loose blade. 2. Mower deck not level. 3. Buildup of grass, leaves, and trash under mower. 4. Bent blade mandrel. 5. Clogged mower deck vent from build-up of grass, leaves, and trash around mandrels.	1. Replace blade. Tighten blade bolt. 2. Level mower deck. 3. Clean underside of mower housing. 4. Contact a Sears or other qualified service center. 5. Clean around mandrels to open vent holes.

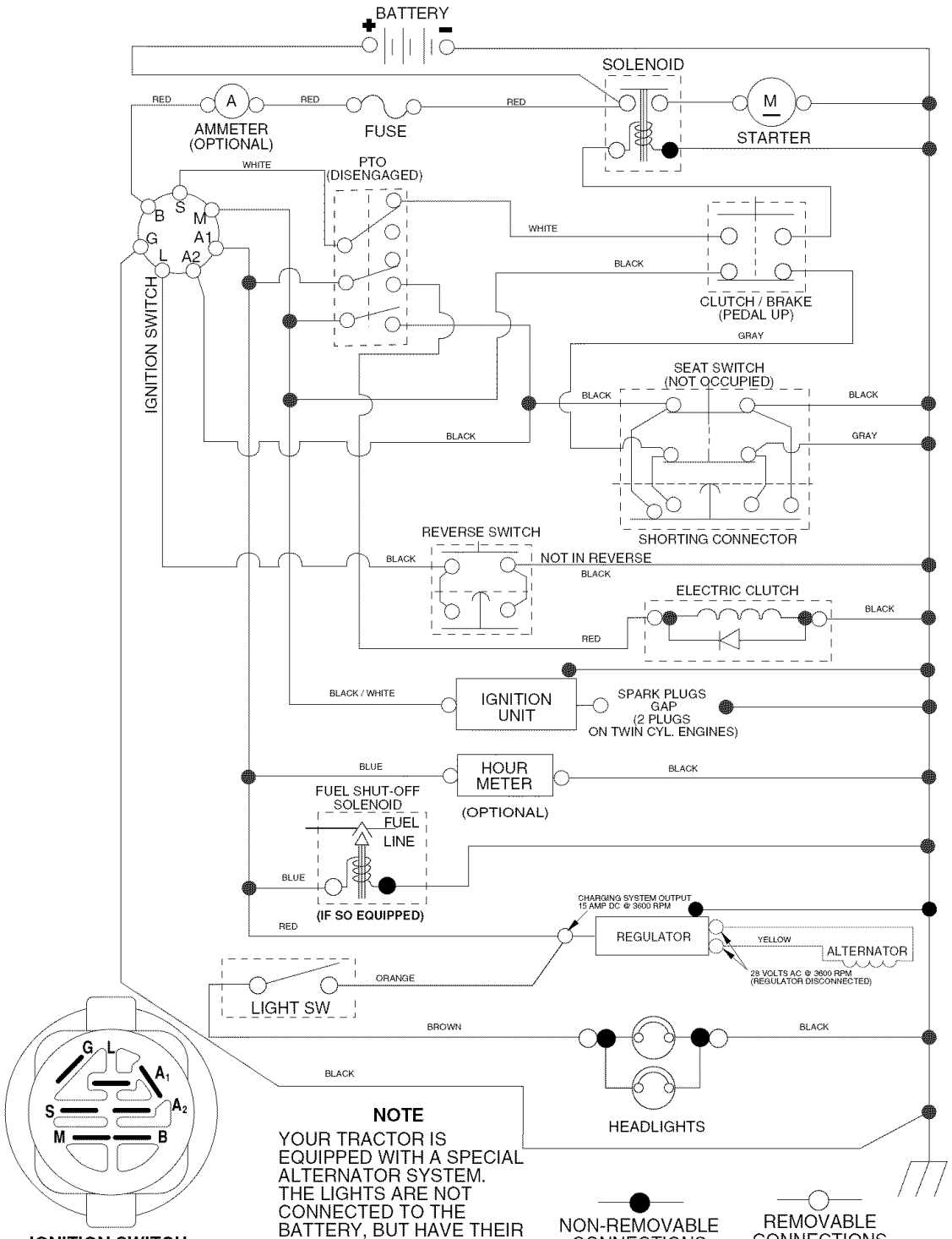
TROUBLESHOOTING CHART:

See appropriate section in manual unless directed to Sears service center

PROBLEM	CAUSE	CORRECTION
Mower blades will not rotate	1. Obstruction in clutch mechanism. 2. Worn/damaged mower drive belt. 3. Frozen idler pulley. 4. Frozen blade mandrel.	1. Remove obstruction. 2. Replace mower drive belt. 3. Replace idler pulley. 4. Contact a Sears or other qualified service center.
Poor grass discharge	1. Engine speed too slow. 2. Travel speed too fast. 3. Wet grass. 4. Mower deck not level. 5. Low/uneven tire air pressure. 6. Worn, bent or loose blade. 7. Buildup of grass, leaves and trash under mower. 8. Mower drive belt worn. 9. Blades improperly installed. 10. Improper blades used. 11. Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels.	1. Place throttle control in "FAST" position. 2. Shift to slower speed. 3. Allow grass to dry before mowing. 4. Level mower deck. 5. Check tires for proper air pressure. 6. Replace/sharpen blade. Tighten blade bolt. 7. Clean underside of mower housing. 8. Replace mower drive belt. 9. Reinstall blades sharp edge down. 10. Replace with blades listed in this manual. 11. Clean around mandrels to open vent holes.
Headlight(s) not working (if so equipped)	1. Light switch is "OFF". 2. Bulb(s) or lamp(s) burned out. 3. Faulty light switch. 4. Loose or damaged wiring. 5. Blown fuse.	1. Turn light switch "ON". 2. Replace bulb(s) or lamp(s). 3. Check/replace light switch. 4. Check wiring and connections. 5. Replace fuse.
Battery will not charge	1. Bad battery cell(s). 2. Poor cable connections. 3. Faulty regulator (if so equipped). 4. Faulty alternator.	1. Replace battery. 2. Check/clean all connections. 3. Replace regulator. 4. Replace alternator.
Loss of drive	1. Freewheel control in "disengaged" position. 2. Motion drive belt worn, damaged, or broken. 3. Air trapped in transmission during shipment or servicing.	1. Place freewheel control in "engaged" position. 2. Replace motion drive belt. 3. Purge transmission.
Engine "backfires" when turning engine "OFF"	1. Engine throttle control not set between half and full speed (fast) position before stopping engine.	1. Move throttle control between half and full speed (fast) position before stopping engine.

TRACTOR -- MODEL NUMBER 917.276360

SCHEMATIC



IGNITION SWITCH

POSITION	CIRCUIT "MAKE"	
OFF	M+G+A1	
RUN/OVERRIDE	B+A1	
RUN	B+A1	L+A2
START	B + S + A1	

02846

NOTE

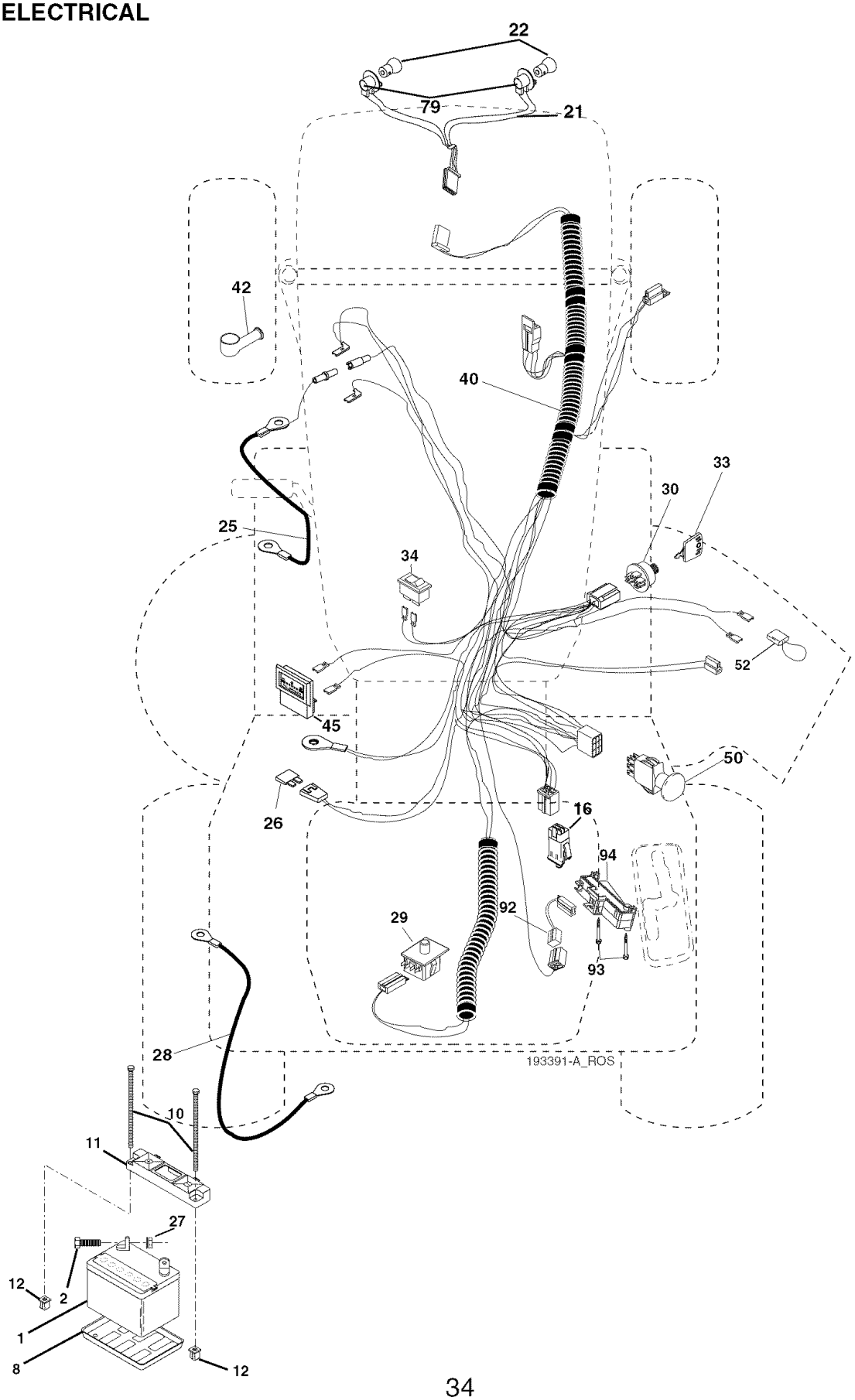
YOUR TRACTOR IS EQUIPPED WITH A SPECIAL ALTERNATOR SYSTEM. THE LIGHTS ARE NOT CONNECTED TO THE BATTERY, BUT HAVE THEIR OWN ELECTRICAL SOURCE. BECAUSE OF THIS, THE BRIGHTNESS OF THE LIGHTS WILL CHANGE WITH ENGINE SPEED. AT IDLE THE LIGHTS WILL DIM. AS THE ENGINE IS SPEEDED UP, THE LIGHTS WILL BECOME THEIR BRIGHTEST.

WIRING INSULATED CLIPS

NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.

TRACTOR -- MODEL NUMBER 917.276360

ELECTRICAL



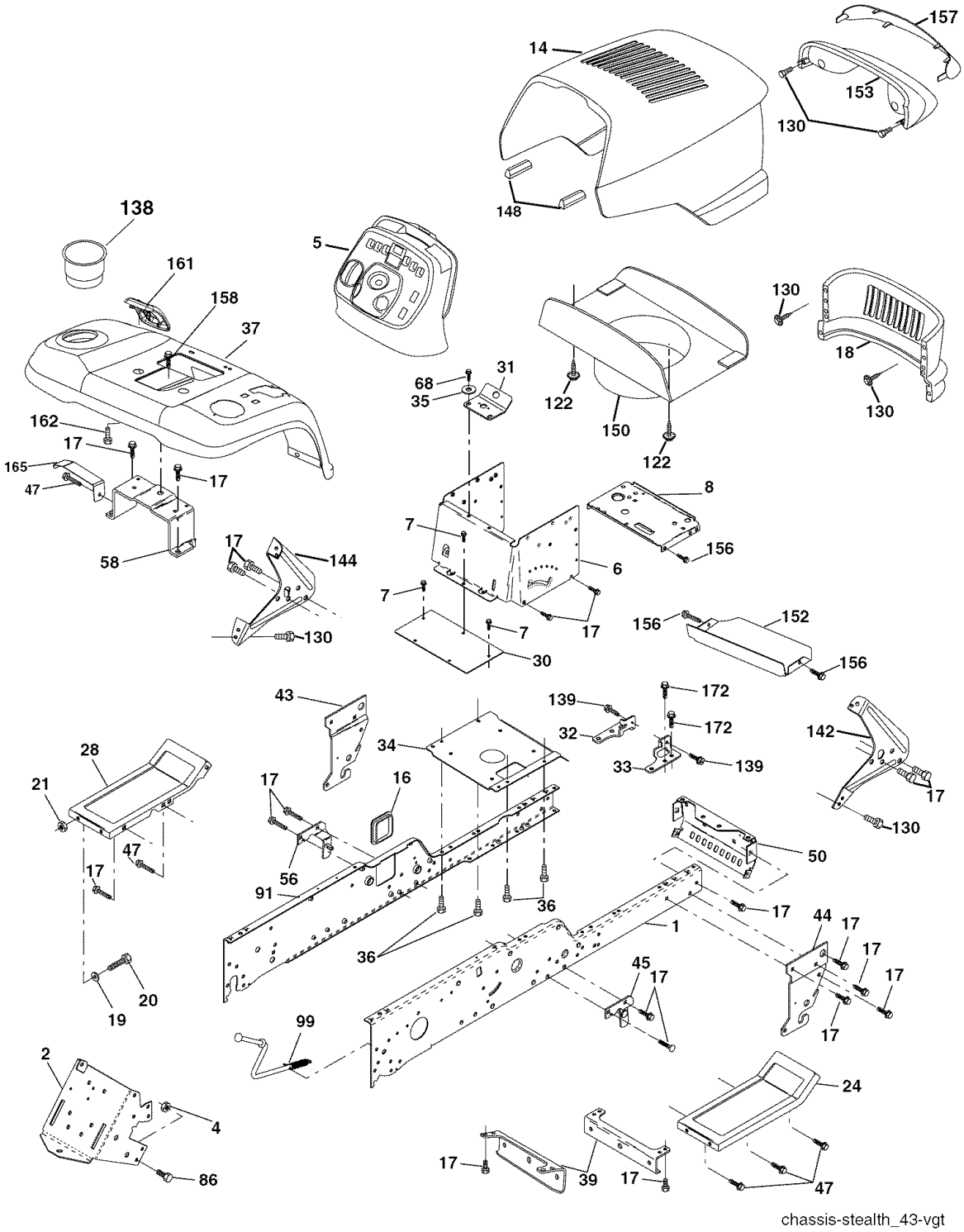
ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
1	144927	Battery
2	74760412	Bolt Hex Head 1/4-20 x 3/4
8	7603J	Tray, Battery
10	145211	Bolt 1/4-20 x 7.5 Zinc
11	150109	Hold down Battery Dash Mount
12	145769	Nut Push Nylon 1/4"
16	176138	Switch Interlock Push-In
21	175688	Harness Socket Light W/4152J
22	4152J	Bulb Light
25	185456	Cable, Battery
26	108824X	Fuse
27	73510400	Nut Keps Hex 1/4-20 unc
28	170697	Cable, Ground
29	192749	Switch, Seat
30	193350	Switch, Ign
33	140403	Key, Ignition
34	110712X	Switch Light/Reset
40	193391	Harness Ign.
42	154336	Cover Terminal
45	122822X	Ammeter
50	174652	Switch, PTO
52	141940	Hourmeter Adaptor
79	175242	Bulbholder Asm Incandescent SV
92	193465	Harness Pigtail Reverse Switch
93	192540	Screw Plastite 10-14 x 2.0
94	191834	Module Reverse ROS

NOTE: All component dimensions given in U. S. inches 1 inch = 25.4 mm

TRACTOR -- MODEL NUMBER 917.276360

CHASSIS AND ENCLOSURES



TRACTOR -- MODEL NUMBER 917.276360

CHASSIS AND ENCLOSURES

KEY NO.	PART NO.	DESCRIPTION
1	180375	Rail, Frame RH
2	175282	Drawbar, Gt
4	73680700	Nut 7/16-14
5	193636X428	Dash
6	157882	Dash, Lower Vgt One Piece
7	17720408	Screw, Thd Cut 1/4-20 x 1/2
8	184668	Support, Battery
14	175260X428	Hood Asm
16	121794X	Cover, Access
17	17000612	Screw 3/8-16 x .75
18	174515X428	Grille
19	19131312	Washer 13/32x13/16 x 12 Ga.
20	STD523710	Bolt, Fin Hex 3/8-16 x 1 Gr. 5
21	STD541437	Nut Crownlock 3/8-16 unc
24	179717X428	Footrest, RH
28	179716X428	Footrest, LH
30	145052	Saddle, Hydro
31	161419	Brace, Supt 1-pc VGT
32	161327	Bracket, Pivot Chassis Lh
33	161326	Bracket, Pivot Chassis Rh
34	177018	Plate Asm Engine
35	19111116	Washer 11/32 x 11/16 x 16 Ga.
36	17060512	Screw 5/16-18 x 3/4
37	192397X428	Fender Pnt
39	175278	Bracket, Axle Front
43	136939	Bracket, Spnsn Front Lh
44	136940	Bracket, Spnsn Front Rh
45	176018	Bracket Asm., Susp Chas.Rh
47	17490608	Screw Thdrol. 3/8-16 x 1/2
50	175476	Bracket, Chassis Front
56	176016	Bracket Asm., Susp Chas. Lh
58	183569	Bracket Asm., Fender
68	17490508	Screw Thdrol. 5/16-18 x 1/2
86	74780716	Bolt Fin Hex 7/16-14 unc x 1 Gr. 5
91	180374	Rail, Frame Lh
99	177143	Rod By Pass
122	192512	Screw Wshd Hex 10-32 x 5/8
130	191611	Screw 10 x 3/4 Single Lead Hex
138	191121X428	Cup Holder
139	171873	Bolt Shoulder 5/16-18 TT
142	161897	Bracket Dash Rh
144	161900	Bracket Dash Lh
148	164655	Extrusion Bumpers
150	175352	Duct Heat Hood
152	177956	Shield Browning
153	179761	Lightbox Asm W/Lens (Includes key no. 157)
156	17000512	Screw 5/16-18 x 3/4
157	161840	Lens Bar
158	17670608	Screw Thdrol 3/8-16 x 1/2
161	179612X428	Console Fuel Window
162	142432	Screw Hex 1/4-1/2 unc
165	183554	Bracket Support Tank
172	17120614	Screw 3/8-16 x .875

NOTE: All component dimensions given in U. S. inches 1 inch = 25.4 mm

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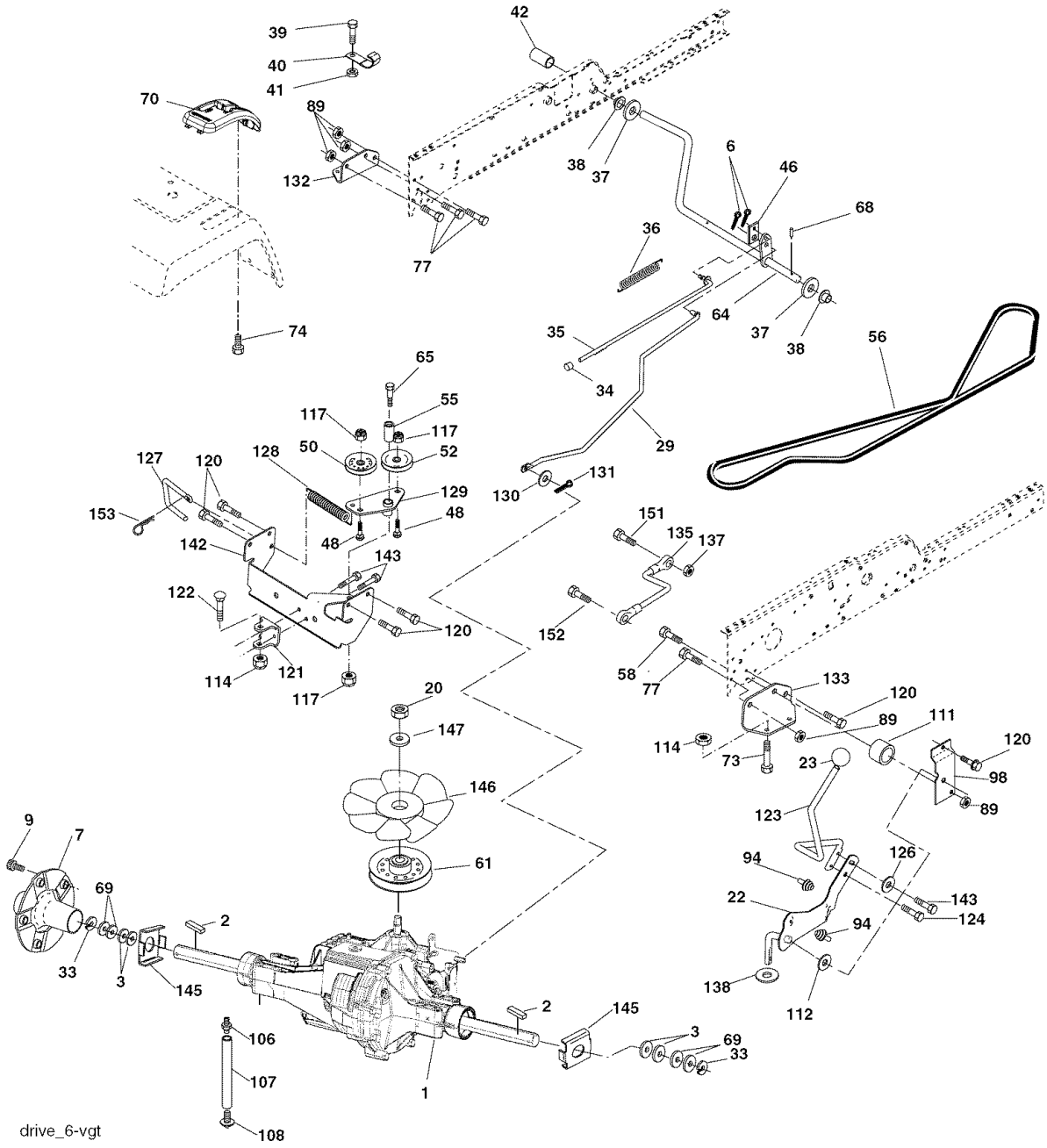
GROUND DRIVE



TRACTOR -- MODEL NUMBER 917.276360

GROUND DRIVE

KEY NO.	PART NO.	DESCRIPTION
1	- - - - -	Transaxle Hydro Gear 331-3000 (See Breakdown)
2	7070E	Key 1/4 x 2.5
3	7563R	Washer Thrust
6	STD561210	Pin, Cotter
7	140507	Wheel, Hub Assembly
9	140080	Bolt, Hub
20	73940800	Nut
22	180235	Lever Asm Shift Lower
23	130564	Knob
29	176600	Brake, Rod
33	12000053	Ring E
34	71673	Cap, Parking Brake
35	137648	Rod, Parking Brake
36	149412	Spring, Drive Ground
37	121749X	Washer 25/32 x 1-1/4 x 16 Ga.
38	150035	Nyliner
39	74321016	Screw, Fin. #10-24 x 1
40	178575	Actuator, Interlock Switch
41	73931000	Nut Centerlock 10-24 unc
42	8883R	Cover, Pedal
46	145170	Retainer, Spring
48	72110614	Bolt, 3/8-16 x 1-3/4 Gr. 5
50	131494	Pulley, Idler, Flat
52	127783	Pulley, Idler, Grooved
55	105706X	Bearing, Idler
56	161597	V-Belt
58	74760724	Bolt Fin Hex 7/16-14 x 1-1/2
61	143995	Pulley, Transaxle
64	176601	Shaft, Clutch/Brake Pedal
65	179613	Bolt, Shoulder
68	STD571812	Pin, Roll
69	123800X	Washer
70	192390X428	Console Shift
73	74490548	Bolt Hex Flghd 5/16-18 x 3 Gr. 5
74	142432	Screw Hex Wsh. Hi-Lo 1/4-1/2
77	74780716	Bolt Hex 7/16-14 x 1-1/4 Gr. 5
89	73680700	Nut Crownlock 7/16-14 unc
94	133835	Fastener Christmas Tree
98	141004	Bracket Shift
106	142918	O-Ring Asm Hydro Gear
107	154739	Line Fuel Hydro 15" VGT
108	142917	Cap Asm Vent Hydro Gear 70109
111	156240	Spacer Shift Lever VGTH
112	178558	Washer Nylon High Temp
114	73800500	Nut Lock Hx W/Ins 5/16-18 unc
117	73900600	Nut, Lock Flg. 3/8-16
120	17000612	Screw 3/8-16 x .75
121	175611	Bracket Strap Torque
122	72010520	Bolt RDHD SQ 5/16-18 unc x 2-1/2
123	192438	Rod Shift
124	165492	Bolt Shoulder 5/16-18 x .561
126	166002	Washer SRRTD 5/16 ID x 1.0 x .125
127	177362	Link Control Clutch
128	176624	Spring Drive GRND
129	179473	Bracket Asm Idler Tensioning
130	19131016	Washer 13/32 x 5/8 x 16 Ga.
131	76020312	Pin Cotter 3/32 x 3/4
132	175467	Bracket Mtg Hydro 3500 LH VGT
133	175468	Bracket Mtg Hydro 3500 RH VGT
135	177364	Link Asm Control Hydro 3500
137	1685H	Nut Lock 5/16-18 NC Thd
138	1370H	Washer Thrust 5/8 x 1.10 x 1/32
142	175469	Strap Torque HG-3500
143	17000512	Screw Thdrol 5/16-18 x 3/4
145	163168	Washer Axle Flange HG-3000
146	140462	Fan 7" Hydro
147	141322	Washer
151	74760514	Bolt Fin Hex 5/16-18 x 7/8
152	178705	Bolt hex 5/16-18 x 1
153	4497H	Retainer Spring

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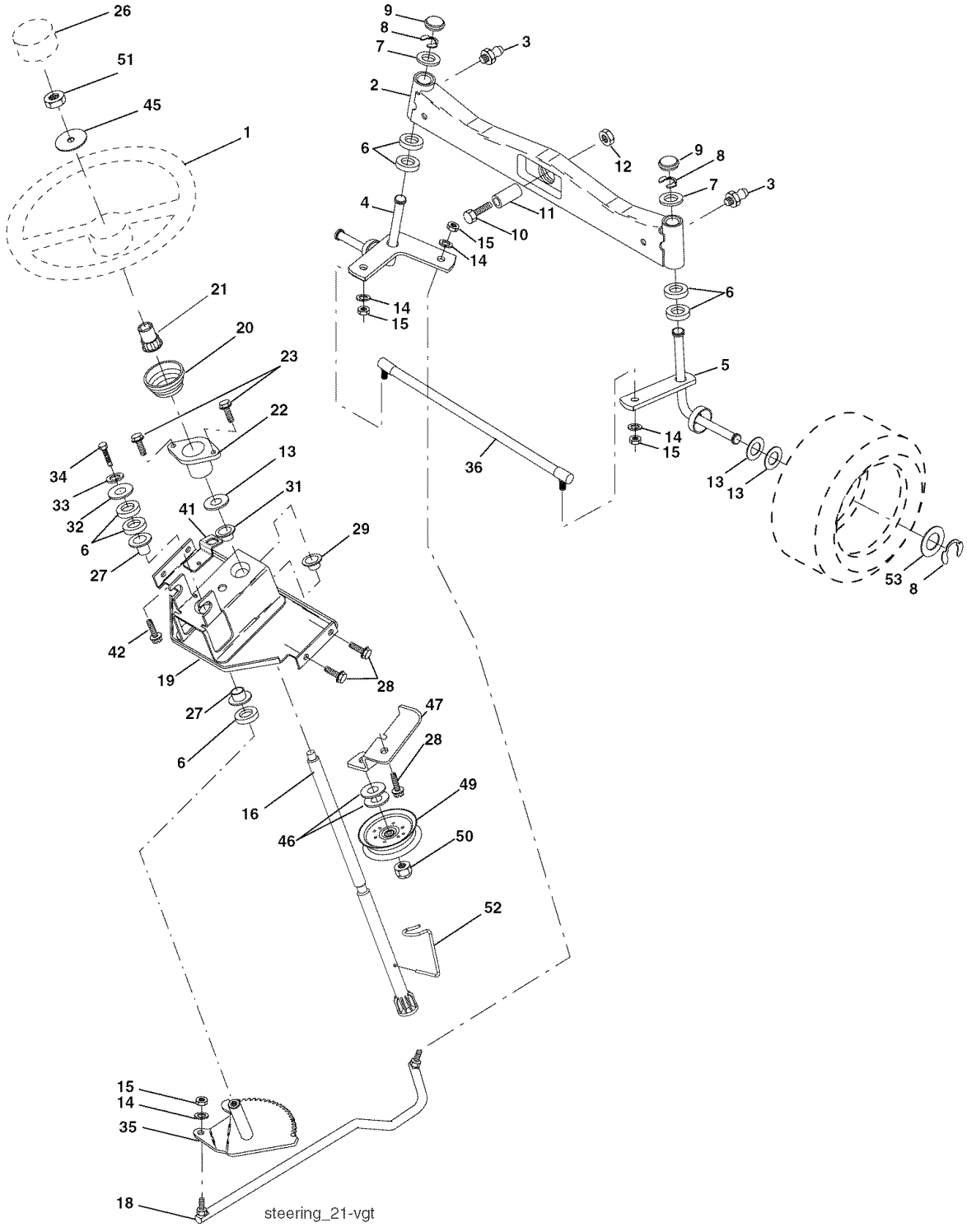
STEERING



STEERING

KEY NO.	PART NO.	DESCRIPTION
1	186094X428	Wheel, Steering
2	178557	Axle Asm., Front
3	183226	Fitting, Grease
4	161849	Spindle Asm, LH
5	161848	Spindle Asm., RH
6	6266H	Bearing, Race Thrust Harden
7	121748X	Washer 25/32 x 1-5/8 x 16 Ga.
8	12000029	Ring, Klip #T5304-75
9	184946X505	Cap, Spindle
10	74781044	Bolt, Fin Hex 5/8-11 x 2-3/4
11	136518	Spacer Bearing Axle Front
12	73901000	Nut, Lock Flange 5/8-11 unc
13	121749X	Washer 25/32 x 1-1/4 x 16 Ga.
14	STD551137	Washer, Lock Hvy Hlcl Spr 3/8
15	73540600	Nut, Crownlock 3/8-24
16	186814	Shaft Asm., Steering
18	175572	Draglink Vgt
19	156011	Support Asm., Steering Vgt
20	163887X428	Boot, Steering
21	186737	Adapter, Wheel Steering
22	155105	Bushing, Strg. Blk
23	152927	Screw
26	186095X428	Cap , Wheel Steering
27	3366R	Bearing, Col. Strg.
28	17000612	Screw, 3/8-16 x 3/4
29	104239X	Bearing, Flange
31	138136	Bushing, Nyliner Snap
32	19111610	Washer 11/32 x 1 x 10 Ga.
33	STD551131	Washer, Lock Hvy Hlcl Spr 5/16
34	74780512	Bolt Fin Hex 5/16-18 unc x 3/4
35	187039	Gear, Sector Steering
36	186799	Tie Rod
41	155246	Bracket Switch Interlock VGT 97
42	17490508	Screw Thdrol 5/16-18 x 1/2 Tyt
45	19183812	Washer 9/16 ID x 2-3/8 OD 12 Ga.
46	19131610	Washer Flat 13/32 x 1 x 10 Ga.
47	179471	Bracket Asm Idler Stationary
49	175820	Pulley Idler Flat
50	73900600	Nut Lock Flg 3/8-16 unc
51	73940800	Nut Hex Jam Toplock 1/2-20 unf
52	175553	Clip Steering .750
53	188967	Washer Hardened

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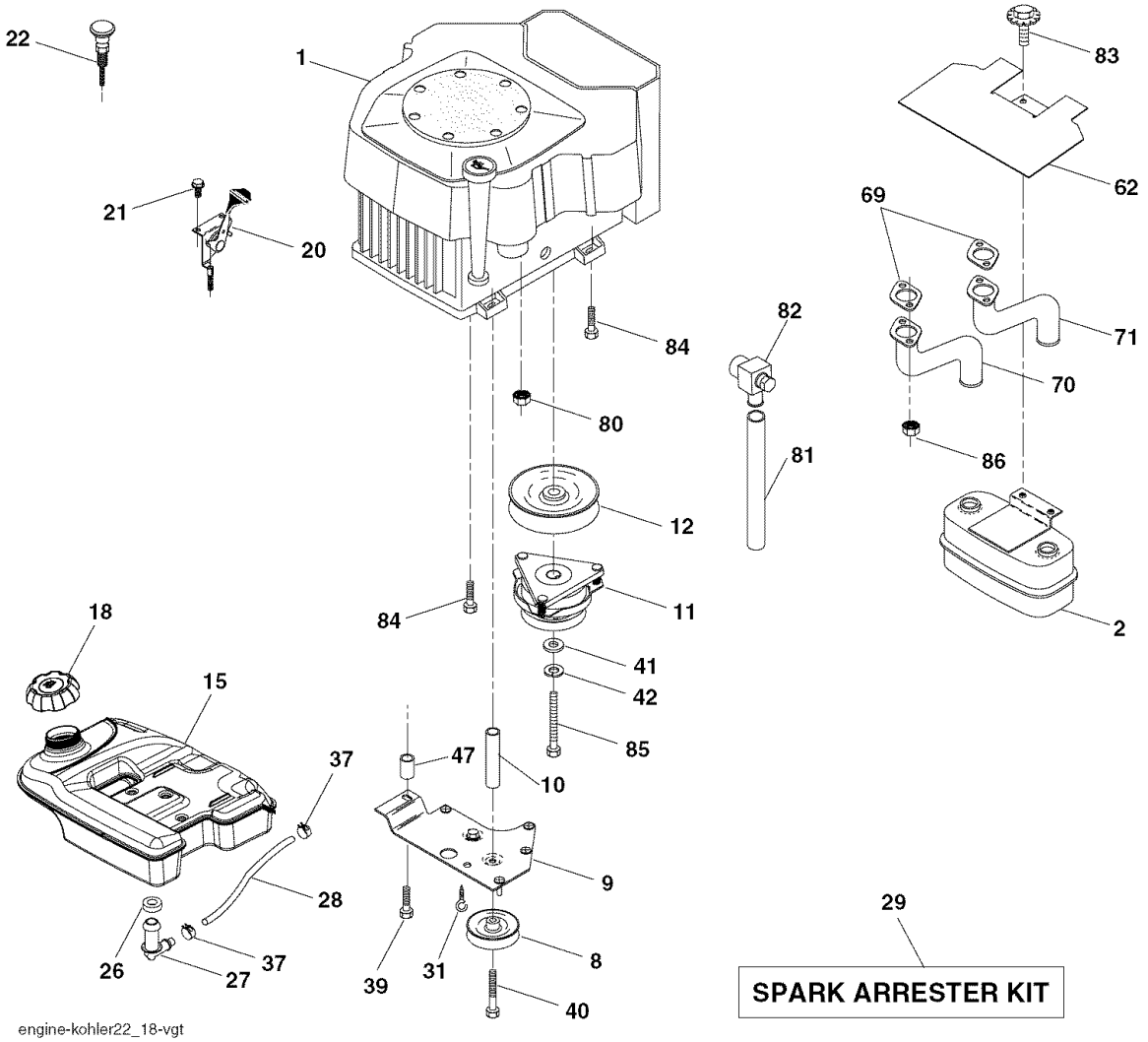
ENGINE



TRACTOR -- MODEL NUMBER 917.276360

ENGINE

KEY NO.	PART NO.	DESCRIPTION
1	- - - - - -	Engine (See Breakdown) Kohl Model No. CV730-0044
2	149723	Muffler
8	121361X	Pulley V-Idler
9	177748	Keeper Asm. Belt Engine
10	175288	Bushing
11	179335	Clutch Electric
12	143996	Pulley Engine VGT Elect Clutch
15	179115	Tank Fuel Rear 5.0 Yt/Gt 96
18	179124X428	Cap Asm Fuel W/Gauge
20	177328X505	Control Throttle
21	191611	Screw 10 x 3/4 Single Lead Hex
22	187768X505	Control Choke
26	3645J	Bushing
27	139277	Stem Tank Fuel
28	7834R	Fuel Line
29	137180	Spark Arrester Kit
31	145006	Clip Push-In Hinged
37	123487X	Clamp Hose
39	17490636	Screw TT 3/8-16 x 2-1/4 unc
40	17490664	Screw TT 3/8-16 x 4 unc
41	126197X	Washer 1-1/2 OD x15/32 ID x .250
42	STD551143	Washer Lock 7/16
47	175287	Spacer Engine
62	146629	Shield Heat Muffler
69	- - - - -	Gasket (Order from engine mfgr.)
70	175545	Tube Exhaust LH
71	175546	Tube Exhaust RH
80	M73030800	Nut Flange M8-1.25
81	188800	Tube Drain Oil
82	188799	Drain Oil Valve
83	171877	Bolt 5/16-18 unc x 3/4
84	17060624	Screw 3/8-16 x 1-1/2
85	179953	Bolt Hex 7/16 - 20 x 3.75 Gr. 5
86	184362	Nut hex Flange Toplock M8-1.25

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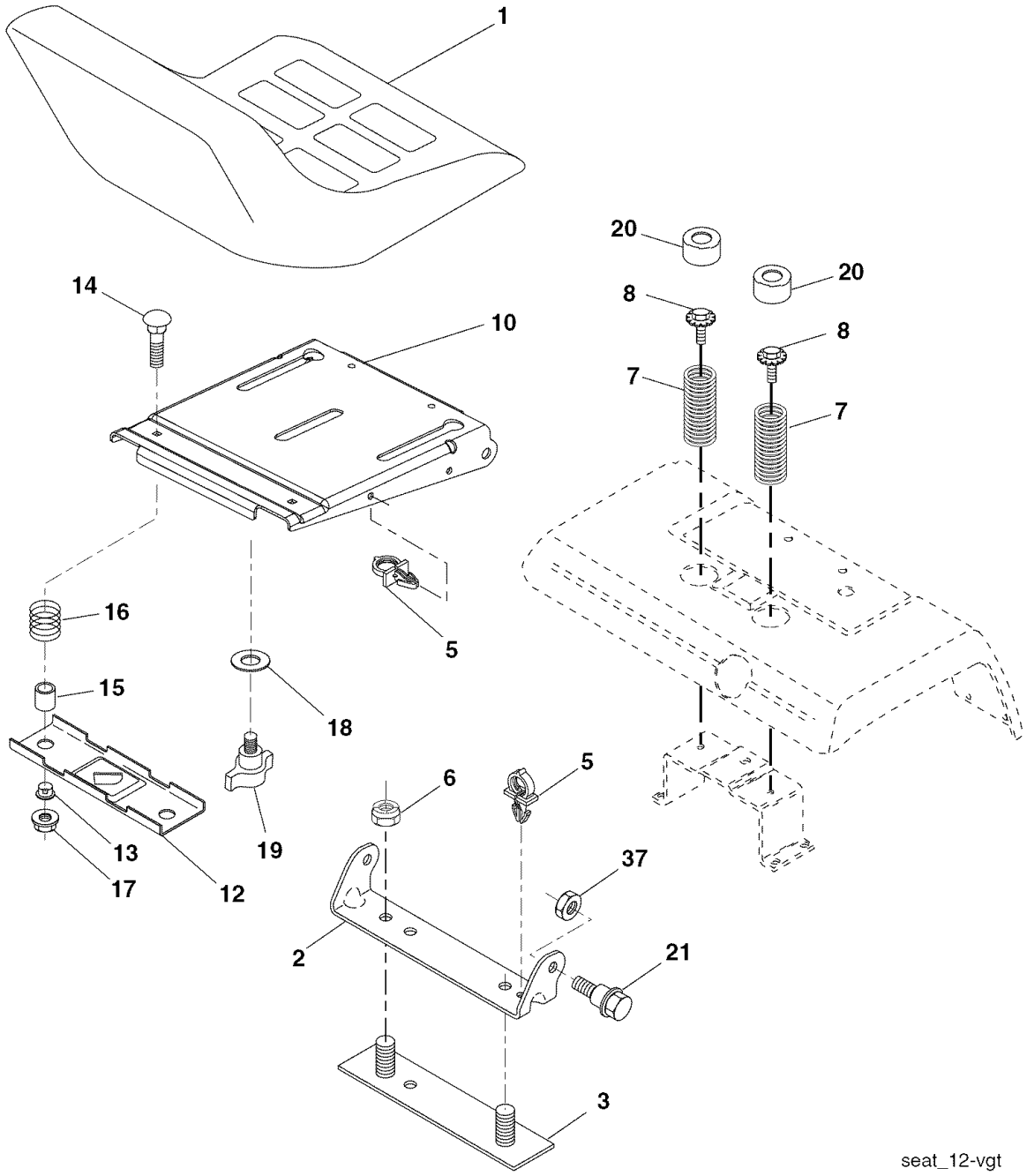
TRACTOR -- MODEL NUMBER 917.276360

SEAT ASSEMBLY



SEAT ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	180598	Seat
2	180166	Bracket, Pivot Seat
3	140675	Strap, Fender Assembly
5	145006	Clip, Push In, Hinged
6	STD541437	Nut 3/8-16 unc
7	124181X	Spring, Seat Cprsn
8	171877	Bolt 5/16-18Unc x 3/4 w/Sems
10	180186	Pan, Seat
12	174648	Bracket, Mounting Switch
13	121248X	Bushing, Snap
14	72050412	Bolt, Carriage 1/4-20 x 1-1/2
15	121249X	Spacer, Split
16	123740X	Spring, Cprsn
17	123976X	Nut, Lock 1/4 Lge Flg Gr. 5
18	19171912	Washer 17/32 x 1-3/16 x 12 Ga.
19	166369	Knob, Seat
20	124238X	Cap, Spring Seat
21	171852	Bolt, Shoulder 5/16-18
37	73800500	Nut, Lock Hx w/Ins. 5/16-18

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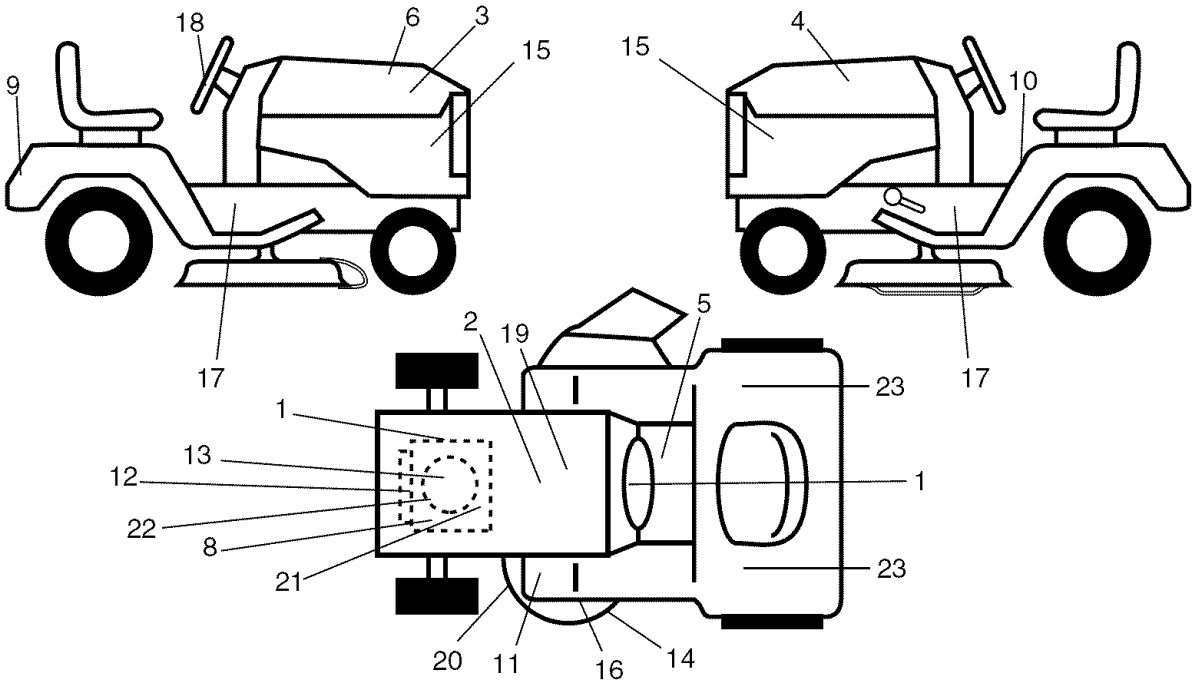
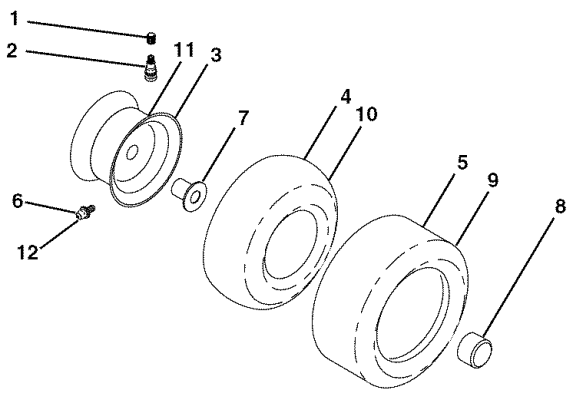
TRACTOR -- MODEL NUMBER 917.276360

DECALS



KEY NO.	PART NO.	DESCRIPTION
1	193599	Decal Dash
2	149516	Decal Battery DNGR/PSN ENG Asm
3	194023	Decal Hood RH
4	194024	Decal Hood LH
5	140837	Decal Brake Parking Saddle
6	133644	Decal Maintenance
7	177916	Decal Eng KP Sears RH
8	177917	Decal Eng KP Sears LH
9	194027	Decal Fender
10	156439	Decal Fender Danger
11	181252	Decal FTREST
12	177914	Decal eng Kohl Sears Logo
13	196310	Decal Replacement
14	175291	Decal V-Belt Schem
15	194026	Decal Hood Side Pnl
16	178482	Decal Deck HVYDTY
17	177665	Decal Chassis
18	164065	Decal Insert Strg
19	138047	Decal Battery
20	178455	Decal Deck Caution
21	177918	Decal Eng. Sears V-Twin
22	185980	Decal Engine
23	106202X	Reflector, Taillight
--	179768X428	Pad Footrest LH
--	166960	Decal Drawbar CNTRL
--	179769X428	Pad Footrest RH
--	195836	Owner's Manual, English
--	195837	Owner's Manual, Spanish

WHEELS AND TIRES

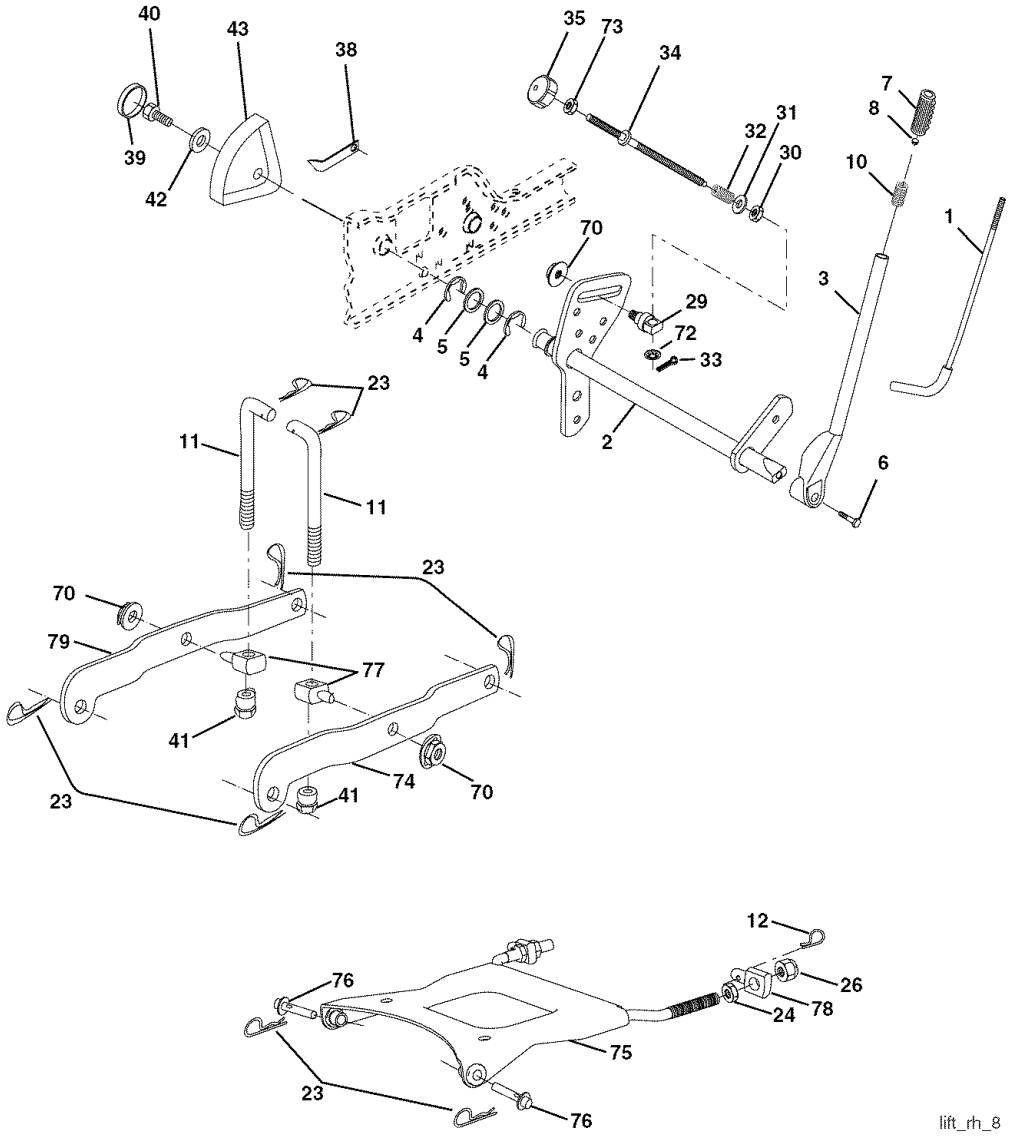


KEY NO.	PART NO.	DESCRIPTION
1	59192	Cap Valve Tire
2	65139	Stem Valve
3	106228X417	Rim Asm Front
4	8134H	Tube, Front (Service Item Only)
5	105588X	Tire, Front
6	278H	Fitting Grease (Front Wheel Only)
7	9040H	Bearing Flange(Front Wheel Only)
8	104757X428	Cap Axle (Front Wheel Only)
9	106230X	Tire Rear
10	7154J	Tube Rear (Service Item Only)
11	106277X417	Rim Asm Rear
12	6856M	Fitting Grease
--	144334	Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U. S. inches 1 inch = 25.4 mm

TRACTOR -- MODEL NUMBER 917.276360

LIFT ASSEMBLY



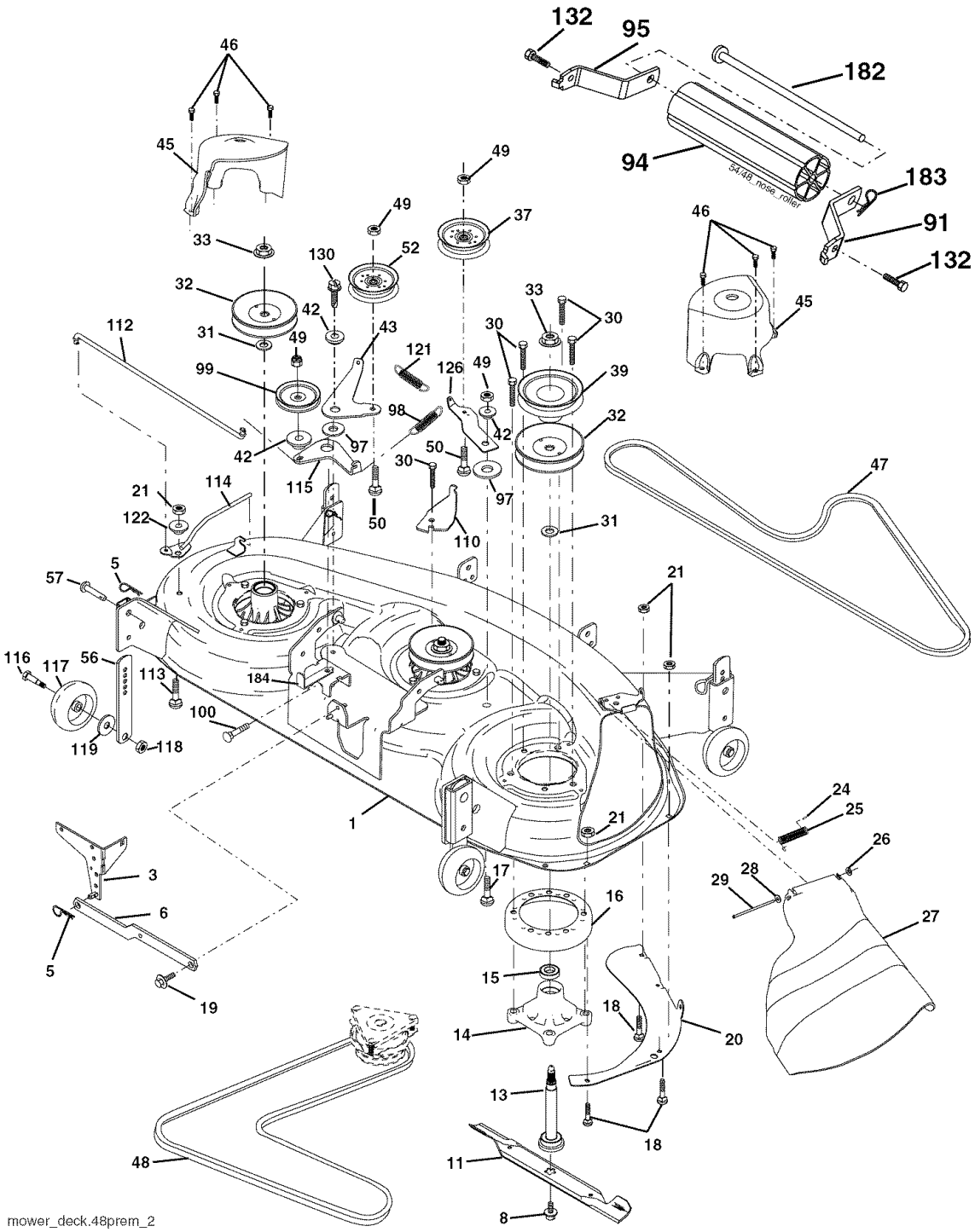
KEY NO.	PART NO.	DESCRIPTION
1	121006X	Rod Asm., Lever
2	180045	Shaft Asm., Lift Vgt
3	159189	Lever Asm., Lift Rh
4	12000022	E-Ring Truarc #5133-87
5	19292016	Washer 29/32 x 1-1/4 x 16 Ga.
6	71110624	Bolt, Fin Hex 3/8-16 x 1-1/2
7	175830	Grip, Handle Fluted
8	175831X505	Plunger, Button
10	183894	Spring
11	175375	Link Lift
12	163552	Retainer Spring
23	STD624008	Retainer, Spring
24	73350800	Nut, Jam Hex 1/2-13 Unc
26	73800800	Nut Crownlock 1/2-13 Unc
29	150233	Trunnion, Infin Height
30	110807X	Nut, Special
31	STD551037	Washer 13/32 x 5/8 x 16 Ga.
32	137150	Spring, Compression Inf Hgt
33	STD560907	Pin, Cotter 3/32 x 1/2
34	137167	Rod, Adj Lift

KEY NO.	PART NO.	DESCRIPTION
35	138057	Knob, Inf 3/8-16 Unc
38	155097	Pointer, Height Indicator
39	123935X	Plug, Hole
40	17060516	Screw Hex Wsh 5/16-18 x 1
41	175994	Nut, Lift Link 7/16-20
42	19112410	Washer 11/32 x 1-1/2 x 10 Ga.
43	123934X	Scale, Indicator Height
70	145212	Nut Hex Flange Lock
72	110452X	Nut Push Phos & Oil
73	73350600	Nut Hex Jam 3/8-16 UNC
74	175802	Arm Susp. Rear RH
75	175805	Plate Asm. Susp. Front
76	175560	Pin, Flange
77	176205	Trunnion Susp. Arm
78	175689	Trunnion Susp. Front
79	175378	Arm, susp. R LH

NOTE: All component dimensions given in U. S. inches 1 inch = 25.4 mm

TRACTOR -- MODEL NUMBER 917.276360

MOWER DECK



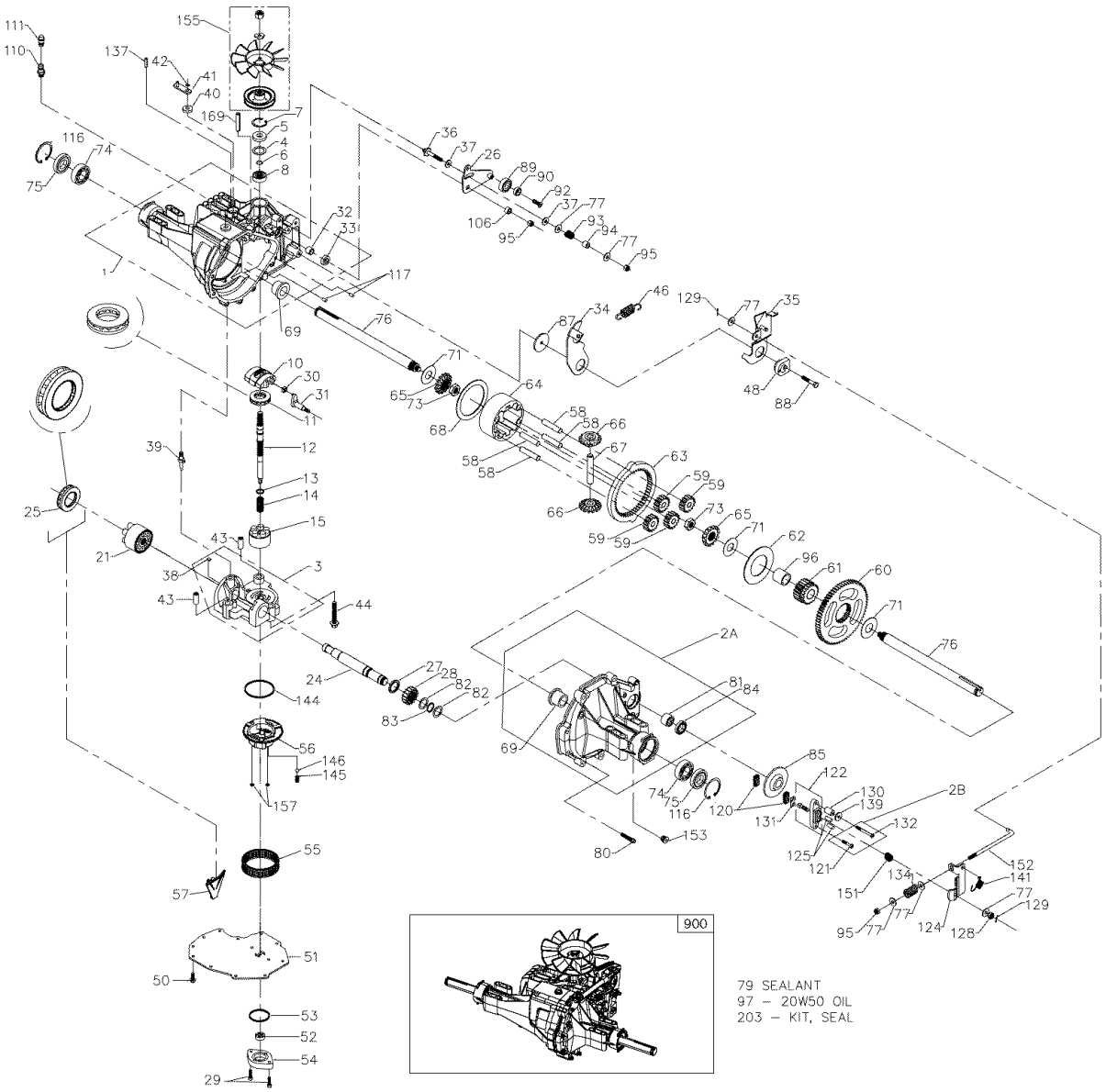
TRACTOR -- MODEL NUMBER 917.276360

MOWER DECK

KEY NO.	PART NO.	DESCRIPTION
1	180358	Deck Weldment Mower 48
3	178915	Bracket Asm., Sway Bar
5	4939M	Retainer Spring
6	178024	Sway Bar
8	174365	Bolt 7/16 Asm. Blade (The following blades are available)
11	180054	Blade, 48" Hi-Lift
13	174360	Shaft Asm. w/Lower Bearing
14	174358	Mandrel Asm.
15	110485X	Bearing, Ball, Mandrel
16	174493	Stripper Mandrel Deck
17	72110610	Bolt RDHD Sq Neck 3/8-16x1.25
18	72140505	Bolt, Carriage 5/16-18 x 5/8
19	132827	Bolt, Hex Hd, Shoulder 5/16-18
20	174378	Baffle, Vortex Mower
21	73680500	Nut, Crownlock 5/16-18 Unc
24	105304X	Cap, Sleeve
25	178102	Spring, Torsion
26	110452X	Nut, Push
27	180655X428	Deflector Shield
28	19111016	Washer 11/32 x 5/8 x 16 Ga.
29	131491	Rod, Hinge
30	173984	Screw, Thdroll Washer Head
31	187690	Washer, Spacer
32	153535	Pulley, Mandrel
33	178342	Nut, Flg. Top Lock Cntr. 9/16
37	177968	Pulley, Idler, Flat
39	174375	Pulley, Idler, Driven
42	165723	Spacer, Retainer
43	174373	Arm, Idler Secondary
45	180806	Cover, Mandrel Deck
46	137729	Screw, Thdroll. 1/4-20 x 5/8
47	180808	V-Belt, Mower, Secondary
48	174368	V-Belt, Mower, Primary
49	73900600	Nut, Lock 3/8-16 Unc
50	72110612	Bolt, Carr. 3/8-16 x 1-1/2 Gr. 5
52	175820	Pulley Idler Flat
56	155986	Bar Pnt Adj.
57	156941	Pin Head Rivet
91	180535	Bracket, Asm Noseroller, RH
94	176066	Noseroller
95	180534	Bracket, Asm Noseroller, LH
97	178515	Washer Hardened
98	179479	Spring Primary Drive
99	189993	Pulley Idler"V"
100	72110616	Bolt RDHD Sqnk 3/8-16 Unc x 2
110	175016	Arm Spring Secondary
112	174387	Link Tension Relief Lever
113	72110506	Bolt 5/16-18 x 3/4
114	174384	Tension Asm. Relief Lever
115	174609	Arm Spring Tension Relief
116	193406	Bolt, Shoulder
117	174873	Gauge Wheel
118	73930600	Nut, Centerlock 3/8-16 Unc
119	19121414	Washer 3/8 x 7/8 x 14 Ga.
121	174371	Spring Secondary Drive
122	174606	Bushing Pivot Tension Relief
126	174372	Arm, Idler, Primary Deck
130	17000616	Screw 3/8-16 x 1.0
132	17000612	Screw 3/8-16 x .75
180	73800500	Nut Lock Hex W/Inc. 5/16-18 Unc
182	179127	Rod Roller Nose
183	163552	Retainer Spring
184	173979	Keeper Belt Idler
- -	174356	Mandrel Assembly (Includes Key Nos. 13-15 and 33)
- -	181579	Replacement Mower, Complete

NOTE: All component dimensions given in U. S. inches 1 inch = 25.4 mm

TRACTOR -- MODEL NUMBER 917.276360
TRANSAXLE--MODEL NUMBER 331-3000



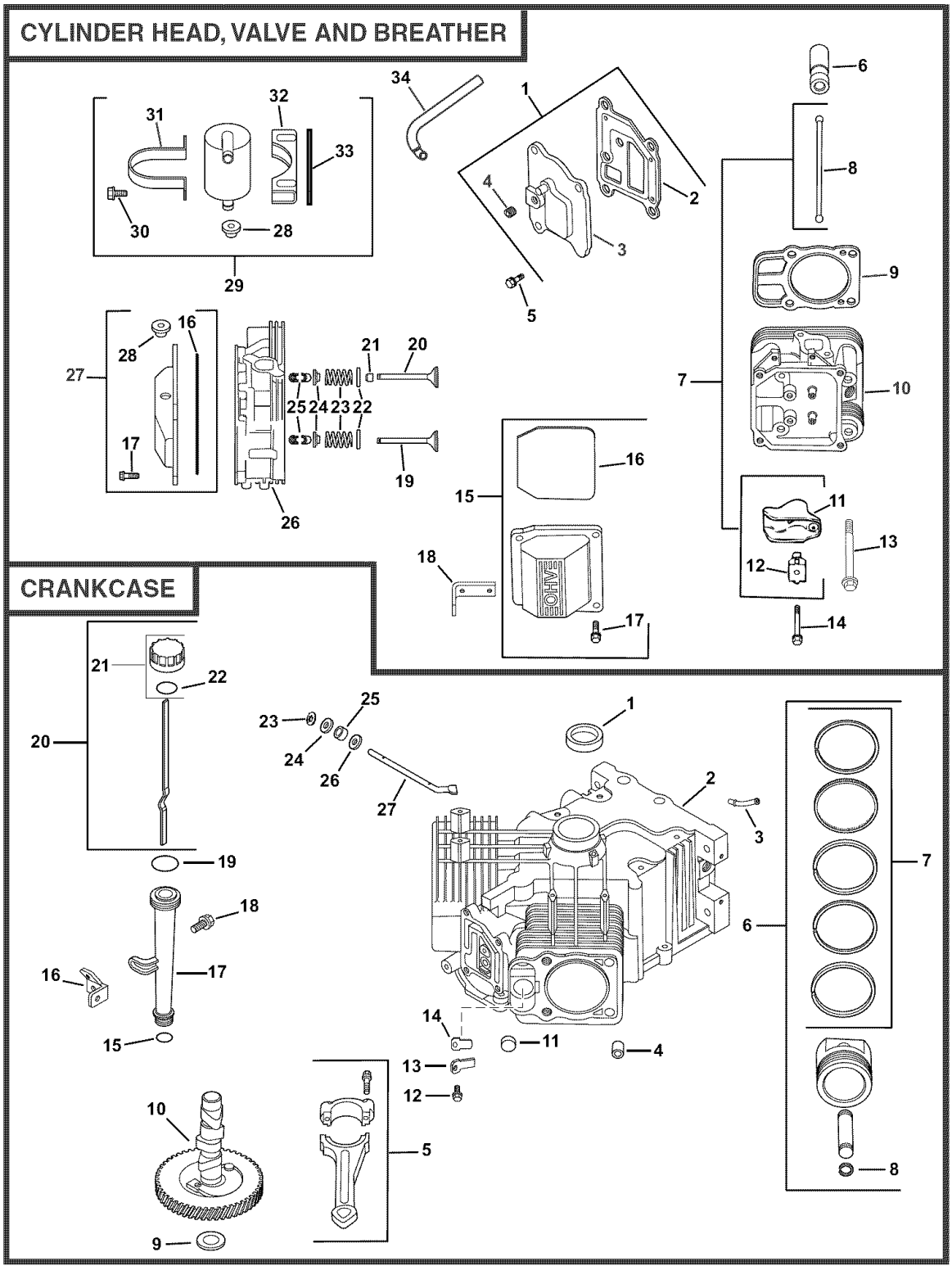
TRACTOR -- MODEL NUMBER 917.276360

TRANSAXLE--MODEL NUMBER 331-3000

Key No.	Part No.	Description
1	161122	Kit, housing main
		Main housing
		Lip seal
		Flange bearing
		Trunnion bushing
		Cradle bearing
2A	193015	Kit, housing r/h
		R.H. Housing
		Flange bearing
		Needle bearing (sce1412)
		Lip seal (.875 ID x I.3 0D x .25)
2B	193016	Kit, brake bolt
		Bolt, hex hd 1/4-20 x 1.25 W/patch
		Bolt, hex hd 1/4-20 x 2.25 W/patch
3	184703	Kit, center section
		Center section
		Bushing .50 X .60 X .50
		Bushing .90 X I.02 X .75
		Plate, bypass
		Check plug assembly,.044
		Check plug assembly, no bleed
4	161125	Spacer (BDP, BDU 10)
5	142932	Seal, lip
6	142928	Retaining ring
7	142933	Retaining ring
8	142934	Bearing, ball
10	169524	Swash plate (BDP, BDU 10)
11	173159	Bearing, thrust (10cc)
12	161126	Shaft, input (310-3000)
13	142978	Washer, block thrust
14	142977	Spring, helical compression
15	169898	Kit, cylinder block (10cc)
		10CC cylinder block
		10CC piston
		10CC piston spring
		Piston seat washer
21	150786	Block, (BD-21& IHT)
		21CC Cylinder block
		Piston seat washer
		21CC piston
		21CC piston spring
24	161127	Shaft, motor (310-3000)
25	169526	Bearing, thrust (21cc)
26	161128	Control arm (310-3000)
27	161129	Spacer (310-3000)
28	161130	Gear, 16t pinion
29	169527	Capscrew
30	142941	Guide block (BD-21)
31	169887	Trunnion, tapered square
32	161133	Bearing, journal
33	142940	Seal, lip
34	178318	Return arm (310-3000)
35	178319	Actuating arm (310-3000)
36	170421	Bolt, stud 5/16-24
37	142967	Friction puck
38	184694	Kit, bypass plate
39	169529	Bypass actuator (IHT)
40	142945	Seal, lip
41	142952	Bypass arm
42	142953	Retaining ring
43	142965	Pin
44	150797	Bolt 3/8-24 x 2-1/2
46	184702	Spring, neutral (310-3000)
48	178320	Puck, adjusting (310-3000)
50	178343	Screw, hex head washer cap screw (IZT) 1/4-20 x 3/4
51	169530	Lower cover
52	169531	Geroter assembly
53	144581	O-ring
54	161139	Charge pump housing
55	178321	Kit, filter
		Gasket .10 X .16 X 4.24
		Filter
56	169533	Charge manifold 310-3000
57	161142	Retainer, motor bearing (310-3000)
58	161143	Pin, carrier (310-3000)
59	161144	Gear, 15t planet (310-3000)
60	161145	Gear, 67t spur (310-3000)
61	161146	Gear, 21t sun (310-3000)
62	161147	Plate, planet thrust (310-3000)
63	161148	Gear, 51t ring (310-3000)
64	161149	Carrier, planetary (310-3000)
65	161150	Gear, differential bevel (310-3000)
66	161151	Gear, differential bevel pinion (310-3000)
67	161152	Shaft, differential (310-3000)
68	161153	Plate, differential thrust (310-3000)
69	169534	Bearing, flange (310-3000)
71	161155	Washer, flat (1.00 Id) (310-3000)
73	161156	Nut, 5/8-18 hex jam (310-3000)
74	169535	Bearing, ball (310-3000)
75	161157	Seal, lip (310-3000)
76	161158	Shaft, axle (310-3000)
77	142884	Washer, flat
79	178322	Sealant tube
80	161159	Screw, torx head 5/16-18 (310-3000)
81	161160	Bearing, needle (210-3000)
82	161161	Washer, flat (0.880 ID) (310-3000)
83	161162	Ring, retaining (310-3000)
84	161163	Seal, lip (.875 ID x 1.38 OD x .25) (310-3000)
85	161164	Brake disc (310-3000)
87	178323	Washer (310-3000)
88	178784	Screw, 5/16-24x 1 1/2 socket head cap (310-3000)
89	178783	Bearing, ball
90	178326	Spacer, locating (310-3000)
92	178787	Screw (310-3000)
93	142969	Spring
94	142980	Spacer
95	169537	Nut, nylon insert hex lock 5/16-24
96	169538	Bearing, sleeve (310-3000)
97	--- --- --	20W-50 oil 122 oz
106	161166	Spacer, trunnion (310-3000)
108	150800	Plug, plastic shipping
110	150813	O-ring
		Fitting, plastic hose
		O-ring
111	150812	Breather vent, plastic
		Vent, plastic
		Vent, cap
116	169539	Ring, retaining (310-3000)
117	161168	Pin
120	142883	Brake puck
121	193019	Bolt, hex hd 1/4-20 x 1.25 W/patch
122	178329	Kit, brake yoke
124	178330	Brake arm
125	170409	Pin, brake actuating
128	170415	Nut, castle 5/16-24
129	170416	Pin, cotter 3/32x3/4
130	170411	Spacer, brake torsion spring
131	142882	Brake puck plate
132	193020	Bolt, hex hd 1/4-20 x 2.25 W/patch
134	178331	Brake comp. Spring
137	178333	Pin, spring (310-3000)
139	161176	Washer, flat
141	178335	Spring, brake arm bias
144	169545	O-ring
145	169546	Spring, relief
146	169547	Steel ball 7/16
151	170417	Brake spring
152	178336	Brake pull rod
153	170434	Plug, straight thread 9/16-18
155	178337	Kit, fan/pulley
		Nut, jam 1/2-20
		Washer, OD slotted .53 X 1.63 X .06
		Pulley
		Fan
157	169548	O-ring
169	184701	Pin, spring 5/16 x 1.75
203	178338	Kit, seal
		Lip seal 15 x 5 x 37
		Lip seal 12 x 25 x 7
		Lip seal 10 x 25 x 7
		O-ring .103 X 1.862
		Seal 25 x 52 x 10
		Lip seal .875 ID x I.3 OD x .25
		O-ring .070 X .239
		Kit, o-ring, manifold
		Pin, spring 5/16 x 1.75
		Pin, spring 1/4 x 1.00
900	176056	Transaxle

Note: All Component Dimensions Given In U.s. Inches
1 Inch = 25.4 MM

TRACTOR -- MODEL NUMBER 917.276360
KOHLER ENGINE-MODEL NUMBER CV730, TYPE NUMBER 0044



TRACTOR -- MODEL NUMBER 917.276360
KOHLER ENGINE-MODEL NUMBER CV730, TYPE NUMBER 0044

HEAD/VALVE/BREATHER

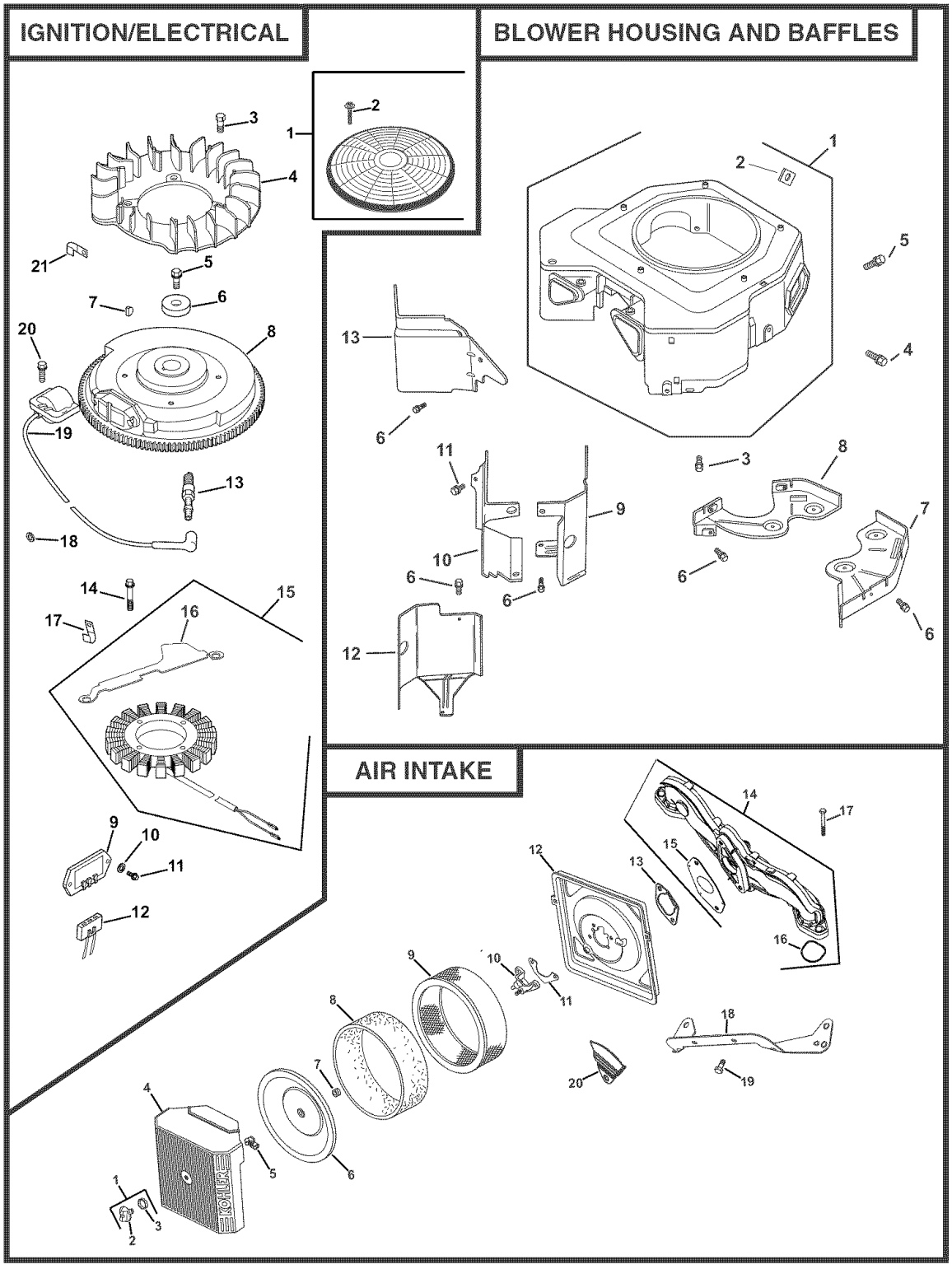
KEY NO.	PART NO.	DESCRIPTION
1.	24-033-03-S	Kit, breather cover w/gasket (Includes 2, 3)
2.	24-041-51-S	Gasket, breather
3.	24-096-87-S	Cover, breather
4.	M-645020-S	Screw, hex. flange M6x1.0x20 (4)
5.	25 139 60-S	Plug, hex. ctsk. 1/8"
6.	25-351-01-S	Lifter, valve (4)
7.	24-755-66-S	Kit, valve train (Includes 8, 11, 12)
8.	24-411-05-S	Rod, push (4)
9.	24-841-03-S	Kit, cylinder head gasket (2) (Includes 13)
10.	24-318-72-S	Head assembly, #2 cylinder
11.	25-186-01-S	Arm, rocker (4)
12.	24-599-01-S	Pivot, rocker arm (4)
13.	12 086 16-S	Screw, hex. flange M10x1.5x90 (8)
14.	66-086-07-S	Screw, hex. flange M6x1.0x34 (4)
15.	24-755-141-S	Kit, valve cover - plain (Includes 16,17)
16.	24-153-28-S	O-Ring
17.	M-651030-S	Screw, hex. flange M6x1.0x30 (4)
18.	24-445-01-S	Strap, lifting
19.	24-016-01-S	Valve, exhaust (Std.) (2)
	24-016-02-S	Valve, exhaust (.25) (2)
20.	24-017-01-S	Valve, intake (Std.) (2)
	24-017-02-S	Valve, intake (.25) (2)
21.	66-032-05-S	Seal, valve stem (2)
22.	235011-S	Retainer, spring (4)
23.	24-089-02-S	Spring, valve (4)
24.	12-173-01-S	Cap, valve spring (4)
25.	12-755-03-S	Kit, retainer (4)
26.	24-318-69-S	Head assembly, #1 cylinder
27.	24-755-142-S	Kit, valve cover - breather (Includes 16,17,29)
28.	25-313-03-S	Grommet, rubber
29.	24-755-57-S	Kit, breather separator (Includes 29,31-34)
30.	M-545016-S	Screw, hex. flange M5x0.8x16 (2)
31.	24-445-02-S	Strap, breather
32.	24-126-44-S	Bracket, breather separator
33.	24-112-12-S	Spacer
34.	24-326-74-S	Hose, breather
NOT ILLUSTRATED		
	24 755 147-S	Kit, cylinder head hardware

CRANKCASE

KEY NO.	PART NO.	DESCRIPTION
1.	24-032-01-S	Seal, front oil
2.		Crankcase (USE: Miniblock 24 782 14)
3.	24-294-13-S	Fitting
4.	24-380-13-S	Pin, locating (6)
5.	24-067-13-S	Connecting Rod (Std.) (2)
	24-067-14-S	Connecting Rod (.25) (2)
6.	24-874-08-S	Piston w/Ring Set (Std.) (2) (Includes 7, 8)
	24-874-16-S	Piston w/Ring Set (.08)
	24-874-20-S	Piston w/Ring Set (.25)
	24-874-21-S	Piston w/Ring Set (.50)
7.	24-108-05-S	Ring Set (Std. & .08) (2)
	24-108-06-S	Ring Set (.25)
	24-108-07-S	Ring Set (.50)
8.	24-018-01-S	Retainer, piston pin (4)
9.	12-422-09-S	Shim, camshaft (A.R.)
	12-422-13-S	Shim, camshaft (A.R.)
	12-422-07-S	Shim, camshaft (A.R.)
	12-422-08-S	Shim, camshaft (A.R.)
	12-422-10-S	Shim, camshaft
	12-422-11-S	Shim, camshaft (A.R.)
	12-422-12-S	Shim, camshaft (A.R.)
10.	24-012-16-S	Camshaft
11.	52-139-09-S	Plug, cup
12.	M-545010-S	Screw, hex. flange M5x0.8x10 (2)
13.	24-018-04-S	Retainer, reed (2)
14.	24-402-05-S	Reed, breather (2)
15.	12-153-01-S	O-Ring, lower oil fill tube
16.	24-126-19-S	Bracket, oil fill tube
17.	12-123-04-S	Tube, oil fill
18.	M-545016-S	Screw, hex. flange M5x0.8x16
19.	12-153-02-S	O-Ring, upper oil fill tube
20.	24-038-04-S	Dipstick assembly (Includes 21, 22)
21.	24-755-46-S	Kit, oil fill cap (Includes 22)
22.	25 153 02-S	O-Ring, dipstick
23.	24-018-09-S	Ring, retainer
24.	M-931010-S	Washer, nylon (top)
25.	28-032-09-S	Seal, governor cross shaft
26.	24-468-15-S	Washer (bottom)
27.	24-144-38-S	Shaft, governor cross

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR -- MODEL NUMBER 917.276360
KOHLER ENGINE-MODEL NUMBER CV730, TYPE NUMBER 0044



TRACTOR -- MODEL NUMBER 917.276360
KOHLER ENGINE-MODEL NUMBER CV730, TYPE NUMBER 0044

IGNITION/ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
1.	54-755-15-S	Kit, grass screen (Includes 2-4, & 24-113-18-S)
2.	25-086-117-S	Screw, sems hex. hd. (4)
3.	25-086-47-S	Bolt, shoulder M6x1.0x16 (4)
4.	24-157-08-S	Fan
5.	12-086-14-S	Screw, hex. flange M10x1.5x46
6.	12-468-03-S	Washer, plain 3/8"
7.	X-42-15-S	Key
8.	24-025-01-S	Flywheel
9.	41-403-09-S	Rectifier-regulator
10.	X-25-92-S	Washer, plain 3/16" (3)
11.	24-086-18-S	Screw, phillips hd. 11-16x7/8 (2)
12.	236602-S	Connector (3 contact)
13.	12-132-02-S	Spark Plug (2)
14.	M-548025-S	Screw, hex. cap M5x0.8x25 (2)
15.	54-755-09-S	Kit, 15 amp stator (Includes 18)
16.	24 126 139-S	Bracket, stator wire
17.	48-154-02-S	Clip, cable
18.	X-25-63-S	Washer, plain 1/4"
19.	24-584-01-S	Module, ignition (2)
20.	M-545020-S	Screw, hex flange M5x0.8x20 (4)
21.	235173-S	Clip, cable
NOT ILLUSTRATED		
	24-126-137-S	Bracket, ground strap
	25-468-03-S	Washer, flat
	24-176-82-S	Harness, wiring
	25-454-03-S	Tie, wire (3)
	24-113-18-S	Decal, grass screen

BLOWER HOUSING & BAFFLES

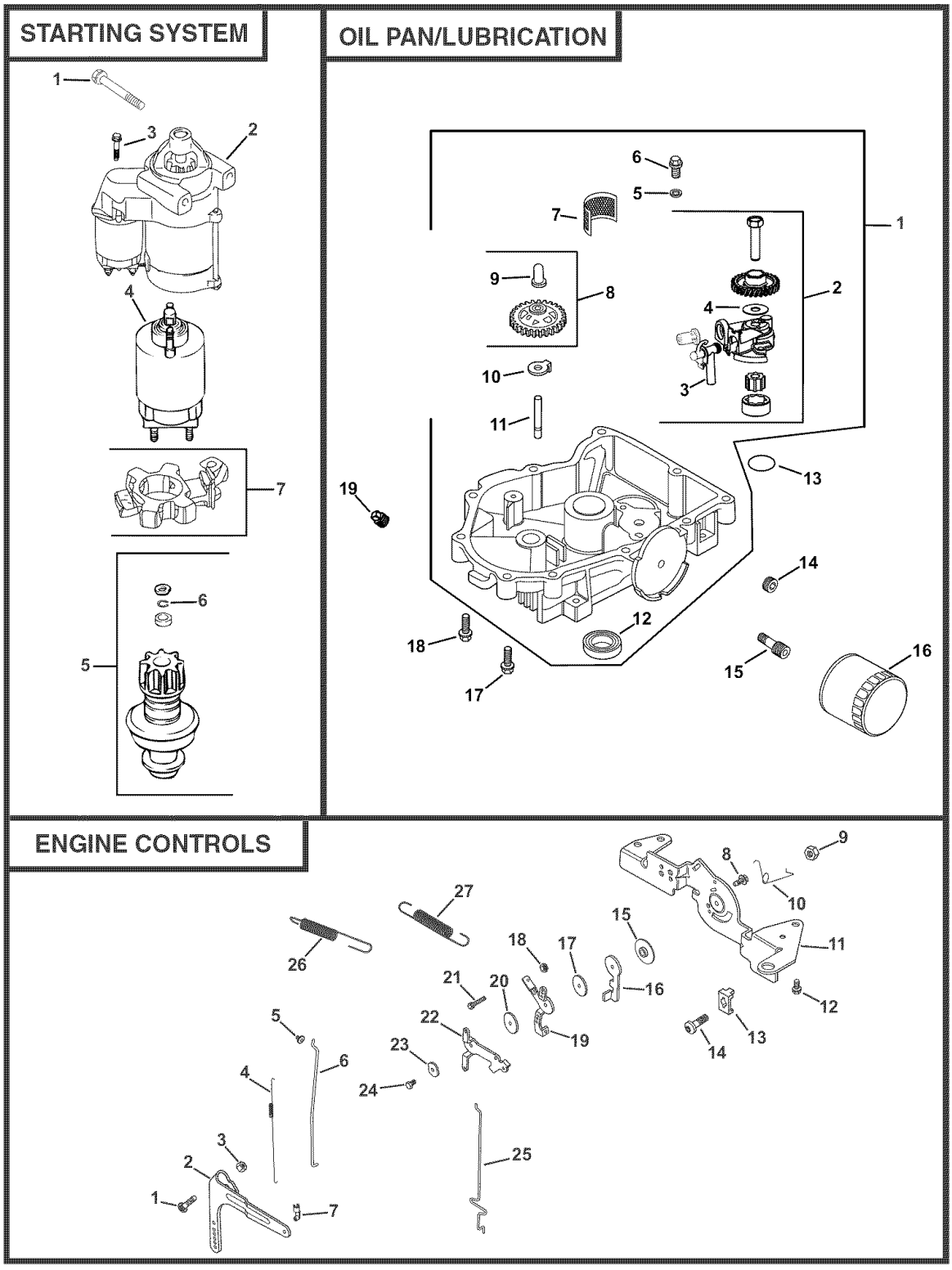
KEY NO.	PART NO.	DESCRIPTION
1.	24-027-114-S	Housing, blower (Includes 2, 24 096 85-S, & 25 086 91-S)
2.	24-100-01-S	Nut, plastic (2)
3.	M-551016-S	Screw, hex. flange M5x0.8x16
4.	M-545016-S	Screw, hex. flange M5x0.8x16 (3)
5.	M-545020-S	Screw, hex. flange M5x0.8x20 (4)
6.	M-645016-S	Screw, hex. flange M6x1.0x16 (6)
7.	24-146-16-S	Plate, backing - # 2 side
8.	24-146-20-S	Plate, backing - # 1 side
9.	24-063-39-S	Baffle, cylinder barrel - # 2 side
10.	24-063-58-S	Baffle, cylinder barrel - # 1 side
11.	M-545010-S	Screw, hex. flange M5x0.8x10 (2)
12.	24-063-69-S	Baffle, valley - #2 side
13.	24-063-60-S	Baffle, valley - #1 side
NOT ILLUSTRATED		
	24-096-85-S	Cover, blower housing
	25-086-91-S	Screw, tapping 10-16x1/2" (2)
	25-113-39-S	Decal, clear lamination

AIR INTAKE/FILTRATION

KEY NO.	PART NO.	DESCRIPTION
1.	54-755-01-S	Kit, knob with seal (Includes 2,3)
2.	25-341-04-S	Knob, cover
3.	24-153-20-S	O-Ring
4.	24-096-67-S	Cover, air cleaner
5.	12-100-01-S	Wing Nut
6.	24-096-01-S	Cover, inner air cleaner
7.	231032-S	Seal, breather
8.	24-083-05-S	Precleaner, element
9.	24-083-03-S	Element, air cleaner
10.	24-109-09-S	Cup, fuel spit-back
11.	24-041-13-S	Gasket, fuel spit-back cup
12.	24-094-34-S	Base, air cleaner
13.	24-041-14-S	Gasket, air cleaner base
14.	24-164-51-S	Manifold, intake (Includes 15,16)
15.	24 041 52-S	Gasket, carburetor
16.	24 153 27-S	O-Ring, intake port (2)
17.	M-651040-S	Screw, hex. flange M6x1.0x40 (4)
18.	24 126 130-S	Bracket, air cleaner base
19.	M-545010-S	Screw, hex. flange M5x0.8x10 (2)
20.	24-063-51-S	Baffle, spit-back cup

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR -- MODEL NUMBER 917.276360
KOHLER ENGINE-MODEL NUMBER CV730, TYPE NUMBER 0044



TRACTOR -- MODEL NUMBER 917.276360
KOHLER ENGINE-MODEL NUMBER CV730, TYPE NUMBER 0044

STARTING SYSTEM

KEY NO.	PART NO.	DESCRIPTION
1.	M-839080-S	Screw, hex. flange M8x1.25x80 (2)
2.	25-098-09-S	Starter, solenoid shift (Includes 3-7)
3.	25 086 113-S	Screw, external torx hd. (3)
4.	25-435-05-S	Kit, solenoid (Includes 3)
5.	25-755-33-S	Kit, pinion drive (Includes 6)
6.	25-141-05-S	Ring
7.	25-221-01-S	Kit, brush

ENGINE CONTROLS

KEY NO.	PART NO.	DESCRIPTION
1.	24 211 03-S	Bolt, round head square neck
2.	24-090-33-S	Lever, governor
3.	M-641060-S	Nut, hex. flange M6x1.0
4.	24-089-01-S	Spring, linkage
5.	25-158-08-S	Bushing, linkage retaining
6.	24-079-04-S	Linkage, throttle
7.	25-158-11-S	Bushing, throttle linkage
8.	M-545016-S	Screw, hex. flange M5x0.8x16
9.	M-547050-S	Nut, hex. lock M5x0.8
10.	24-089-03-S	Spring, choke return
11.	24-126-56-S	Bracket, control
12.	M-645016-S	Screw, hex. flange M6x1.0x16 (4)
13.	12-237-01-S	Clamp, cable (2)
14.	24-086-43-S	Screw, hex. flange M5x0.8x16 (2)
15.	24-112-27-S	Spacer
16.	24-090-47-S	Lever, throttle actuator
17.	24-468-20-S	Washer, plain
18.	M-446030-S	Nut, hex M4x0.7
19.	24-090-13-S	Lever, throttle control
20.	24-468-01-S	Washer, plain 5.5 mm (3)
21.	M-545020-S	Screw, hex. flange M5x0.8x20
22.	24-090-05-S	Lever, choke
23.	41-468-03-S	Washer, spring 1/4"
24.	M-403025-S	Screw, hex. cap M4x0.7x25
25.	24-079-22-S	Linkage, choke
26.	24-089-55-S	Spring, throttle limiter
27.	24-089-25-S	Spring, governor

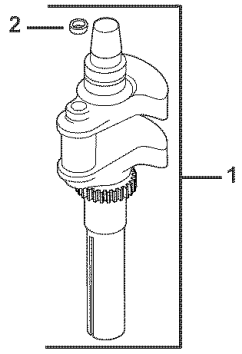
OIL PAN/LUBRICATION

KEY NO.	PART NO.	DESCRIPTION
1.	24-199-07-S	Pan assembly, oil (Includes 2-11)
2.	24-393-37-S	Oil pump assembly (Includes 3,4)
3.	24-381-11-S	Tube, oil pickup
4.	24 153 01-S	O-Ring, oil pump
5.	M-631005-S	Washer, plain 6 mm (2)
6.	M-645025-S	Screw, hex. flange M6x1.0x25 (2)
7.	24-162-26-S	Screen, oil
8.	24-043-12-S	Kit, governor gear w/pin (Includes 9)
9.	12-380-01-S	Pin, governor regulating
10.	24-448-02-S	Tab, locking
11.	12-144-02-S	Shaft, governor gear
12.	52-032-08-S	Seal, oil (PTO end)
13.	24-153-08-S	O-Ring
14.	25-139-62-S	Plug, hex. ctsk. 3/8"
15.	24-136-01-S	Nipple, oil filter
16.	52-050-02-S	Filter, oil
17.	24-086-17-S	Screw, hex. flange M8x1.25x45
18.	24-086-16-S	Screw, hex. flange M8x1.25x45 (9)
19.	25-139-57-S	Plug, sq. hd. solid 3/8" N.P.T.F.

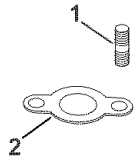
NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR -- MODEL NUMBER 917.276360
KOHLER ENGINE-MODEL NUMBER CV730, TYPE NUMBER 0044

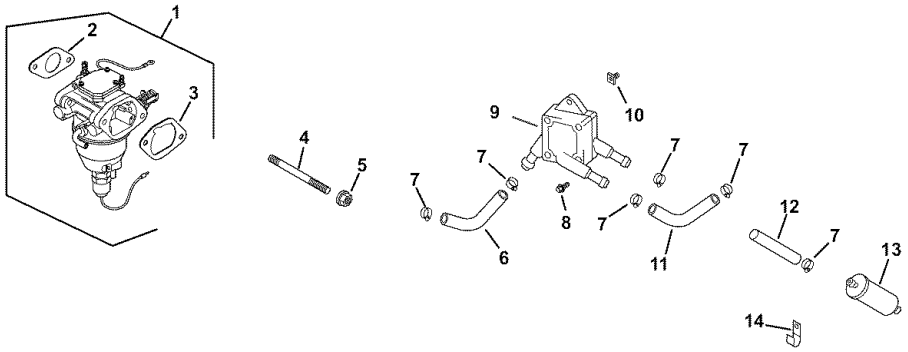
CRANKSHAFT



EXHAUST



FUEL SYSTEM



TRACTOR -- MODEL NUMBER 917.276360
KOHLER ENGINE-MODEL NUMBER CV730, TYPE NUMBER 0044

CRANKSHAFT

KEY NO.	PART NO.	DESCRIPTION
1.	24-014-72-S	Crankshaft (Includes 2)
2.	52-139-09-S	Plug, cup

EXHAUST

KEY NO.	PART NO.	DESCRIPTION
1.	24-041-49-S	Gasket, exhaust (2)
2.	25-072-04-S	Stud, M8x1.25x33 (4)
- -	24-522-332	Short Block
- -	24-782-23	Miniblock
- -	24-755-113-S	Gasket Set

FUEL SYSTEM

KEY NO.	PART NO.	DESCRIPTION
1.	24-853-102-S	Kit, carburetor w/gaskets (Includes 2,3)
2.	24-041-52-S	Gasket, carburetor
3.	24 041 14-S	Gasket, air cleaner base
4.	M-629095-S	Stud, M6x1.0x95 (2)
5.	M-641060-S	Nut, hex. flange M6x1.0 (2)
6.	25-353-03-S	Line, fuel 14"
7.	25-237-14-S	Clamp, hose (6)
8.	24-086-12-S	Screw, hex. cap. M6x1.7x18 (2)
9.	24-393-16-S	Pump, fuel - pulse
10.	24-100-01-S	Nut, plastic (2)
11.	24-353-12-S	Line, fuel 11"
12.	15-353-04-S	Line, fuel 11-1/2"
13.	24-050-10-S	Filter, fuel
14.	47-154-01-S	Clip, cable
NOT ILLUSTRATED		
- -	24 234 02-S	Bowl, float
- -	24 757 18-S	Kit, overhaul
- -	24 757 19-S	Kit, choke repair
- -	24 757 20-S	Kit, gasket
- -	24 757 22-S	Kit, fuel shutdown solenoid

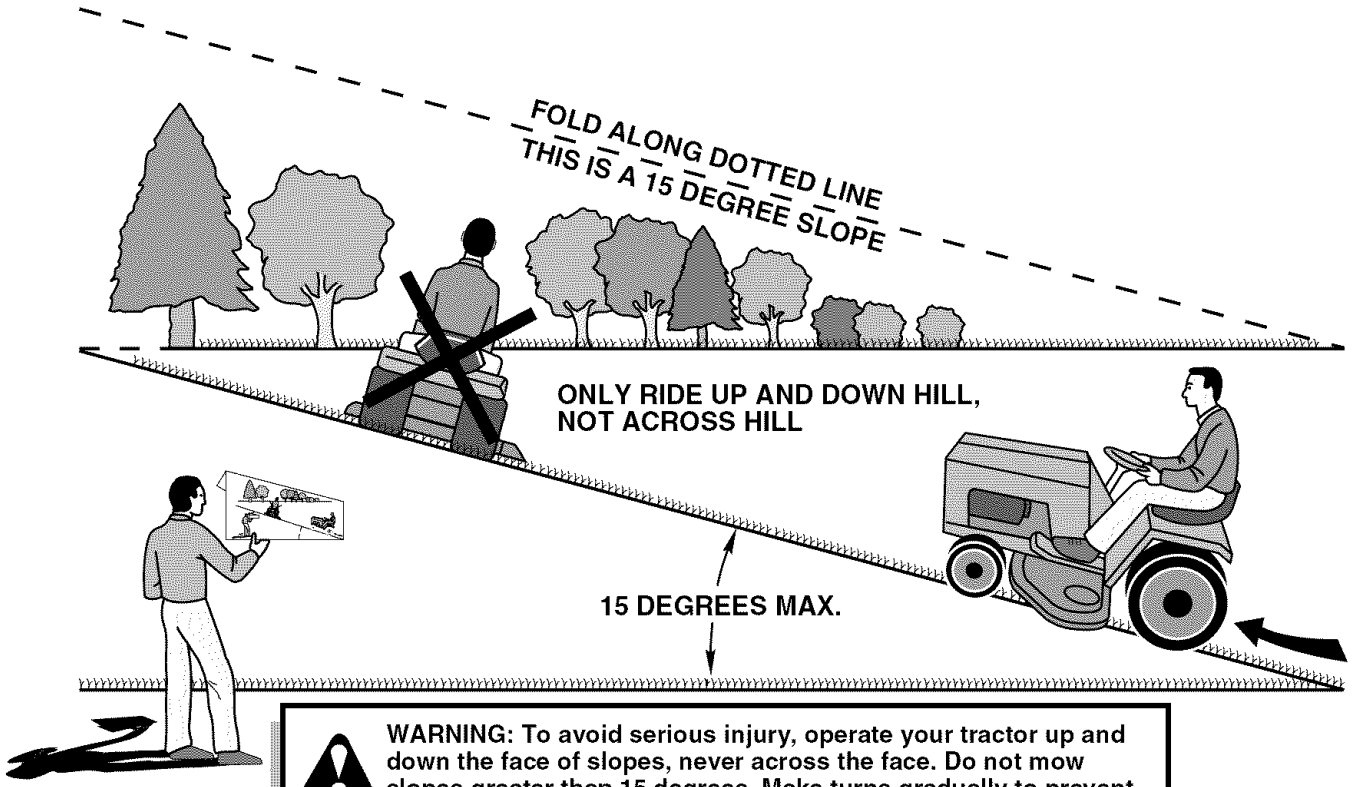
NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

SERVICE NOTES

SERVICE NOTES

SERVICE NOTES

SUGGESTED GUIDE FOR SIGHTING SLOPES FOR SAFE OPERATION



WARNING: To avoid serious injury, operate your tractor up and down the face of slopes, never across the face. Do not mow slopes greater than 15 degrees. Make turns gradually to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.

1. Fold this page along dotted line indicated above.
2. Hold page before you so that its left edge is vertically parallel to a tree trunk or other upright structure.
3. Sight across the fold in the direction of hill slope you want to measure.
4. Compare the angle of the fold with the slope of the hill.

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