

**LX172, LX173, LX176,  
LX178, LX186 & LX188  
Lawn Tractors**

**TECHNICAL  
MANUAL**

**John Deere  
Lawn & Grounds Care Division**

**TM1492 (31MAY96)**

This technical manual is written for an experienced technician and contains sections that are specifically for this product. It is a part of a total product support program.

The manual is organized so that all the information on a particular system is kept together. The order of grouping is as follows:





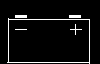





- Table of Contents
- Specifications
- Component Location
- System Schematic
- Theory of Operation
- Troubleshooting Chart
- Diagnostics
- Tests & Adjustments
- Repair

*Note: Depending on the particular section or system being covered, not all of the above groups may be used.*

Each section will be identified with a tab symbol rather than a number. The groups and pages within a section will be consecutively numbered.

All information, illustrations and specifications in this manual are based on the latest information available at the time of publication. The right is reserved to make changes at any time without notice.

We appreciate your input on this manual. To help, there are postage paid post cards included at the back. If you find any errors or want to comment on the layout of the manual please fill out one of the cards and mail it back to us.

<b>Safety</b>	
<b>Specifications and Information</b>	
<b>Engine—Kawasaki</b>	
<b>Engine—Kohler</b>	
<b>Electrical</b>	
<b>Power Train (Gear)</b>	
<b>Power Train (Hydrostatic)</b>	
<b>Steering</b>	
<b>Brakes</b>	
<b>Attachments</b>	
<b>Miscellaneous</b>	<b>M</b>

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**RECOGNIZE SAFETY INFORMATION**



This is the safety-alert symbol. When you see this symbol on your machine or in this manual, be alert to the potential for personal injury.

Follow recommended precautions and safe servicing practices.

**Understand Signal Words**

A signal word—DANGER, WARNING, or CAUTION—is used with the safety-alert symbol. DANGER identifies the most serious hazards.

DANGER or WARNING safety signs are located near specific hazards. General precautions are listed on CAUTION safety signs. CAUTION also calls attention to safety messages in this manual.

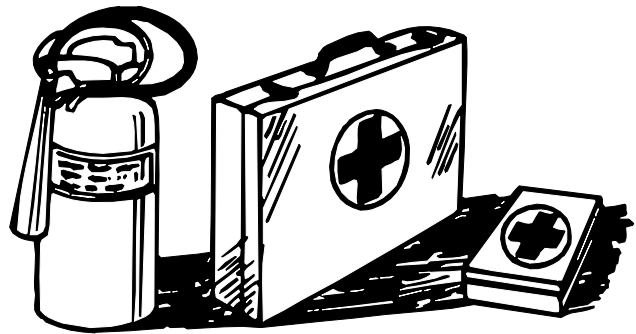
**REPLACE SAFETY SIGNS**



Replace missing or damaged safety signs. See the machine operator's manual for correct safety sign placement.

**HANDLE FLUIDS SAFELY-AVOID FIRES**

**Be Prepared For Emergencies**



When you work around fuel, do not smoke or work near heaters or other fire hazards.

Store flammable fluids away from fire hazards. Do not incinerate or puncture pressurized containers.

Make sure machine is clean of trash, grease, and debris.

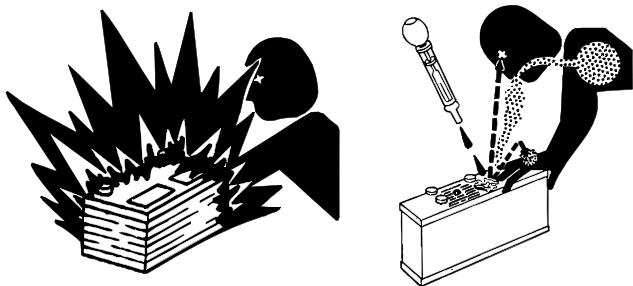
Do not store oily rags; they can ignite and burn spontaneously.

Be prepared if a fire starts.

Keep a first aid kit and fire extinguisher handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.

## USE CARE IN HANDLING AND SERVICING BATTERIES



### Prevent Battery Explosions

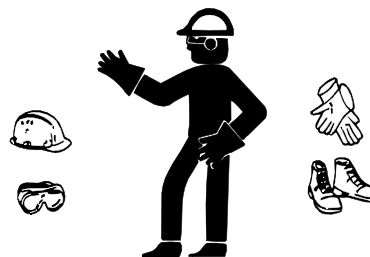
- Keep sparks, lighted matches, and open flame away from the top of battery. Battery gas can explode.
- Never check battery charge by placing a metal object across the posts. Use a volt-meter or hydrometer.
- Do not charge a frozen battery; it may explode. Warm battery to 16°C (60°F).

### Prevent Acid Burns

- Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, eat holes in clothing, and cause blindness if splashed into eyes.
- **Avoid acid burns by:**
  1. Filling batteries in a well-ventilated area.
  2. Wearing eye protection and rubber gloves.
  3. Avoiding breathing fumes when electrolyte is added.
  4. Avoiding spilling or dripping electrolyte.
  5. Use proper jump start procedure.
- **If you spill acid on yourself:**
  1. Flush your skin with water.
  2. Apply baking soda or lime to help neutralize the acid.
  3. Flush your eyes with water for 10-15 minutes.
  4. Get medical attention immediately.
- **If acid is swallowed:**
  1. Drink large amounts of water or milk.
  2. Then drink milk of magnesia, beaten eggs, or vegetable oil.
  3. Get medical attention immediately.

## USE SAFE SERVICE PROCEDURES

### Wear Protective Clothing

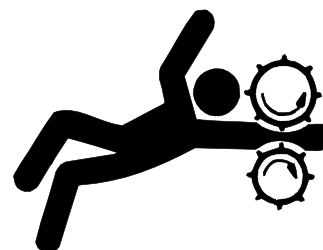


Wear close fitting clothing and safety equipment appropriate to the job.

Prolonged exposure to loud noise can cause impairment or loss of hearing. Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.

Operating equipment safely requires the full attention of the operator. Do not wear radio or music headphones while operating machine.

### Service Machines Safely



Tie long hair behind your head. Do not wear a necktie, scarf, loose clothing, or necklace when you work near machine tools or moving parts. If these items were to get caught, severe injury could result.

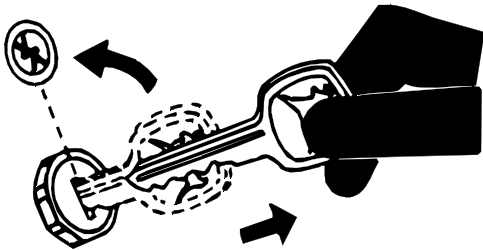
Remove rings and other jewelry to prevent electrical shorts and entanglement in moving parts.

### Use Proper Tools

Use tools appropriate to the work. Makeshift tools and procedures can create safety hazards. Use power tools only to loosen threaded parts and fasteners. For loosening and tightening hardware, use the correct size tools. **DO NOT** use U.S. measurement tools on metric fasteners. Avoid bodily injury caused by slipping wrenches. Use only service parts meeting John Deere specifications.



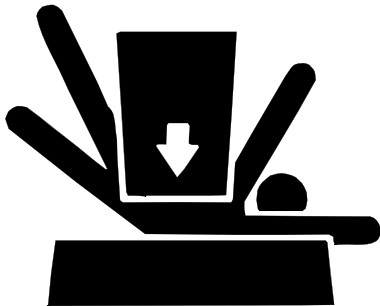
## Park Machine Safely



### Before working on the machine:

1. Lower all equipment to the ground.
2. Stop the engine and remove the key.
3. Disconnect the battery ground strap.
4. Hang a "DO NOT OPERATE" tag in operator station.

## Support Machine Properly And Use Proper Lifting Equipment



If you must work on a lifted machine or attachment, securely support the machine or attachment.

Do not support the machine on cinder blocks, hollow tiles, or props that may crumble under continuous load. Do not work under a machine that is supported solely by a jack. Follow recommended procedures in this manual.

Lifting heavy components incorrectly can cause severe injury or machine damage. Follow recommended procedure for removal and installation of components in the manual.

## Work In Clean Area

### Before starting a job:

1. Clean work area and machine.
2. Make sure you have all necessary tools to do your job.
3. Have the right parts on hand.
4. Read all instructions thoroughly; do not attempt shortcuts.

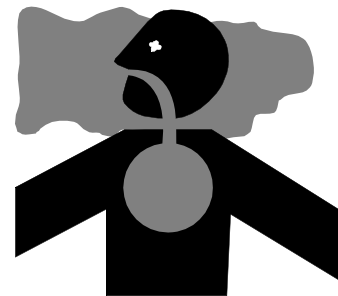
## Using High Pressure Washers

Directing pressurized water at electronic/electrical components or connectors, bearings, hydraulic seals, fuel injection pumps or other sensitive parts and components may cause product malfunctions. Reduce pressure and spray at a 45 to 90 degree angle.

## Illuminate Work Area Safely

Illuminate your work area adequately but safely. Use a portable safety light for working inside or under the machine. Make sure the bulb is enclosed by a wire cage. The hot filament of an accidentally broken bulb can ignite spilled fuel or oil.

## Work In Ventilated Area



Engine exhaust fumes can cause sickness or death. If it is necessary to run an engine in an enclosed area, remove the exhaust fumes from the area with an exhaust pipe extension.

If you do not have an exhaust pipe extension, open the doors and get outside air into the area.

## **WARNING: California Proposition 65 Warning**

Gasoline engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

## Remove Paint Before Welding Or Heating

Avoid potentially toxic fumes and dust. Hazardous fumes can be generated when paint is heated by welding, soldering, or using a torch. Do all work outside or in a well ventilated area. Dispose of paint and solvent properly. Remove paint before welding or heating: If you sand or grind paint, avoid breathing the dust. Wear an approved respirator. If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.

## Avoid Harmful Asbestos Dust

Avoid breathing dust that may be generated when handling components containing asbestos fibers. Inhaled asbestos fibers may cause lung cancer.

Components in products that may contain asbestos fibers are brake pads, brake band and lining assemblies, clutch plates, and some gaskets. The asbestos used in these components is usually found in a resin or sealed in some way. Normal handling is not hazardous as long as airborne dust containing asbestos is not generated.

Avoid creating dust. Never use compressed air for cleaning. Avoid brushing or grinding material containing asbestos. When servicing, wear an approved respirator. A special vacuum cleaner is recommended to clean asbestos. If not available, apply a mist of oil or water on the material containing asbestos. Keep bystanders away from the area.

## SERVICE TIRES SAFELY



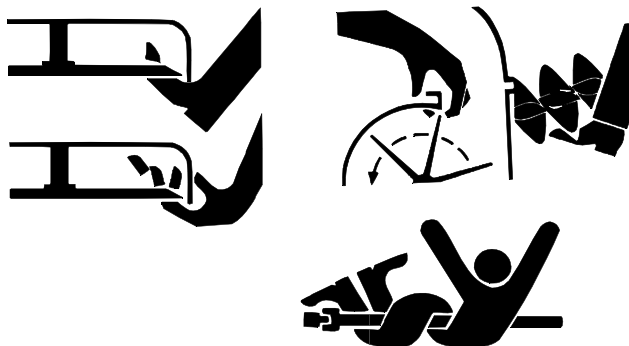
Explosive separation of a tire and rim parts can cause serious injury or death.

Do not attempt to mount a tire unless you have the proper equipment and experience to perform the job. Always maintain the correct tire pressure. Do not inflate the tires above the recommended pressure. Never weld or heat a wheel and tire assembly. The heat can cause an increase in air pressure resulting in a tire explosion. Welding can structurally weaken or deform the wheel.

When inflating tires, use a clip-on chuck and extension hose long enough to allow you to stand to one side and NOT in front of or over the tire assembly. Use a safety cage if available.

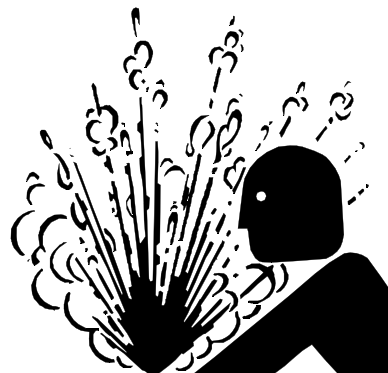
Check wheels for low pressure, cuts, bubbles, damaged rims or missing lug bolts and nuts.

## AVOID INJURY FROM ROTATING BLADES, AUGERS AND PTO SHAFTS



Keep hands and feet away while machine is running. Shut off power to service, lubricate or remove mower blades, augers or PTO shafts.

## SERVICE COOLING SYSTEM SAFELY

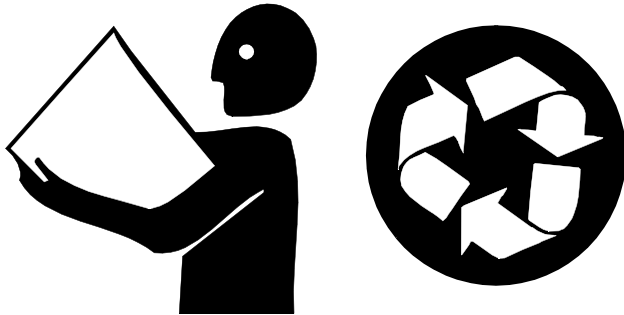


Explosive release of fluids from pressurized cooling system can cause serious burns.

Shut off machine. Only remove filler cap when cool enough to touch with bare hands. Slowly loosen cap to first stop to relieve pressure before removing completely.



**HANDLE CHEMICAL PRODUCTS SAFELY**



Direct exposure to hazardous chemicals can cause serious injury. Potentially hazardous chemicals used with John Deere equipment include such items as lubricants, coolants, paints, and adhesives.

A Material Safety Data Sheet (MSDS) provides specific details on chemical products: physical and health hazards, safety procedures, and emergency response techniques. Check the MSDS before you start any job using a hazardous chemical. That way you will know exactly what the risks are and how to do the job safely. Then follow procedures and recommended equipment.

**Dispose of Waste Properly**

Improperly disposing of waste can threaten the environment and ecology. Potentially harmful waste used with John Deere equipment include such items as oil, fuel, coolant, brake fluid, filters, and batteries. Use leakproof containers when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them. Do not pour waste onto the ground, down a drain, or into any water source. Inquire on the proper way to recycle or dispose of waste from your local environmental or recycling center, or from your John Deere dealer.

**LIVE WITH SAFETY**



Before returning machine to customer, make sure machine is functioning properly, especially the safety systems. Install all guards and shields.

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## GENERAL VEHICLE SPECIFICATIONS

### ENGINE—LX172 AND LX176

Make	John Deere "K" Series
Type	Gasoline
Model	FC420V
Aspiration	Natural
Horsepower	10.4 kW (14 hp)
Cylinders	1
Displacement	423 mL (25.8 cu. in.)
Stroke/Cycle	4 Cycle
Bore	89 mm (3.500 in.)
Stroke	68 mm (2.68 in.)
Slow Idle	1550 ±75 rpm
Fast Idle	3350 ±50 rpm
Valving	Overhead Valves
Lubrication	Pressurized
Oil Filter	Full Flow Filter
Engine Oil Capacity (with filter)	1.50 L (3.2 U.S. pt)
Cooling System	Air Cooled
Air Cleaner	Two-stage with replaceable filter element
Muffler	Horizontal discharge below frame

### ENGINE—LX173

Make	Kohler
Series	Command LT
Type	Gasoline
Model	CV15S
Aspiration	Natural
Horsepower	11.19 kW (15.0 hp)
Cylinders	1
Displacement	426 cc (26.0 cu. in.)
Stroke/Cycle	4 Cycle
Bore	90 mm (3.60 in.)
Stroke	67 mm (2.64 in.)
Slow Idle	1650 ±75 rpm
Fast Idle (Domestic)	3350 ±50 rpm
Valving	Overhead Valves
Lubrication	Pressurized
Oil Filter	Full Flow Filter (w/o By-Pass Valve)
Engine Oil Capacity (with filter)	1.8 L (1.9 U.S. qt)
Cooling System	Air Cooled
Air Cleaner	Paper with outer foam element
Muffler	Horizontal discharge below frame
Compression Release	Automatic/Centrifugal
Compression Ratio (Cranking)	2:1
Compression Ratio (Running)	8.5:1

**ENGINE—LX178**

Make ..... John Deere "K" Series  
 Type ..... Gasoline  
 Model ..... FD440V  
 Aspiration ..... Natural  
 Horsepower ..... 11.1 kW (15 hp)  
 Cylinders ..... 2 (V-twin)  
 Displacement ..... 437 mL (26.7 cu. in.)  
 Stroke/Cycle ..... 4 Cycle  
 Bore ..... 67 mm (2.34 in.)  
 Stroke ..... 62 mm (2.44 in.)  
 Slow Idle ..... 1550 ±75 rpm  
 Fast Idle ..... 3400 ±75 rpm  
 Valving ..... Overhead Valves  
 Lubrication ..... Pressurized  
 Oil Filter ..... Full Flow Filter  
 Engine Oil Capacity (with filter) ..... 1.50 L (3.2 U.S. pt)  
 Cooling System ..... Liquid Cooled  
 Air Cleaner ..... Two-stage with replaceable filter element  
 Muffler ..... Horizontal discharge below frame

**ENGINE—LX186**

Make ..... John Deere "K" Series  
 Type ..... Gasoline  
 Model ..... FC540V  
 Aspiration ..... Natural  
 Horsepower ..... 10.4 kW (14 hp)  
 Cylinders ..... 1  
 Displacement ..... 423 mL (25.8 cu. in.)  
 Stroke/Cycle ..... 4 Cycle  
 Bore ..... 89 mm (3.50 in.)  
 Stroke ..... 68 mm (2.680 in.)  
 Slow Idle ..... 1550 ±75 rpm  
 Fast Idle ..... 3350 ±50 rpm  
 Valving ..... Overhead Valves  
 Lubrication ..... Pressurized  
 Oil Filter ..... Full Flow Filter  
 Engine Oil Capacity (with filter) ..... 1.80 L (3.8 U.S. pt.)  
 Cooling System ..... Air Cooled  
 Air Cleaner ..... Two-stage with replaceable filter element  
 Muffler ..... Horizontal discharge below frame





**ENGINE—LX188**

Make .....	John Deere "K" Series
Type .....	Gasoline
Model .....	FD501V
Aspiration .....	Natural
Horsepower .....	12.6 kW (17 hp)
Cylinders .....	2 (V-twin)
Displacement .....	437 mL (26.7 cu. in.)
Stroke/Cycle .....	4 Cycle
Bore .....	67 mm (2.34 in.)
Stroke .....	62 mm (2.44 in.)
Slow Idle .....	1550 ±75 rpm
Fast Idle .....	3550 ±75 rpm
Valving .....	Overhead Valves
Lubrication .....	Pressurized
Oil Filter .....	Full Flow Filter
Engine Oil Capacity (with filter) .....	1.5 L (3.2 U.S. pt)
Cooling System .....	Liquid Cooled
Air Cleaner .....	Two-stage with replaceable filter element
Muffler .....	Horizontal discharge below frame

**FUEL SYSTEM**

Fuel Tank Location .....	Rear
Fuel Tank Capacity .....	9.5 L (2.5 U.S. gal)
Fuel (minimum octane) .....	Unleaded Gasoline, 87 Octane
Fuel Pump Location	
LX172, LX173, LX176 and LX186 .....	On left-hand side of engine
LX178 and LX188 .....	On front of engine
Fuel Delivery .....	Float-Type Side Draft Carburetor
Fuel Filter .....	Replaceable In-Line

**ELECTRICAL**

Ignition .....	Electronic Capacitor Discharge Ignition (CDI)
Type of Starter .....	Solenoid Shift
Charging System .....	Flywheel Alternator
Charging Capacity	
LX172/LX173/LX176/LX186 .....	13 amp, Regulated
LX178/LX188 .....	15 amp, Regulated
Battery Type .....	BCI Group, U1
Battery Voltage .....	12 V
Battery Reserve Capacity at 25 Amp .....	38 minutes
Battery Cold Cranking Amps at -18°C (0°F) .....	295 amps
Ignition Interlock Switches .....	Neutral Start—LX172/LX173
	Brake—LX176/LX178/ LX186/LX188

**PTO DRIVE**

Type .....	V-Belt
Clutch Type .....	Engine-Mounted, Electric
Control .....	Switch on dash

**POWER TRAIN**

Drive Wheels . . . . . Rear  
 Transaxle Drive . . . . . Belt

**Gear Transaxle—LX172/ LX173**

Type . . . . . Gear Transaxle  
 Number of Speeds . . . . . 5 Forward, 1 Reverse  
 Travel Speeds at Full RPM  
     1st Gear . . . . . 2.6 km/h (1.6 mph)  
     2nd Gear . . . . . 4.1 km/h (2.5 mph)  
     3rd Gear . . . . . 6.1 km/h (3.8 mph)  
     4th Gear . . . . . 7.8 km/h (4.8 mph)  
     5th Gear . . . . . 9.2 km/h (5.7 mph)  
     Reverse . . . . . 4.4 km/h (2.7 mph)  
 Transaxle Lubricant Capacity . . . . . 2.3 L (2.5 qt)  
 Lubricant Type . . . . . John Deere Non-Clay High-Temperature EP Grease

**Hydrostatic Transaxle—LX176/ LX178/LX186/LX188**

Type . . . . . Hydrostatic, Piston-Type Transaxle  
 Transaxle Filter . . . . . Replaceable, Internal  
 Travel Speeds at Full RPM  
     Forward . . . . . 0—8.8 km/h (0—5.5 mph)  
     Reverse . . . . . 0—4.0 km/h (0—2.5 mph)  
 Transaxle Lubricant Capacity . . . . . 3.4 L (7.2 U.S. qt)  
 Lubricant Type . . . . . John Deere TURF-GARD® 10W-30 Engine Oil

**STEERING**

Type . . . . . Sector and Pinion

**BRAKES**

Location . . . . . Transaxle  
 Type  
     LX172/LX173 . . . . . External Disk, Single Pedal  
     LX176/LX178/LX186/LX188 . . . . . External Band, Single Pedal  
 Park Brake  
     LX172/LX173 . . . . . Right Pedal, Clutch Interlock  
     LX176/LX178/LX186/LX188 . . . . . Right Pedal

**IMPLEMENT LIFT**

Lift System . . . . . Manual with Lift-Assist Spring  
 Lift Lever Location . . . . . Left-hand side of hood  
 Cutting Heights . . . . . 12.7—88.9 mm (12.7 mm increments)  
     . . . . . 0.5—3.5 in. (0.50 in. increments)



**WEIGHTS AND DIMENSIONS**

Net Weight (no fuel) (estimated)

LX172/LX173

With 38-Inch Mower Deck . . . . . 238 kg (525 lb)

With 44-Inch Mower Deck . . . . . 245 kg (540 lb)

With 48-Inch Mower Deck . . . . . 254 kg (560 lb)

LX176

With 38-Inch Mower Deck . . . . . 243 kg (535 lb)

With 48-Inch Mower Deck . . . . . 259 kg (570 lb)

LX178

With 38-Inch Mower Deck . . . . . 245 kg (540 lb)

With 44-Inch Mower Deck . . . . . 261 kg (575 lb)

LX186/LX188

With 48-Inch Mower Deck . . . . . 268 kg (590 lb)

Mower Deck Weight (estimated)

38-Inch Mower Deck . . . . . 43 kg (95 lb)

44-Inch Mower Deck . . . . . 49 kg (108 lb)

48-Inch Mower Deck . . . . . 57 kg (125 lb)

Overall Width (less mower deck)

LX172/LX173/LX176/LX178 . . . . . 1.262 m (49.7 in.)

LX186/LX188 . . . . . 1.504 m (59.2 in.)

Overall Width (with mower deck, discharge chute down)

With 38-Inch Mower Deck . . . . . 1.32 m (52 in.)

With Rear Bagger . . . . . 1.26 m (49.5 in.)

With 44-Inch Mower Deck . . . . . 1.163 m (45.7 in.)

With 48-Inch Mower Deck . . . . . 1.54 m (60.5 in.)

With Power Flow . . . . . 1.56 m (61.5 in.)

Overall Height . . . . . 1.02 m (40.2 in.)

Overall Length . . . . . 1.68 m (66.1 in.)

Wheelbase . . . . . 1.165 m (45.9 in.)

Turning Radius

Inside Rear Wheel . . . . . 0.508 m (20 in.)

Outside Front Wheel . . . . . 1.88 m (74 in.)

**WHEELS AND TIRES**

Front . . . . . 15 x 6.00-6 in.

Rear . . . . . 20 x 10.00-8 in.



METRIC FASTENER TORQUE VALUES

Property Class and Head Markings	4.8		8.8		9.8		10.9		12.9	
Property Class and Nut Markings	5		10		10		10		12	

TS1163

SIZE	Class 4.8				Class 8.8 or 9.8				Class 10.9				Class 12.9			
	Lubricated <sup>a</sup>		Dry <sup>a</sup>		Lubricated <sup>a</sup>		Dry <sup>a</sup>		Lubricated <sup>a</sup>		Dry <sup>a</sup>		Lubricated <sup>a</sup>		Dry <sup>a</sup>	
	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft
M6	48	3.5	6	4.5	9	6.5	11	8.5	13	9.5	17	12	15	11.5	19	14.5
M8	12	8.5	15	11	22	16	28	20	32	24	40	30	37	28	47	35
M10	23	17	29	21	43	32	55	40	63	47	80	60	75	55	95	70
M12	40	29	50	37	75	55	95	70	110	80	140	105	130	95	165	120
M14	63	47	80	60	120	88	150	110	175	130	225	165	205	150	260	109
M16	100	73	125	92	190	140	240	175	275	200	350	225	320	240	400	300
M18	135	100	175	125	260	195	330	250	375	275	475	350	440	325	560	410
M20	190	140	240	180	375	275	475	350	530	400	675	500	625	460	800	580
M22	260	190	330	250	510	375	650	475	725	540	925	675	850	625	1075	800
M24	330	250	425	310	650	475	825	600	925	675	1150	850	1075	800	1350	1000
M27	490	360	625	450	950	700	1200	875	1350	1000	1700	1250	1600	1150	2000	1500
M30	675	490	850	625	1300	950	1650	1200	1850	1350	2300	1700	2150	1600	2700	2000
M33	900	675	1150	850	1750	1300	2200	1650	2500	1850	3150	2350	2900	2150	3700	2750
M36	1150	850	1450	1075	2250	1650	2850	2100	3200	2350	4050	3000	3750	2750	4750	3500

DO NOT use these hand torque values if a different torque value or tightening procedure is given for a specific application. Torque values listed are for general use only and include a ±10% variance factor. Check tightness of fasteners periodically. DO NOT use air powered wrenches.

Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical grade.

Fasteners should be replaced with the same grade. Make sure fastener threads are clean and that you properly start thread engagement. This will prevent them from failing when tightening.

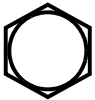










When bolt and nut combination fasteners are used, torque values should be applied to the **NUT** instead of the bolt head.

Tighten toothed or serrated-type lock nuts to the full torque value.

<sup>a</sup> "Lubricated" means coated with a lubricant such as engine oil, or fasteners with phosphate and oil coatings. "Dry" means plain or zinc plated (yellow dichromate - Specification JDS117) without any lubrication.

Reference: JDS—G200.

INCH FASTENER TORQUE VALUES

SAE Grade and Head Markings	1 or 2 <sup>b</sup> No Marks 	5  5.1  5.2 	8  8.2 
	2 No Marks 	5  	8  

TS1162

SIZE	Grade 1				Grade 2 <sup>b</sup>				Grade 5, 5.1 or 5.2				Grade 8 or 8.2			
	Lubricated <sup>a</sup>		Dry <sup>a</sup>		Lubricated <sup>a</sup>		Dry <sup>a</sup>		Lubricated <sup>a</sup>		Dry <sup>a</sup>		Lubricated <sup>a</sup>		Dry <sup>a</sup>	
	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft
1/4	3.7	2.8	4.7	3.5	6	4.5	7.5	5.5	9.5	7	12	9	13.5	10	17	12.5
5/16	7.7	5.5	10	7	12	9	15	11	20	15	25	18	28	21	35	26
3/8	14	10	17	13	22	16	27	20	35	26	44	33	50	36	63	46
7/16	22	16	28	20	35	26	44	32	55	41	70	52	80	58	100	75
1/2	33	25	42	31	53	39	67	50	85	63	110	80	120	90	150	115
9/16	48	36	60	45	75	56	95	70	125	90	155	115	175	130	225	160
5/8	67	50	85	62	105	78	135	100	170	125	215	160	215	160	300	225
3/4	120	87	150	110	190	140	240	175	300	225	375	280	425	310	550	400
7/8	190	140	240	175	190	140	240	175	490	360	625	450	700	500	875	650
1	290	210	360	270	290	210	360	270	725	540	925	675	1050	750	1300	975
1-1/8	470	300	510	375	470	300	510	375	900	675	1150	850	1450	1075	1850	1350
1-1/4	570	425	725	530	570	425	725	530	1300	950	1650	1200	2050	1500	2600	1950
1-3/8	750	550	950	700	750	550	950	700	1700	1250	2150	1550	2700	2000	3400	2550
1-1/2	1000	725	1250	925	990	725	1250	930	2250	1650	2850	2100	3600	2650	4550	3350

DO NOT use these hand torque values if a different torque value or tightening procedure is given for a specific application. Torque values listed are for general use only and include a ±10% variance factor. Check tightness of fasteners periodically. DO NOT use air powered wrenches.

Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical grade.

Fasteners should be replaced with the same grade. Make sure fastener threads are clean and that you properly start thread engagement. This will prevent them from failing when tightening.

When bolt and nut combination fasteners are used, torque values should be applied to the **NUT** instead of the bolt head.

Tighten toothed or serrated-type lock nuts to the full torque value.

<sup>a</sup> "Lubricated" means coated with a lubricant such as engine oil, or fasteners with phosphate and oil coatings. "Dry" means plain or zinc plated (yellow dichromate - Specification JDS117) without any lubrication.

<sup>b</sup> "Grade 2" applies for hex cap screws (not hex bolts) up to 152 mm (6-in.) long. "Grade 1" applies for hex cap screws over 152 mm (6-in.) long, and for all other types of bolts and screws of any length.

Reference: JDS—G200.

# GASOLINE 4-CYCLE ENGINES—NORTH AMERICA

## CAUTION

Gasoline is **HIGHLY FLAMMABLE**, handle it with care.

**DO NOT** refuel machine while:

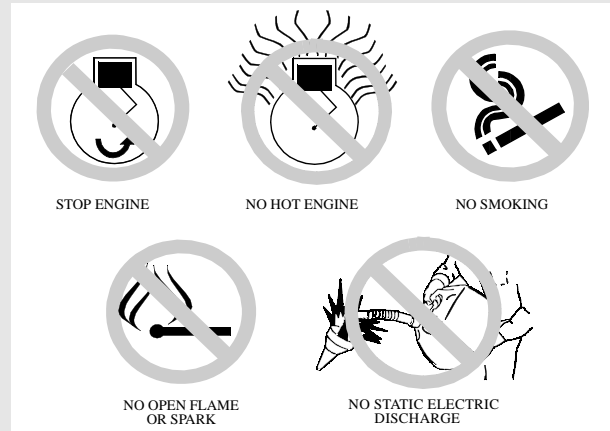
- indoors, always fill gas tank outdoors;
- machine is near an open flame or sparks;
- engine is running, **STOP** engine;
- engine is hot, allow it to cool sufficiently first;
- smoking.

**Help prevent fires:**

- fill gas tank to bottom of filler neck only;
- be sure fill cap is tight after fueling;
- clean up any gas spills **IMMEDIATELY**;
- keep machine clean and in good repair—free of excess grease, oil, debris, and faulty or damaged parts;
- any storage of machines with gas left in tank should be in an area that is well ventilated to prevent possible igniting of fumes by an open flame or spark, this includes any appliance with a pilot light.

**To prevent fire or explosion caused by STATIC ELECTRIC DISCHARGE** during fueling:

- **ONLY** use a clean, approved **POLYETHYLENE PLASTIC** fuel container and funnel **WITHOUT** any metal screen or filter.



**To avoid engine damage:**

- DO NOT mix oil with gasoline;
- **ONLY** use clean, fresh unleaded gasoline with an octane rating (anti-knock index) of 87 or higher;
- fill gas tank at the end of each day's operation to help prevent condensation from forming inside a partially filled tank;
- keep up with specified service intervals.

Use of alternative oxygenated, gasohol blended, unleaded gasoline is acceptable as long as:

- the ethyl or grain alcohol blends DO NOT exceed 10% by volume or
- methyl tertiary butyl ether (MTBE) blends DO NOT exceed 15% by volume.



**IMPORTANT:** DO NOT use METHANOL gasolines because METHANOL is harmful to the environment and to your health.

## WARNING

**California Proposition 65 Warning:** Gasoline engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

## GASOLINE STORAGE

**IMPORTANT:** Keep all dirt, scale, water or other foreign material out of gasoline.

Keep gasoline stored in a safe, protected area. Storage of gasoline in a clean, properly marked (“**UNLEADED GASOLINE**”) **POLYETHYLENE PLASTIC** container **WITHOUT** any metal screen or filter is recommended. **DO NOT** use de-icers to attempt to remove water from gasoline or depend on fuel filters to remove water from gasoline. Use a water separator installed in the storage tank outlet. **BE SURE** to properly discard unstable or contaminated gasoline. When storing unit or gasoline, it is recommended that you add **John Deere Gasoline Conditioner and Stabilizer (TY15977)** or an equivalent to the gasoline. **BE SURE** to follow directions on container and to properly discard empty container.



## 4-CYCLE ENGINES—EUROPE



## CAUTION

Gasoline is **HIGHLY FLAMMABLE**, handle it with care.

**DO NOT** refuel machine while:

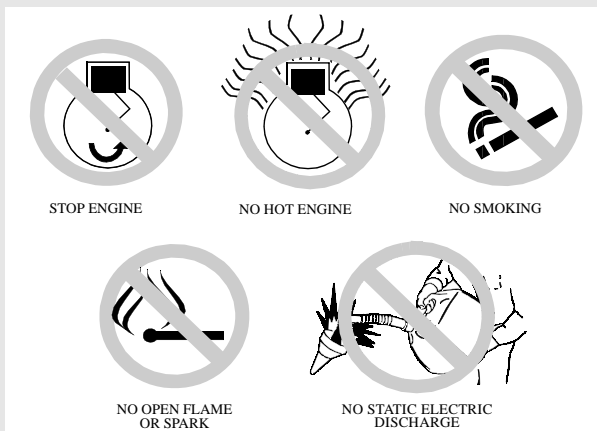
- indoors, always fill gas tank outdoors;
- machine is near an open flame or sparks;
- engine is running, **STOP** engine;
- engine is hot, allow it to cool sufficiently first;
- smoking.

**Help prevent fires:**

- fill gas tank to bottom of filler neck only;
- be sure fill cap is tight after fueling;
- clean up any gas spills **IMMEDIATELY**;
- keep machine clean and in good repair—free of excess grease, oil, debris, and faulty or damaged parts;
- any storage of machines with gas left in tank should be in an area that is well ventilated to prevent possible igniting of fumes by an open flame or spark, this includes any appliance with a pilot light.

**To prevent fire or explosion caused by STATIC ELECTRIC DISCHARGE during fueling:**

- **ONLY** use a clean, approved **POLYETHYLENE PLASTIC** fuel container and funnel **WITHOUT** any metal screen or filter.

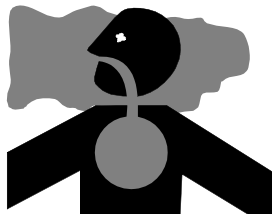


**To avoid engine damage:**

- **DO NOT** mix oil with gasoline;
- **ONLY** use clean, fresh unleaded gasoline with an octane rating (anti-knock index) of 87 or higher;
- fill gas tank at the end of each day's operation to help prevent condensation from forming inside a partially filled tank;
- keep up with specified service intervals.

Use of alternative oxygenated, gasohol blended, unleaded gasoline is acceptable as long as:

- the ethyl or grain alcohol blends **DO NOT** exceed 10% by volume or
- methyl tertiary butyl ether (MTBE) blends **DO NOT** exceed 15% by volume.



**IMPORTANT:** **DO NOT** use **METHANOL** gasolines because **METHANOL** is harmful to the environment and to your health.

## GASOLINE STORAGE

**IMPORTANT:** Keep all dirt, scale, water or other foreign material out of gasoline.

Keep gasoline stored in a safe, protected area. Storage of gasoline in a clean, properly marked ("**UNLEADED GASOLINE**") **POLYETHYLENE PLASTIC** container **WITHOUT** any metal screen or filter is recommended. **DO NOT** use de-icers to attempt to remove water from gasoline or depend on fuel filters to remove water from gasoline. Use a water separator installed in the storage tank outlet. **BE SURE** to properly discard unstable or contaminated gasoline. When storing unit or gasoline, it is recommended that you add **John Deere Gasoline Conditioner and Stabilizer (TY15977)** or an equivalent to the gasoline. **BE SURE** to follow directions on container and to properly discard empty container.

## OILS AND LUBRICANTS

### KAWASAKI 4-CYCLE GASOLINE ENGINE OIL—NORTH AMERICA

Use the appropriate oil viscosity based on the expected air temperature range during the period between recommended oil changes. Operating outside of these recommended oil air temperature ranges may cause premature engine failure.

The following John Deere oils are **PREFERRED**:

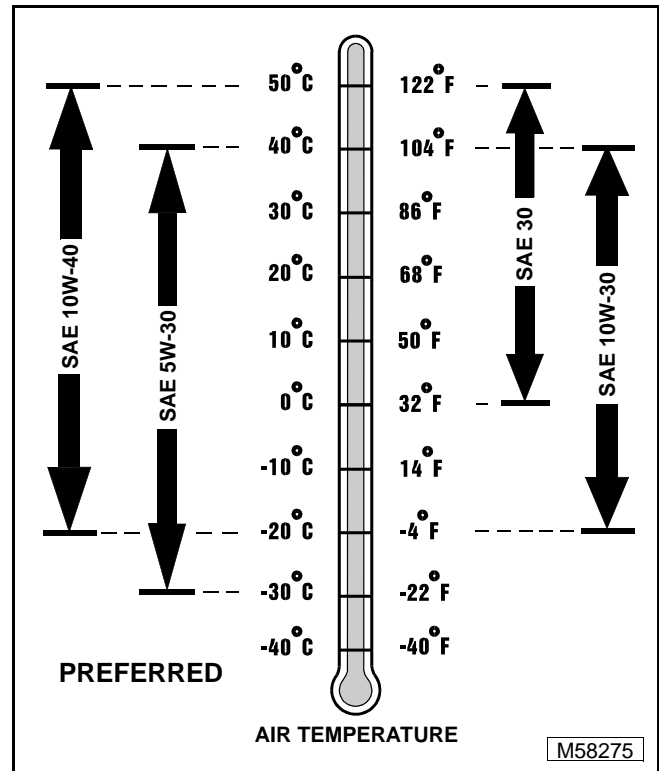
- **PLUS-4<sup>®</sup>—SAE 10W-40;**
- **TORQ-GARD SUPREME<sup>®</sup>—SAE 5W-30.**

The following John Deere oils are **also recommended**, based on their specified temperature range:

- **TURF-GARD<sup>®</sup>—SAE 10W-30;**
- **PLUS-4<sup>®</sup>—SAE 10W-30;**
- **TORQ-GARD SUPREME<sup>®</sup>—SAE 30.**

Other oils may be used if above John Deere oils are not available, provided they meet one of the following specifications:

- SAE 10W-40—API Service Classifications SG or higher;
- SAE 5W-30—API Service Classification SG or higher;
- SAE 10W-30—API Service Classifications SG or higher;
- SAE 30—API Service Classification SC or higher.



**John Deere Dealers:** You may want to cross-reference the following publications to recommend the proper oil for your customers:

- Module DX, ENOIL2 in JDS-G135;
- Section 530, Lubricants & Hydraulics, of the John Deere Merchandise Sales Guide;
- Lubrication Sales Manual PI7032.

## KAWASAKI 4-CYCLE GASOLINE ENGINE OIL—EUROPE

Use the appropriate oil viscosity based on the expected air temperature range during the period between recommended oil changes. Operating outside of these recommended oil air temperature ranges may cause premature engine failure.

The following John Deere oils are **PREFERRED**:

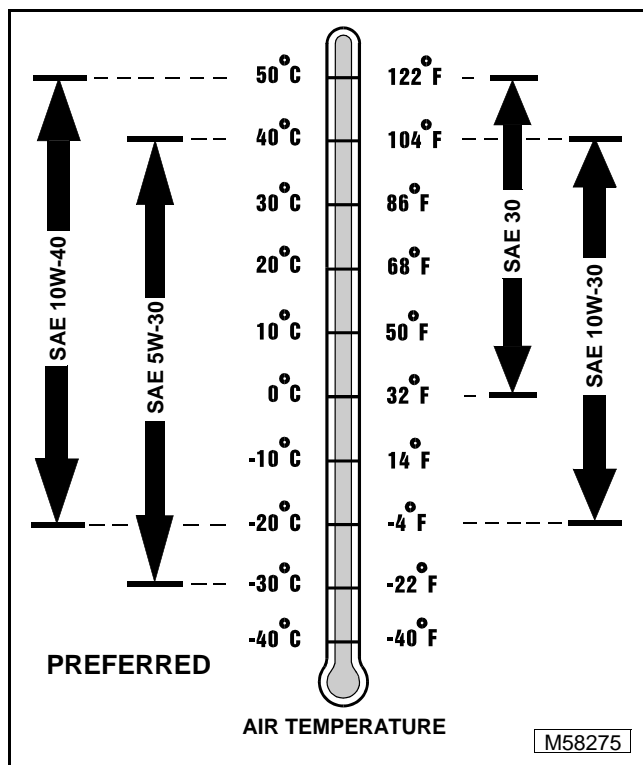
- TORQ-GARD SUPREME®—SAE 10W-40;
- UNI-GARD™—SAE 10W-40;
- TORQ-GARD SUPREME®—SAE 5W-30;
- UNI-GARD™—SAE 5W-30.

The following John Deere oils are **also recommended**, based on their specified temperature range:

- TORQ-GARD SUPREME®—SAE 10W-30;
- UNI-GARD™—SAE 10W-30;
- TORQ-GARD SUPREME®—SAE 30;
- UNI-GARD™—SAE 30.

Other oils may be used if above John Deere oils are not available, provided they meet one of the following specifications:

- CCMC Specifications G4 or higher.



**John Deere Dealers:** You may want to cross-reference the following publications to recommend the proper oil for your customers:

- Module DX, ENOIL2 in JDS-G135;
- Section 530, Lubricants & Hydraulics, of the John Deere Merchandise Sales Guide.

## KOHLER 4-CYCLE GASOLINE ENGINE OIL—NORTH AMERICA

Use the appropriate oil viscosity based on the expected air temperature range during the period between recommended oil changes. Operating outside of these recommended oil air temperature ranges may cause premature engine failure.

The following John Deere oils are **PREFERRED**:

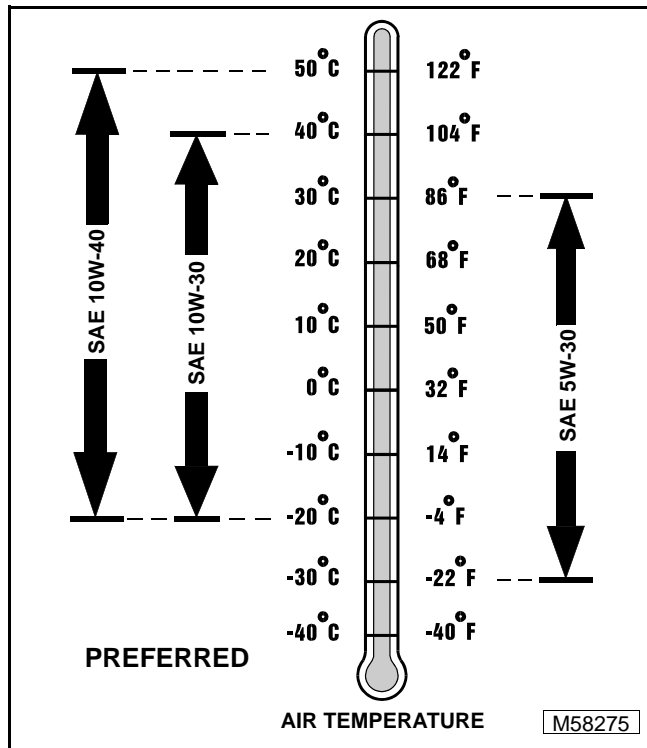
- **PLUS-4<sup>®</sup>—SAE 10W-40;**
- **TURF-GARD<sup>®</sup>—SAE 10W-30;**
- **PLUS-4<sup>®</sup>—SAE 10W-30;**

The following John Deere oil is **also recommended**, based on their specified temperature range:

- **TORQ-GARD SUPREME<sup>®</sup>—SAE 5W-30.**

Other oils may be used if above John Deere oils are not available, provided they meet one of the following specifications:

- SAE 10W-40, 10W-30, or 5W-30—API Service Classifications SG or higher;



**John Deere Dealers:** You may want to cross-reference the following publications to recommend the proper oil for your customers:

- Module DX, ENOIL2 in JDS-G135;
- Section 530, Lubricants & Hydraulics, of the John Deere Merchandise Sales Guide;
- Lubrication Sales Manual PI7032.

## KOHLER 4-CYCLE GASOLINE ENGINE OIL—EUROPE

Use the appropriate oil viscosity based on the expected air temperature range during the period between recommended oil changes. Operating outside of these recommended oil air temperature ranges may cause premature engine failure.

The following John Deere oils are **PREFERRED**:

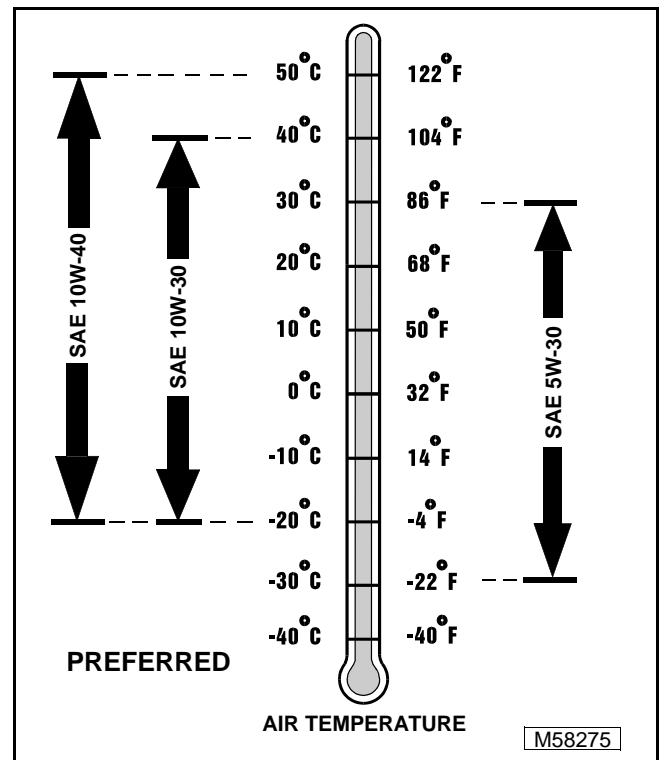
- **TORQ-GARD SUPREME<sup>®</sup>—SAE 10W-40;**
- **UNI-GARD<sup>™</sup>—SAE 10W-40;**
- **TORQ-GARD SUPREME<sup>®</sup>—SAE 10W-30;**
- **UNI-GARD<sup>™</sup>—SAE 10W-30.**

The following John Deere oil is **also recommended**, based on their specified temperature range:

- **TORQ-GARD SUPREME<sup>®</sup>—SAE 5W-30;**
- **UNI-GARD<sup>™</sup>—SAE 5W-30.**

Other oils may be used if above John Deere oils are not available, provided they meet one of the following specifications:

- CCMC Specifications G4 or higher.



**John Deere Dealers:** You may want to cross-reference the following publications to recommend the proper oil for your customers:

- Module DX, ENOIL2 in JDS-G135;
- Section 530, Lubricants & Hydraulics, of the John Deere Merchandise Sales Guide.

## BREAK-IN 4-CYCLE GASOLINE ENGINE OIL—NORTH AMERICA

**IMPORTANT:** ONLY use a quality break-in oil in rebuilt or remanufactured engines for the first 5 hours (maximum) of operation. DO NOT use oils with heavier viscosity weights than SAE 5W-30 or oils meeting specifications API SG or SH, these oils will not allow rebuilt or remanufactured engines to break-in properly.

The following John Deere oil is **PREFERRED**:

- **BREAK-IN ENGINE OIL.**

**John Deere BREAK-IN ENGINE OIL** is formulated with special additives for aluminum and cast iron type engines to allow the power cylinder components (pistons, rings, and liners as well) to “wear-in” while protecting other engine components, valve train and gears, from abnormal wear. Engine rebuild instructions should be followed closely to determine if special requirements are necessary.

**John Deere BREAK-IN ENGINE OIL** is also recommended for non-John Deere engines, both aluminum and cast iron types.

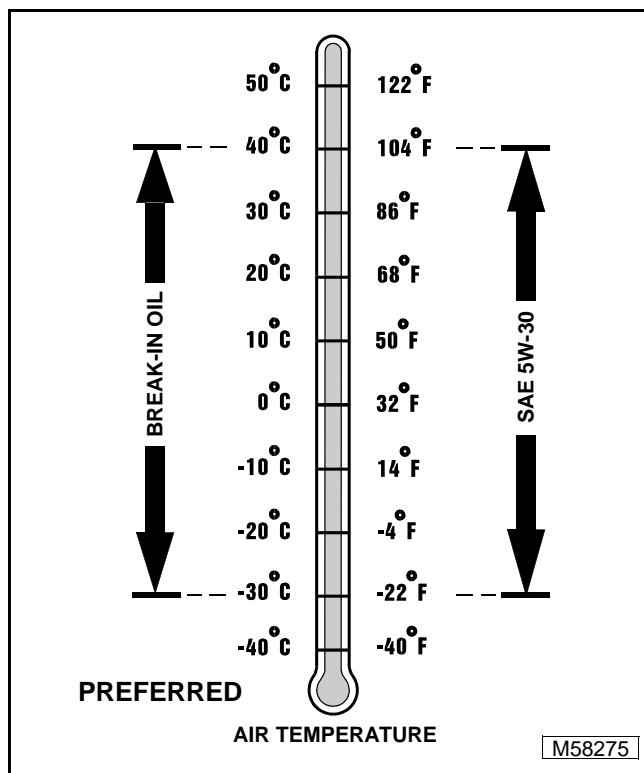
The following John Deere oil is **also recommended**:

- **TORQ-GARD SUPREME®—SAE 5W-30.**

If the above recommended John Deere oils are not available, use a break-in engine oil meeting the following specification during the first 5 hours (maximum) of operation:

- SAE 5W-30—API Service Classification SE or higher.

**IMPORTANT:** After the break-in period, use the John Deere oil that is recommended for this engine.



**John Deere Dealers:** You may want to cross-reference the following publications to recommend the proper oil for your customers:

- Module DX, ENOIL4 in JDS-G135;
- Section 530, Lubricants & Hydraulics, of the John Deere Merchandise Sales Guide;
- Lubrication Sales Manual PI7032.

## BREAK-IN 4-CYCLE GASOLINE ENGINE OIL—EUROPE

**IMPORTANT:** ONLY use a quality break-in oil in rebuilt or remanufactured engines for the first 5 hours (maximum) of operation. DO NOT use oils with heavier viscosity weights than SAE 5W-30 or oils meeting CCMC Specification G5—these oils will not allow rebuilt or remanufactured engines to break-in properly.

The following John Deere oil is **PREFERRED**:

- **BREAK-IN ENGINE OIL.**

John Deere **BREAK-IN ENGINE OIL** is formulated with special additives for aluminum and cast iron type engines to allow the power cylinder components (pistons, rings, and liners as well) to “wear-in” while protecting other engine components, valve train and gears, from abnormal wear. Engine rebuild instructions should be followed closely to determine if special requirements are necessary.

John Deere **BREAK-IN ENGINE OIL** is also recommended for non-John Deere engines, both aluminum and cast iron types.

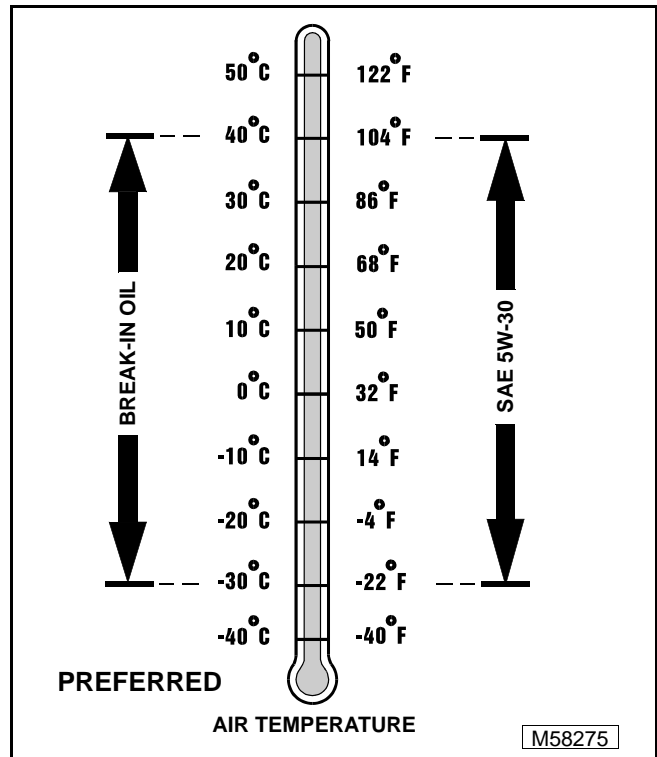
The following John Deere oil is **also recommended**:

- **TORQ-GARD SUPREME®—SAE 5W-30.**

If the above recommended John Deere oils are not available, use a break-in engine oil meeting the following specification during the first 5 hours (maximum) of operation:

- SAE 5W-30—CCMC Specification G4 or higher.

**IMPORTANT:** After the break-in period, use the John Deere oil that is specified for this engine.



**John Deere Dealers:** You may want to cross-reference the following publications to recommend the proper oil for your customers:

- Module DX, ENOIL4 in JDS-G135;
- Section 530, Lubricants & Hydraulics, of the John Deere Merchandise Sales Guide.

## HYDROSTATIC TRANSMISSION OIL —NORTH AMERICA

Use the appropriate oil viscosity based on these air temperature ranges. Operating outside of these recommended oil air temperature ranges may cause premature hydrostatic transmission failure.

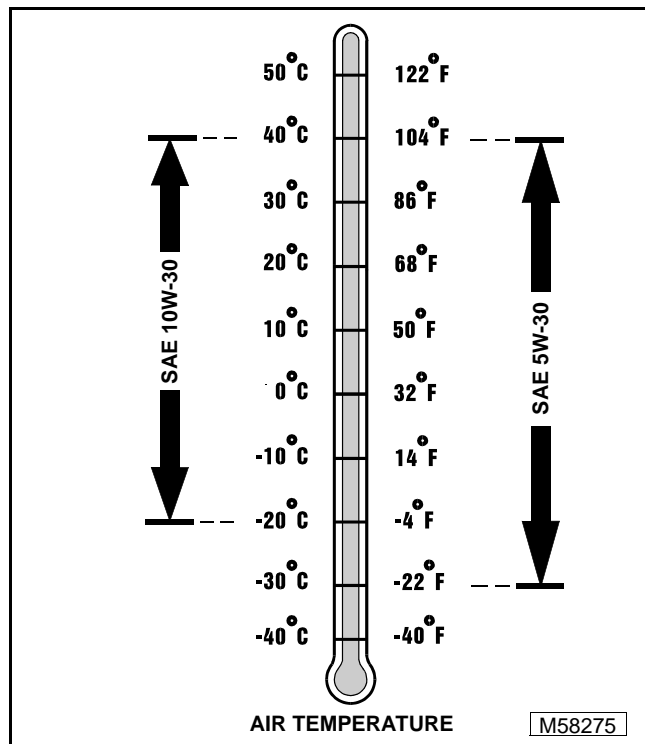
**IMPORTANT: ONLY use a quality SAE 10W-30 or SAE 5W-30 engine oil in this transmission. Mixing of these two viscosity grade oils is permitted. DO NOT use BIO-HY-GARD® in this transmission.**

The following John Deere oils are **PREFERRED**:

- **TURF-GARD®—SAE 10W-30;**
- **PLUS-4®—SAE 10W-30.**
- **TORQ-GARD SUPREME®—SAE 5W-30.**

Other oils may be used if above recommended John Deere oils are not available, provided they meet one of the following specifications:

- API Service Classifications SG or higher.



**John Deere Dealers:** You may want to cross-reference the following publications to recommend the proper oil for your customers:

- Module DX, ENOIL2 in JDS-G135;
- Section 530, Lubricants & Hydraulics, of the John Deere Merchandise Sales Guide;
- Lubrication Sales Manual PI7032.

## HYDROSTATIC TRANSMISSION OIL—EUROPE

Use the appropriate oil viscosity based on these air temperature ranges. Operating outside of these recommended oil air temperature ranges may cause premature hydrostatic transmission failure.

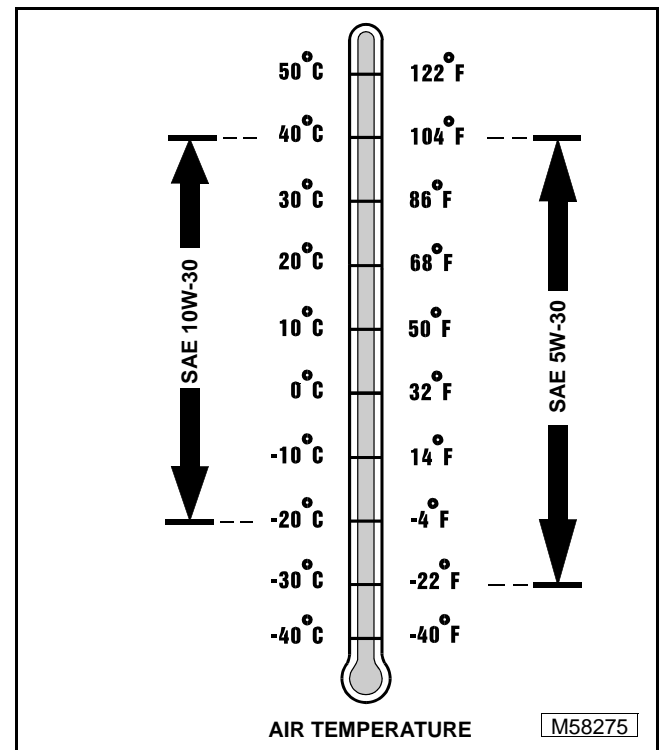
**IMPORTANT: ONLY use a quality SAE 10W-30 or SAE 5W-30 engine oil in this transmission. Mixing of these two viscosity grade oils is permitted. DO NOT use BIO-HY-GARD® in this transmission.**

The following John Deere oils are **PREFERRED**:

- **TORQ-GARD SUPREME®—SAE 10W-30;**
- **TORQ-GARD SUPREME®—SAE 5W-30.**

Other oils may be used if above recommended John Deere oils are not available, provided they meet one of the following specifications:

- CCMC Specifications G4 or higher.



**John Deere Dealers:** You may want to cross-reference the following publications to recommend the proper oil for your customers:

- Module DX, ENOIL2 in JDS-G135;
- Section 530, Lubricants & Hydraulics, of the John Deere Merchandise Sales Guide.

## GEAR TRANSMISSION GREASE—NORTH AMERICA

Use the following gear grease based on the air temperature range. Operating outside of the recommended grease air temperature range may cause premature gear transmission failure.

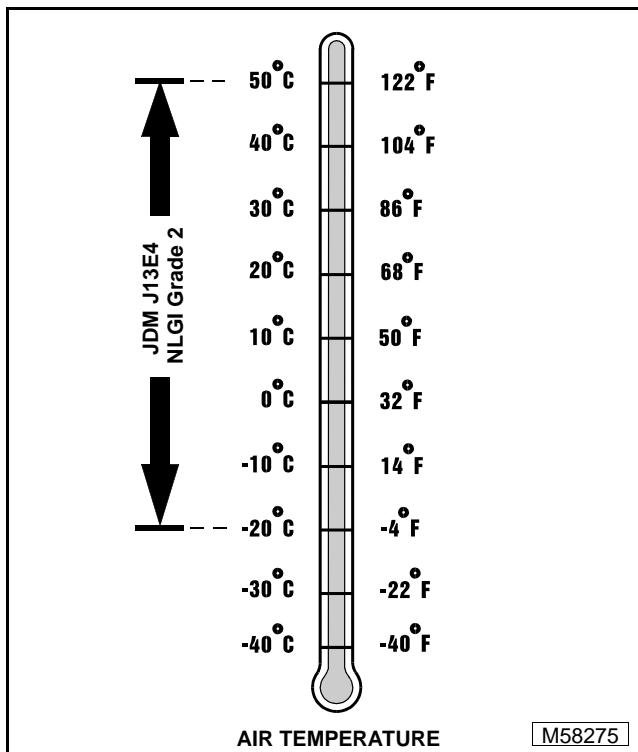
**IMPORTANT: ONLY use a quality gear grease in this transmission. DO NOT mix any other greases in this transmission. DO NOT use any BIO-GREASE in this transmission.**

The following John Deere gear grease is **PREFERRED**:

- **NON-CLAY HIGH-TEMPERATURE EP GREASE® —JDM J13E4, NLGI Grade 2.**

Other gear greases may be used if above recommended John Deere gear grease is not available, provided they meet one of the following specification:

- John Deere Standard JDM J13E4,
- NLGI Grade 2.



**John Deere Dealers:** You may want to cross-reference the following publications to recommend the proper grease for your customers:

- Module DX,GREA1 in JDS-G135;
- Section 530, Lubricants & Hydraulics, of the John Deere Merchandise Sales Guide;
- Lubrication Sales Manual PI7032.

## GEAR TRANSMISSION GREASE—EUROPE

Use the following gear grease based on the air temperature range. Operating outside of the recommended grease air temperature range may cause premature gear transmission failure.

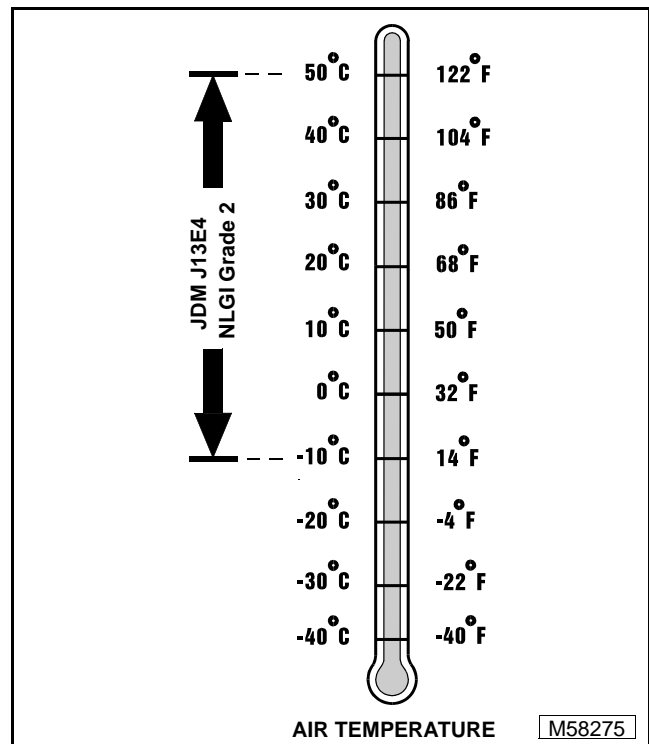
**IMPORTANT: ONLY use a quality gear grease in this transmission. DO NOT mix any other greases in this transmission. DO NOT use any BIO-GREASE in this transmission.**

The following John Deere gear grease is **PREFERRED**:

- **GREASE-GARD™—JDM J13E4, NLGI Grade 2.**

Other gear greases may be used if above recommended John Deere gear grease is not available, provided they meet the following specification:

- John Deere Standard JDM J13E4,
- NLGI Grade 2.



**John Deere Dealers:** You may want to cross-reference the following publications to recommend the proper grease for your customers:

- Module DX,GREA1 in JDS-G135;
- Section 530, Lubricants & Hydraulics, of the John Deere Merchandise Sales Guide.



## GREASE—NORTH AMERICA

Use the following grease based on the air temperature range. Operating outside of the recommended grease air temperature range may cause premature failures.



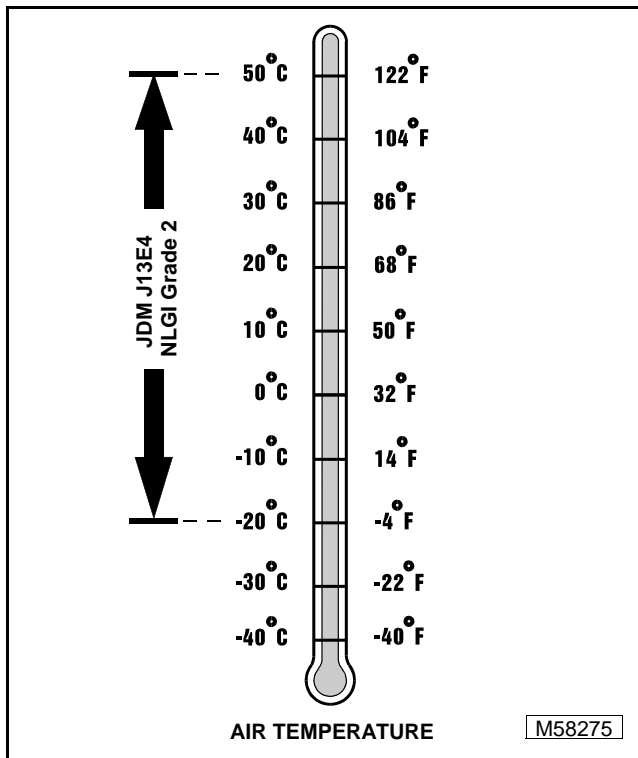
**IMPORTANT:** ONLY use a quality grease in this application. DO NOT mix any other greases in this application. DO NOT use any BIO-GREASE in this application.

The following John Deere grease is **PREFERRED**:

- **NON-CLAY HIGH-TEMPERATURE EP GREASE®—JDM J13E4, NLGI Grade 2.**

Other greases may be used if above preferred John Deere grease is not available, provided they meet the following specification:

- John Deere Standard JDM J13E4, NLGI Grade 2.



**John Deere Dealers:** You may want to cross-reference the following publications to recommend the proper grease for your customers:

- Module DX,GREA1 in JDS-G135;
- Section 530, Lubricants & Hydraulics, of the John Deere Merchandise Sales Guide;
- the Lubrication Sales Manual PI7032.

## GREASE—EUROPE

Use the following grease based on the air temperature range. Operating outside of the recommended grease air temperature range may cause premature failures.

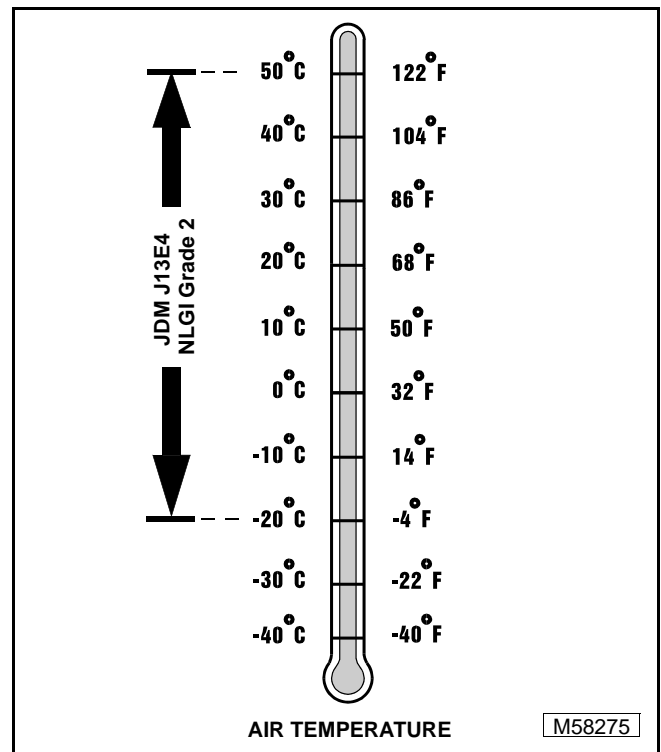
**IMPORTANT:** ONLY use a quality grease in this application. DO NOT mix any other greases in this application. DO NOT use any BIO-GREASE in this application.

The following John Deere grease is **PREFERRED**:

- **GREASE-GARD™—JDM J13E4, NLGI Grade 2.**

Other greases may be used if above preferred John Deere grease is not available, provided they meet the following specification:

- John Deere Standard JDM J13E4, NLGI Grade 2.



**John Deere Dealers:** You may want to cross-reference the following publications to recommend the proper grease for your customers:

- Module DX,GREA1 in JDS-G135;
- Section 530, Lubricants & Hydraulics, of the John Deere Merchandise Sales Guide.

## ANTI-CORROSION GREASE—NORTH AMERICA

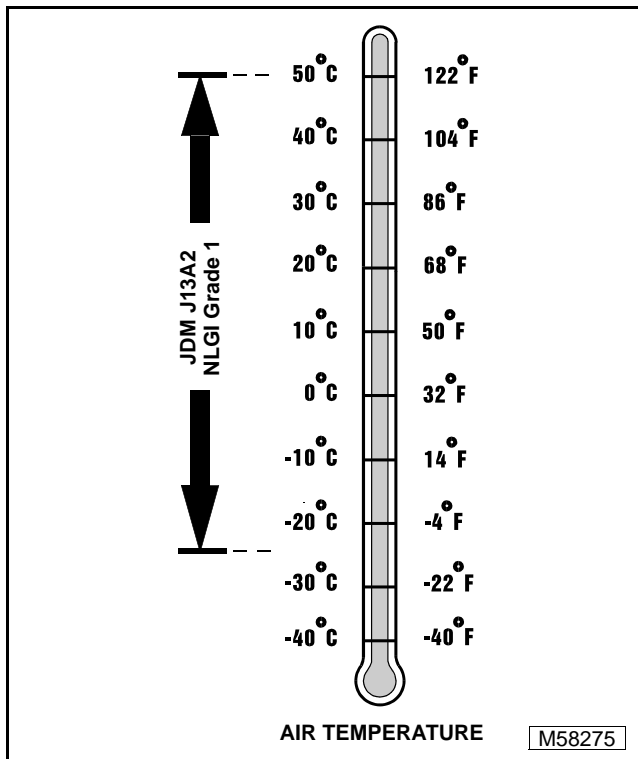
This anti-corrosion grease is formulated to provide the best protection against absorbing moisture, which is one of the major causes of corrosion. This grease is also superior in its resistance to separation and migration.

The following anti-corrosion grease is **PREFERRED**:

- DuBois MPG-2® Multi-Purpose Polymer Grease—M79292.

Other greases may be used if they meet or exceed the following specifications:

- John Deere Standard JDM J13A2, NLGI Grade 1.



**John Deere Dealers:** You may want to cross-reference the following publications to recommend the proper grease for your customers:

- Module DX,GREA1 in JDS—G135;
- Section 530, Lubricants & Hydraulics, of the John Deere Merchandise Sales Guide;
- the Lubrication Sales Manual PI7032.

## ANTI-CORROSION GREASE—EUROPE

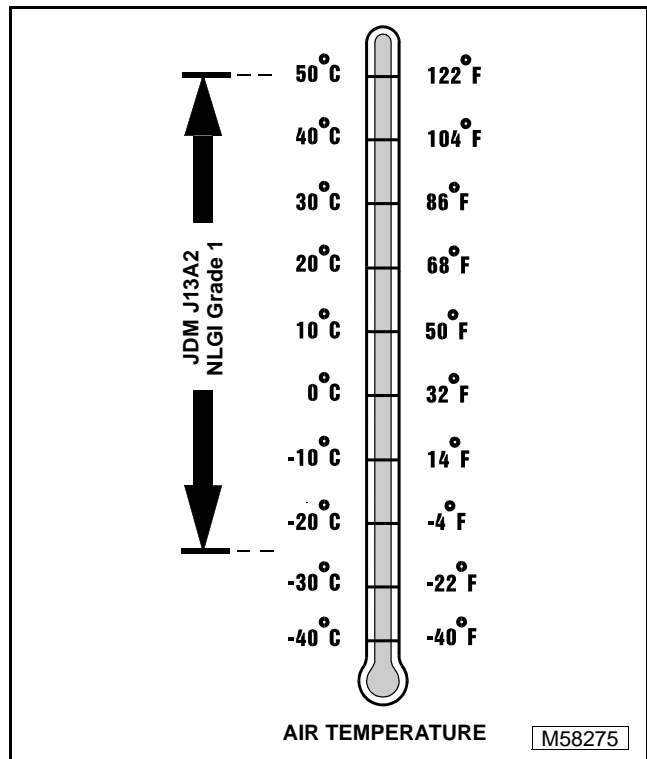
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The following anti-corrosion grease is **PREFERRED**:

- DuBois MPG-2® Multi-Purpose Polymer Grease—M79292.

Other greases may be used if they meet or exceed the following specifications:

- John Deere Standard JDM J13A2, NLGI Grade 1.



**John Deere Dealers:** You may want to cross-reference the following publications to recommend the proper grease for your customers:

- Module DX,GREA1 in JDS—G135;
- Section 530, Lubricants & Hydraulics, of the John Deere Merchandise Sales Guide.

## ALTERNATIVE LUBRICANTS

Conditions in certain geographical areas outside the United States and Canada may require different lubricant recommendations than the ones printed in this technical manual or the operator's manual. Consult with your John Deere Dealer, or Sales Branch, to obtain the alternative lubricant recommendations.



**IMPORTANT: Use of alternative lubricants could cause reduced life of the component.**

If alternative lubricants are to be used, it is recommended that the factory fill be thoroughly removed before switching to any alternative lubricant.

## SYNTHETIC LUBRICANTS

Synthetic lubricants may be used in John Deere equipment if they meet the applicable performance requirements (industry classification and/or military specification) as shown in this manual.

The recommended air temperature limits and service or lubricant change intervals should be maintained as shown in the operator's manual.

Avoid mixing different brands, grades, or types of oil. Oil manufacturers blend additives in their oils to meet certain specifications and performance requirements. Mixing different oils can interfere with the proper functioning of these additives and degrade lubricant performance.

## LUBRICANT STORAGE

All machines operate at top efficiency only when clean lubricants are used. Use clean storage containers to handle all lubricants. Store them in an area protected from dust, moisture, and other contamination. Store drums on their sides. Make sure all containers are properly marked as to their contents. Dispose of all old, used containers and their contents properly.

## MIXING OF LUBRICANTS

In general, avoid mixing different brands or types of lubricants. Manufacturers blend additives in their lubricants to meet certain specifications and performance requirements. Mixing different lubricants can interfere with the proper functioning of these additives and lubricant properties which will downgrade their intended specified performance.

## OIL FILTERS

**IMPORTANT: Filtration of oils is critical to proper lubrication performance. Always change filters regularly.**

The following John Deere oil filters are PREFERRED:

- AUTOMOTIVE AND LIGHT TRUCK ENGINE OIL FILTERS.

Most John Deere filters contain pressure relief and anti-drainback valves for better engine protection.

Other oil filters may be used if above recommended John Deere oil filters are not available, provided they meet the following specification:

- ASTB Tested In Accordance With SAE J806.

**John Deere Dealers:** You may want to cross-reference the following publications to recommend the proper oil filter for your customers:

- Module DX,FILT in JDS-G135;
- Section 540, Lubricants & Hydraulics, of the John Deere Merchandise Sales Guide;
- Lawn & Grounds Care Tune-Up Guide PI672.

## GASOLINE ENGINE COOLANT—NORTH AMERICA

The engine cooling system when filled with a proper dilution mixture of anti-freeze and deionized or distilled water provides year-round protection against corrosion, cylinder or liner pitting, and winter freeze protection down to -37°C (-34°F).

The following John Deere coolant is **PREFERRED**:

- **PRE-DILUTED DIESEL ENGINE ANTI-FREEZE/SUMMER COOLANT™ (TY16036).**

This coolant satisfies specifications for “Automobile and Light Duty Engine Service” and is safe for use in John Deere Lawn and Grounds Care/Golf and Turf Division equipment, including aluminum block gasoline engines and cooling systems.

The above preferred pre-diluted anti-freeze provides:

- adequate heat transfer
- corrosion-resistant chemicals for the cooling system
- compatibility with cooling system hose and seal material
- protection during extreme cold and extreme hot weather operations
- chemically pure water for better service life
- compliance with ASTM D4656 (JDM H24C2) specifications

If above preferred pre-diluted coolant is not available, the following John Deere concentrate is **recommended**:

- **DIESEL ENGINE ANTI-FREEZE/SUMMER COOLANT CONCENTRATE™ (TY16034).**

If either of above recommended engine coolants are available use any Automobile and Light Duty Engine Service ethylene glycol base coolant, meeting the following specification:

- ASTM D3306 (JDM H24C1).

Read container label completely before using and follow instructions as stated.

**IMPORTANT:** To prevent engine damage, **DO NOT** use pure anti-freeze or less than a 50% anti-freeze mixture in the cooling system. **DO NOT** mix or add any additives/conditioners to the cooling system in Lawn and Grounds Care/Golf and Turf Division equipment. Water used to dilute engine coolant concentrate must be of high quality—clean, clear, potable water (low in chloride and hardness—Table 1) is generally acceptable. **DO NOT** use salt water. Deionized or distilled water is ideal to use. Coolant that is not mixed to these specified levels and water purity can cause excessive scale, sludge deposits, and increased corrosion potential.



### Water Quality

Property	Requirements
Total Solids, Maximum	340 ppm (20 grns/gal)
Total Hardness, Max.	170 ppm (10 grns/gal)
Chloride (as Cl), Max.	40 ppm (2.5 grns/gal)
Sulfate (as SO <sub>4</sub> ), Max.	100 ppm (5.8 grns/gal)

Mix 50 percent anti-freeze concentrate with 50 percent distilled or deionized water. This mixture and the pre-diluted mixture (TY16036) will protect the cooling system down to -37°C(-34°F) and up to 108°C (226°F).

Certain geographical areas may require lower air temperature protection. See the label on your anti-freeze container or consult your John Deere dealer to obtain the latest information and recommendations.

## GASOLINE ENGINE COOLANT DRAIN INTERVAL—NORTH AMERICA

When using **John Deere Pre-Diluted (TY16036)** Automobile and Light Duty Engine Service coolants, drain and flush the cooling system and refill with fresh coolant mixture every **36 months or 3,000 hours** of operation, whichever comes first.

When using **John Deere Concentrate (TY16034)** Automobile and Light Duty Engine Service coolants, drain and flush the cooling system and refill with fresh coolant mixture every **24 months or 2,000 hours** of operation, whichever comes first.

If above John Deere Automobile and Light Duty Engine Service coolants **are not** being used; drain, flush, and refill the cooling system according to instructions found on product container or in equipment operator’s manual or technical manual.

## GASOLINE ENGINE COOLANT—EUROPE

The engine cooling system when filled with a proper dilution mixture of anti-freeze and deionized or distilled water provides year-round protection against corrosion, cylinder or liner pitting, and winter freeze protection down to  $-37^{\circ}\text{C}$  ( $-34^{\circ}\text{F}$ ).

**ONLY** use a quality Automobile and Light Duty Engine Service **ethylene glycol base coolant**, meeting the following specification:

- ASTM D3306 (JDM H24C1).

Read container label completely before using and follow instructions as stated.

**IMPORTANT:** To prevent engine damage, **DO NOT** use pure anti-freeze or less than a 50% anti-freeze mixture in the cooling system. **DO NOT** mix or add any additives/conditioners to the cooling system in Lawn and Grounds Care/Golf and Turf Division equipment. Water used to dilute engine coolant concentrate must be of high quality—clean, clear, potable water (low in chloride and hardness—Table 1) is generally acceptable. **DO NOT** use salt water. Deionized or distilled water is best to use. Coolant that is not mixed to these specified levels and water purity can cause excessive scale, sludge deposits, and increased corrosion potential.

### Water Quality

Property	Requirements
Total Solids, Maximum	340 ppm (20 grns/gal)
Total Hardness, Max.	170 ppm (10 grns/gal)
Chloride (as Cl), Max.	40 ppm (2.5 grns/gal)
Sulfate (as $\text{SO}_4$ ), Max.	100 ppm (5.8 grns/gal)

Mix 50 percent anti-freeze concentrate with 50 percent distilled or deionized water. This mixture will protect the cooling system down to  $-37^{\circ}\text{C}$  ( $-34^{\circ}\text{F}$ ) and up to  $108^{\circ}\text{C}$  ( $226^{\circ}\text{F}$ ).

Certain geographical areas may require lower air temperature protection. See the label on your anti-freeze container or consult your John Deere dealer to obtain the latest information and recommendations.

## GASOLINE ENGINE COOLANT DRAIN INTERVAL—EUROPE

If a quality Automobile and Light Duty Engine Service **ethylene glycol base coolant** is being used, drain and flush the cooling system and refill with fresh coolant mixture every **24 months or 2,000 hours** of operation, whichever comes first.

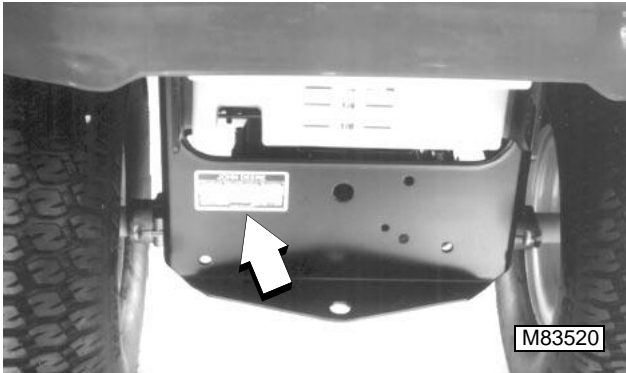
If a quality Automobile and Light Duty Engine Service coolant **is not** being used; drain, flush, and refill the cooling system according to instructions found on product container or in equipment operator's manual or technical manual.

### SERIAL NUMBER LOCATION

When ordering parts or submitting a warranty claim, it is IMPORTANT that the machine product identification number and component serial numbers are included.

The location of the machine identification number and component serial numbers are shown.

### MACHINE IDENTIFICATION NUMBER



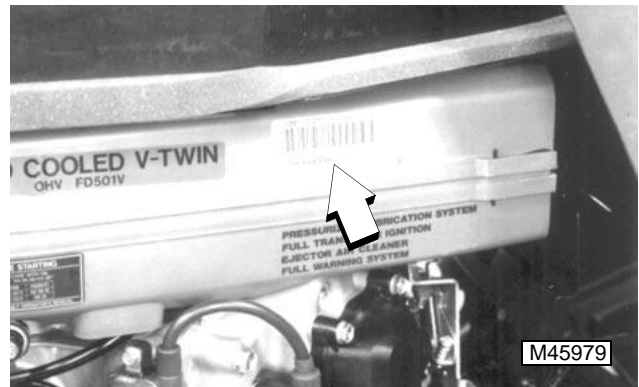
### ENGINE SERIAL NUMBER—LX172, LX176 AND LX186



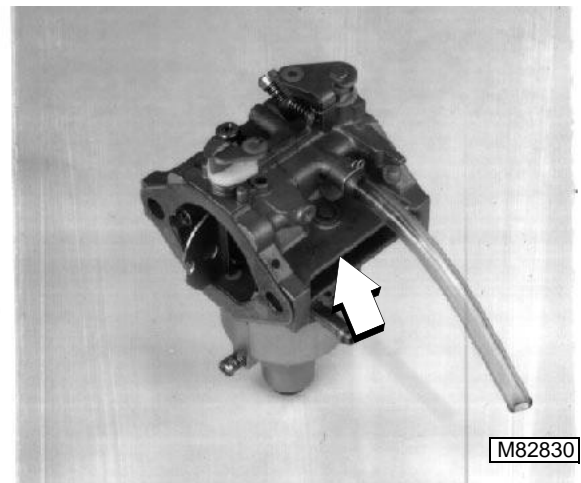
### ENGINE SERIAL NUMBER—LX173



### ENGINE SERIAL NUMBER—LX178 AND LX188



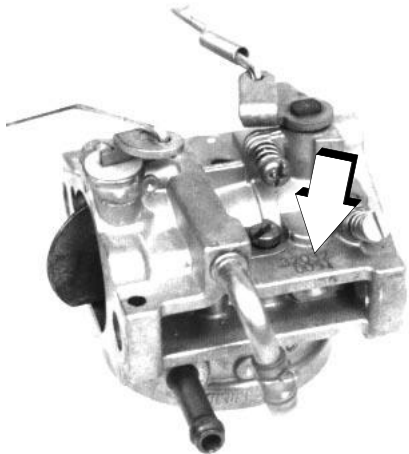
### CARBURETOR SERIAL NUMBER—LX172, LX176 AND LX186



### CARBURETOR PART NUMBER — LX173 (ONLY)



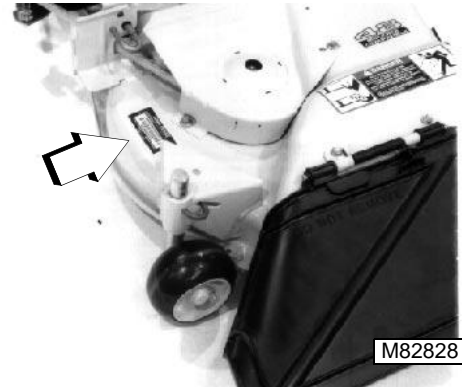
**CARBURETOR SERIAL NUMBER—  
LX178 AND LX188**



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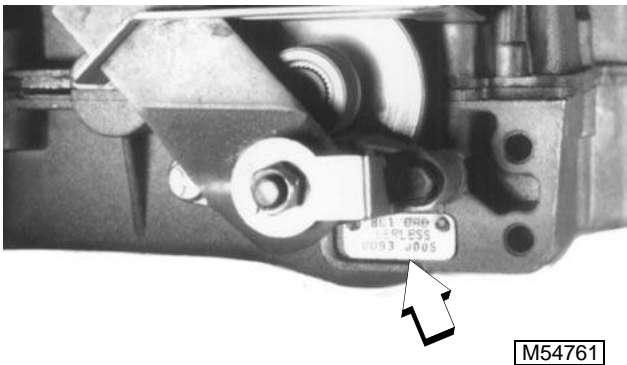
**MOWER DECK SERIAL NUMBER  
LOCATION**

**38 and 48-Inch Mower Decks**



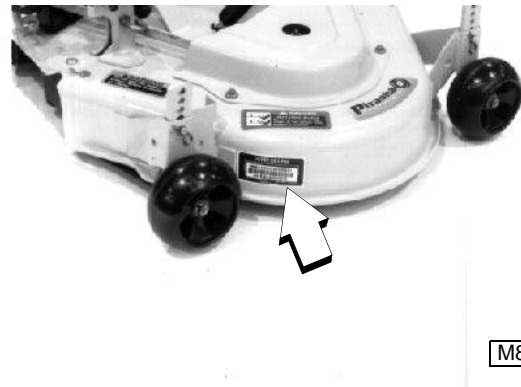
M82828

**GEAR TRANSAXLE SERIAL  
NUMBER—LX172 AND LX173**



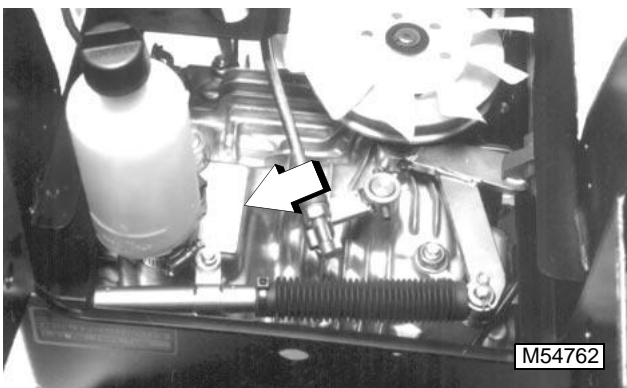
M54761

**44-Inch Rear Discharge Mower Deck**



M82827

**HYDROSTATIC TRANSAXLE SERIAL  
NUMBER—LX176, LX178, LX186  
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M54762

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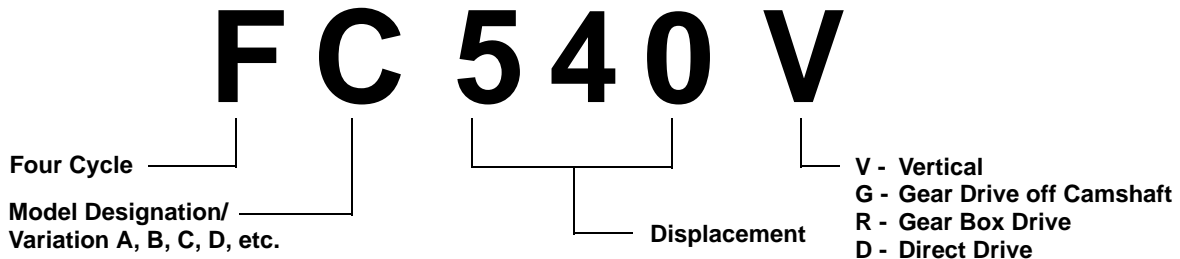
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**SPECIFICATIONS**  
**ENGINE DESIGNATION**

NOTE: LX172 and LX176 tractors use engine model number FC420V, LX186 tractor uses engine model number FC540V.



**TEST AND ADJUSTMENT SPECIFICATIONS**

SLOW Idle

Carburetor SLOW Idle Stop Screw Setting	1450 ±75 rpm
Throttle Control Arm	
SLOW Idle Stop Screw Setting	1550 ±75 rpm
FAST Idle	3350 ±100 rpm
Cylinder Compression Pressure (Minimum)	483 kPa (71 psi)
Valve Clearance (Cold)	0.15 mm (0.006 in.)
Jam Nut Torque	20 N•m (180 lb-in.)
Valve Cover Cap Screw Torque	6 N•m (53 lb-in.)
Exhaust Valve ACR Movement (Minimum)	0.25 mm (0.010 in.)
Crankcase Vacuum (Minimum)	15 cm (6 in.) of water movement
Engine Oil Pressure (Minimum)	
FAST Idle (3350 ±100 rpm)	240 kPa (35 psi)
SLOW Idle (1550 ±75 rpm)	20.68 kPa (3 psi)
Fuel Pump Pressure (Minimum)	6.12 kPa (0.90 psi)
Fuel Pump Flow (Minimum)	
FC420V	55 mL/15 seconds (1.8 oz/15 seconds)
FC540V	65 mL/15 seconds (2.2 oz/15 seconds)
Crankshaft End Play	0.09—0.22 mm (0.004—0.009 in.)
Spark Plug Gap	0.76 mm (0.030 in.)
Spark Plug Torque	20 N•m (177 lb-in.)

**REPAIR SPECIFICATIONS**

Rock Arm Assembly

Shaft O.D. (Minimum)	12.94 mm (0.509 in.)
Bearing I.D. (Maximum)	13.07 mm (0.515 in.)
Push Rod Bend (Maximum)	0.30 mm (0.012 in.)

**REPAIR SPECIFICATIONS (Continued)**

**Cylinder Head and Valves**

Rocker Arm Cap Screw Torque . . . . .	10 N•m (89 lb-in.)
Valve Adjustment Screw Jam Nut Torque. . . . .	20 N•m (180 lb-in.)
Valve Cover Cap Screw Torque . . . . .	6 N•m (53 lb-in.)
Cap Screw Torque in Sequence (Lubricated) at 7 N•m (62 lb-in.) Increments	
Initial Torque . . . . .	32 N•m (288 lb-in.)
Final Torque . . . . .	52 N•m (456 lb-in.)
Spark Plug Torque . . . . .	20 N•m (177 lb-in.)
Cylinder Head Distortion (Maximum) . . . . .	0.05 mm (0.002 in.)
Valve Guide I.D. (Maximum)	
FC420V . . . . .	7.015 mm (0.2762 in.)
FC540V . . . . .	7.07 mm (0.2780 in.)
Valve Seating Surface . . . . .	1.10—1.46 mm (0.043—0.057 in.)
Valve Spring Free Length (Minimum)	
Early Model . . . . .	37.50 mm (1.476 in.)
Late Model. . . . .	35.50 mm (1.398 in.)
Valve Margin (Minimum). . . . .	0.60 mm (0.024 in.)
Valve Stem Bend (Maximum) . . . . .	0.03 mm (0.001 in.)
Valve Guide Installation Depth	
FC420V . . . . .	12 ±0.1 mm (0.472 ±0.004 in.)
FC540V . . . . .	9.5 ±0.1 mm (0.370 ±0.004 in.)
Finished Valve Guide I.D. (Reamed) . . . . .	7.00—7.02 mm (0.275—0.276 in.)
Valve Seat and Face Angle . . . . .	45°
Valve Narrow Angle . . . . .	30°
Breather Air Gap . . . . .	1—2 mm (0.040—0.080 in.)
<b>Crankcase Cover</b>	
Oil Capacity (w/Filter) FC420V . . . . .	1.6 L (3.4 U.S. pt)
Oil Capacity (w/Filter) FC540V . . . . .	1.9 L (4.0 U.S. pt)
Mounting Cap Screw Torque . . . . .	26 N•m (230 lb-in.)
<b>Piston Assembly</b>	
Piston Ring Groove Side Clearance (Maximum)	
Top Ring . . . . .	0.17 mm (0.007 in.)
Second Ring . . . . .	0.15 mm (0.006 in.)
Oil Ring . . . . .	0.20 mm (0.008 in.)
Pin O.D. (Minimum)	
Early Model . . . . .	21.98 mm (0.865 in.)
Late Model. . . . .	18.975 mm (0.747 in.)
Pin Bore I.D. (Maximum)	
Early Model . . . . .	22.04 mm (0.868 in.)
Late Model. . . . .	19.042 mm (0.7497 in.)
Piston O.D.	
Standard Piston. . . . .	88.83—88.864 mm (3.4885—3.4984 in.)
Oversize Piston 0.50 mm (0.020 in.) . . . . .	89.330—89.364 mm (3.517—3.518 in.)
Cylinder Bore I.D.	
Standard Size Bore	
Standard. . . . .	88.98—89.00 mm (3.5031—3.5039 in.)
Wear Limit (Maximum). . . . .	89.076 mm (3.5069 in.)
Oversize Bore—0.50 mm (0.020 in.)	
Standard. . . . .	89.48—89.50 mm (3.5228—3.5236 in.)
Wear Limit (Maximum). . . . .	89.576 mm (3.5266 in.)



**REPAIR SPECIFICATIONS (Continued)**

## Piston Assembly (Continued)

Piston-To-Cylinder Bore Clearance . . . . . 0.011—0.151 mm (0.0043—0.0059 in.)

## Connecting Rod

Connecting Rod Cap Screw Torque . . . . . 20 N•m (177 lb-in.)

## Crankshaft Bearing I.D. (Maximum)

Standard . . . . . 41.07 mm (1.617 in.)

Undersized . . . . . 40.56 mm (1.597 in.)

## Piston Pin Bearing I.D. (Maximum)

Early Models . . . . . 22.06 mm (0.869 in.)

Late Models . . . . . 19.051 mm (0.750 in.)

## Piston Rings

Ring Thickness—Top and Second Rings (Minimum) . . . . . 1.94 mm (0.076 in.)

Ring End Gap (Minimum) . . . . . 0.18 mm (0.007 in.)

## Ring End Gap (Maximum)

## Compression Rings—Top and Second

Early Model . . . . . 0.90 mm (0.035 in.)

Late Model . . . . . 1.50 mm (0.059 in.)

Oil Ring Side Rails . . . . . 1.30 mm (0.051 in.)

## Camshaft

## End Journal O.D.—Cylinder Block (Minimum)

FC420V . . . . . 19.912 mm (0.7839 in.)

FC540V . . . . . 20.912 mm (0.8233 in.)

## End Journal O.D.—Crankcase Cover (Minimum)

FC420V . . . . . 20.912 mm (0.8233 in.)

FC540V . . . . . 20.912 mm (0.8233 in.)

## Lobe Height (Minimum)

FC420V . . . . . 36.75 mm (1.446 in.)

FC540V . . . . . 37.10 mm (1.461 in.)

## Bearing I.D.—Cylinder Block (Maximum)

FC420V . . . . . 20.076 mm (0.7904 in.)

FC540V . . . . . 21.076 mm (0.8298 in.)

## Bearing I.D.—Crankcase Cover (Maximum)

FC420V . . . . . 21.076 mm (0.8298 in.)

FC540V . . . . . 21.076 mm (0.8298 in.)

ACR Tappet Lift (Minimum) . . . . . 0.6 mm (0.024 in.)

ACR Disengagement . . . . . 600–900 rpm

## Reciprocating Balancer

Support Shaft Nut Torque . . . . . 7 N•m (65 lb-in.)

## Link Rod

## Journal O.D.—On Crankshaft (Minimum)

FC420V . . . . . 53.950 mm (2.1240 in.)

FC540V . . . . . 57.941 mm (2.2811 in.)

Small End I.D. (Maximum) . . . . . 12.601 mm (0.4961 in.)

## Large End I.D. (Maximum)

FC420V . . . . . 54.121 mm (2.1307 in.)

FC540V . . . . . 58.153 mm (2.2895 in.)

Bearing Installation Depth Below Surface (Both Ends) . . . . . 1.0 mm (0.0394 in.)

## Balancer Weight

Bearing I.D. (Maximum) . . . . . 26.097 mm (1.0274 in.)

Bearing Installation Depth (Below Surface) . . . . . 0.50 mm (0.0197 in.)

## Support Shaft

Shaft O.D. (Minimum) . . . . . 25.927 (1.0208 in.)





**REPAIR SPECIFICATIONS (Continued)**

Crankshaft

Total Indicated Runout (TIR) . . . . .	0.05 mm (0.002 in.)
Main Bearing Journal O.D.—Crankcase Cover Side (Minimum)	
FC420V . . . . .	34.919 mm (1.3747 in.)
FC540V . . . . .	37.904 mm (1.4923 in.)
Main Bearing Journal O.D.—Cylinder Block Side (Minimum)	
Both Engines . . . . .	34.945 mm (1.3757 in.)
Connecting Rod Journal O.D. (Minimum)	
Standard . . . . .	40.928 mm (1.6113 in.)
Undersized . . . . .	40.47—40.48 mm (1.5932—1.5937 in.)
Crankcase Cover Crankshaft Bearing I.D. (Maximum)	
FC420V . . . . .	35.069 mm (1.3807 in.)
FC540V . . . . .	38.056 mm (1.4983 in.)

Oil Seal Installation Depth

Both Sides/Both Engines . . . . .	flush with surface
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Oil Pump

Rotor Shaft O.D. (Minimum)

FC420V (Large O.D.) . . . . .	12.627 mm (0.4971 in.)
FC420V (Small O.D.) . . . . .	7.935 mm (0.3125 in.)
FC540V . . . . .	12.627 mm (0.4971 in.)

Rotor Shaft Bearing I.D. (Maximum)

FC420V (Oil Pump Cover) . . . . .	12.76 mm (0.5024 in.)
FC420V (Crankcase Cover) . . . . .	8.07 mm (0.3177 in.)
FC540V . . . . .	12.76 mm (0.5023 in.)

Outer Rotor

FC420V

Minimum Thickness . . . . .	11.92 mm (0.4692 in.)
Minimum O.D. . . . .	28.95 mm (1.1397 in.)

FC540V

Minimum Thickness . . . . .	9.92 mm (0.3905 in.)
Minimum O.D. . . . .	40.47 mm (1.5933 in.)

Outer Rotor Bearing Housing

FC420V

Maximum Depth . . . . .	12.14 mm (0.4779 in.)
Maximum I.D. . . . .	29.20 mm (1.1496 in.)

FC540V

Maximum Depth . . . . .	10.17 mm (0.4003 in.)
Maximum I.D. . . . .	40.77 mm (1.6051 in.)

Relief Valve Spring Free Length (Minimum) . . . . .	19.00 mm (0.7480 in.)
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Governor

Governor Mounting Shaft Height . . . . .	32.2—32.8 mm (1.267—1.291 in.)
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Governor Lever Nut Torque . . . . .	7.8 N•m (69 lb-in.)
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Engine Mounting Cap Screw Torque . . . . .	34 N•m (300 lb-in.)
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Blower Housing To Flywheel Screen Gap (Minimum) . . . . .	1.5 mm (0.059 in.)
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Flywheel Screen To Cooling Fan Cap Screw Torque . . . . .	6 N•m (53 lb-in.)
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Cooling Fan To Flywheel Cap Screw Torque . . . . .	10 N•m (89 lb-in.)
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Flywheel Mounting Nut Torque

FC420V . . . . .	137 N•m (101 lb-ft)
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FC540V . . . . .	172 N•m (127 lb-ft)
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Oil Drain Plug Torque . . . . .	23 N•m (200 lb-in.)
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**REPAIR SPECIFICATIONS (Continued)**

Stator

Cap Screw Torque . . . . . 6 N•m (53 lb-in.)

Ignitor Module

FC420V-DS15 (FC420V —FC420VB50632)

FC540V-DS15 (FC540V —FC540VA00384)

No Specifications. . . . . replace with known good ignitor module

Magneto Ignition Coil

FC420V-DS10 (FC420V —FC420VB50632)

FC540V-DS15 (FC540V —FC540VA00384)

Resistance Between Primary Lead and Core . . . . . 0.48—0.72 ohms

Resistance Between Plug Cap and Core . . . . . 10.9—16.3 K ohms

Air Gap . . . . . 0.30 mm (0.012 in.)

Cap Screw Torque. . . . . 6 N•m (53 lb-in.)

Magneto Ignition Coil With Ignitor Module

FC420V-DS10 (FC420VB50633— )

FC540V-DS15 (FC540VA00385— )

Resistance Between Primary Lead and Core . . . . . 0.48—0.72 ohms

Resistance Between Plug Cap and Core . . . . . 8.7—13.1 K ohms

Air Gap . . . . . 0.30 mm (0.012 in.)

Cap Screw Torque. . . . . 6 N•m (53 lb-in.)

Starter

Maximum Amperage (No Load) . . . . . 50 amps at 6000 rpm

Minimum Starter Brush Length

FC420V . . . . . 6 mm (0.240 in.)

FC540V . . . . . 10.5 mm (0.413 in.)

Starter-To-Engine Mounting Cap Screw Torque . . . . . 16 N•m (140 lb-in.)



## SPECIAL OR ESSENTIAL TOOLS

*NOTE: Order tools according to information given in the U.S. SERVICEGARD™ Catalog or in the European Microfiche Tool Catalog (MTC).*



JT07270 Digital Pulse Tachometer

Used to check SLOW and FAST idle speeds and starter performance.

JDM59 Compression Gauge

Used to check engine compression.

JT05697 Manometer Kit

Contains #5 plug and the following:

JT05703 Barb Fitting

Used to connect U-tube manometer to engine for Crankcase Vacuum Test.

JT05699 Line

Used to connect U-tube manometer to engine for Crankcase Vacuum Test.

JT05698 U-Tube Manometer

Used to check crankshaft vacuum.

JT03503 Crankcase Vacuum Test Kit

Used to check crankcase vacuum.

JT05698 90° Elbow Fitting

Used to connect pressure gauge to engine when performing Engine Oil Pressure Test.

JT03344 Pressure Gauge Assembly

Used to read engine oil pressure when performing Engine Oil Pressure Test.

JT03017 Hose Assembly

Used to connect pressure gauge to engine when performing Engine Oil Pressure Test.

JDG356 Pressure Gauge

Used to check fuel pump performance.

D-05351ST Spark Tester

Used to check overall condition of ignition system.

JDM70 Valve Spring Compressor

Used to remove and install valve springs.

JDG504 Valve Guide Driver Tool

Used to replace valve guide bushings.

JT05712 Current Gun

Used to check starter performance.

## OTHER MATERIALS

Number	Name	Use
M79292	MPG-2 <sup>®</sup> Multipurpose Polymer Grease	Apply to engine crankshaft.
	SCOTCH-BRITE <sup>®</sup> Abrasive	
	Sheets/Pads	Clean cylinder head.
	Valve Guide Cleaner	Clean valve guides.
	Stanisol (or Kerosene)	Finish ream valve guides.
	Prussian Blue Compound	Check valve seat contact.
	Lithium Base Grease	Pack oil seals.
	Zinc Oxide/Wood Alcohol	Check block for cracks.
	Mineral Spirits	Clean armature.
<p>LOCTITE<sup>®</sup> PRODUCTS U.S./ Canadian/ LOCTITE No.</p>		
TY9375/TY9480/592	Pipe Sealant with TEFLON <sup>®</sup>	Apply to threads of oil pressure switch.



## SERVICE PARTS KITS

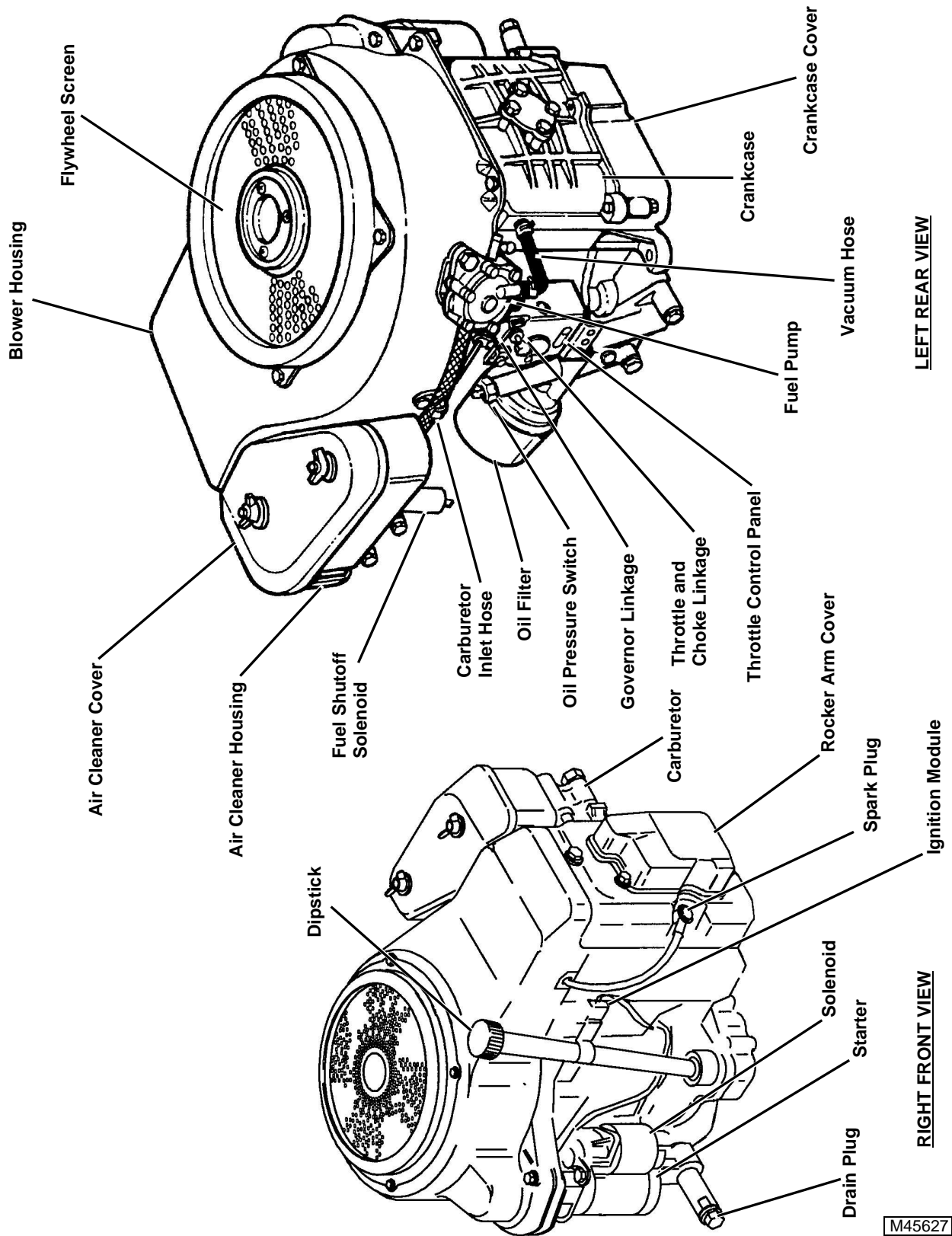
The following kits are available through your parts catalog:

- Fuel Pump Gasket Kit
- Carburetor
- Gasket Kit
- Vent Kit
- Jet Kit
- Choke Shaft Kit
- Throttle Shaft Kit
- Breather Valve Kit
- Air Cleaner Assembly
- Blower Housing Engine Cover Kit
- Flywheel Screen and Spacer Kit
- Dipstick Tube Kit
- Rocker Arm and Shaft Kit
- Intake Valve Kit
- Exhaust Valve Kit
- Camshaft and Tappet Kit
- Camshaft Axial Play Shim Kit
- Piston Ring Kit
- Oversized Piston
- Oversized Piston Ring Kit
- Undersized Connecting Rod
- Crankshaft End Play Shim Kit
- Cylinder Block
- Overhaul Gasket Kit
- Short Block Kit
- Oil Pump Kit
- Governor and Shaft Kit

MPG-2<sup>®</sup> is a registered trademark of DuBois USA.  
LOCTITE<sup>®</sup> is a registered trademark of the Loctite Corp.  
SCOTCH-BRITE<sup>®</sup> is a registered trademark of the 3M Co.

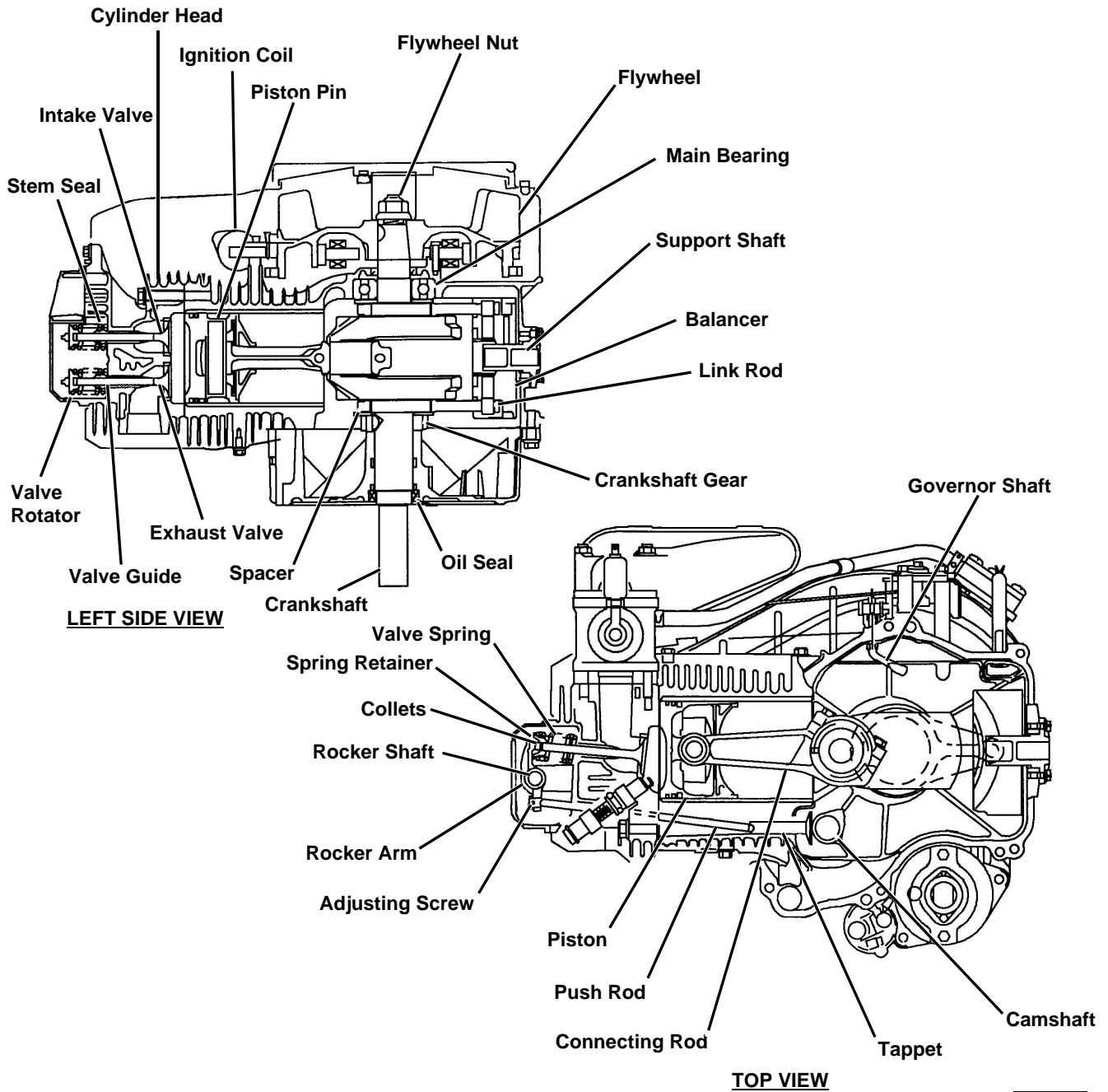
COMPONENT LOCATION

EXTERNAL ENGINE COMPONENTS



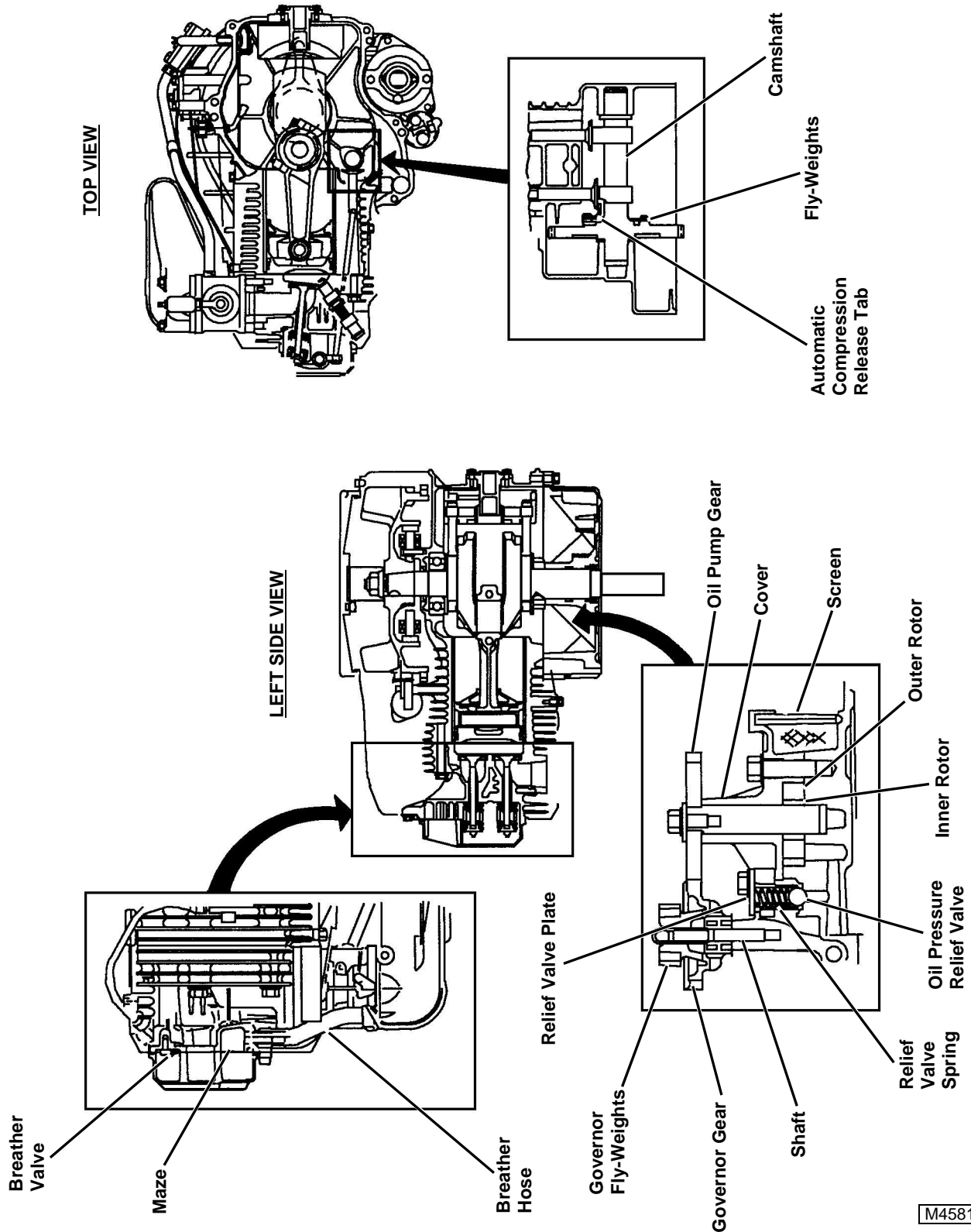
M45627

INTERNAL ENGINE COMPONENTS

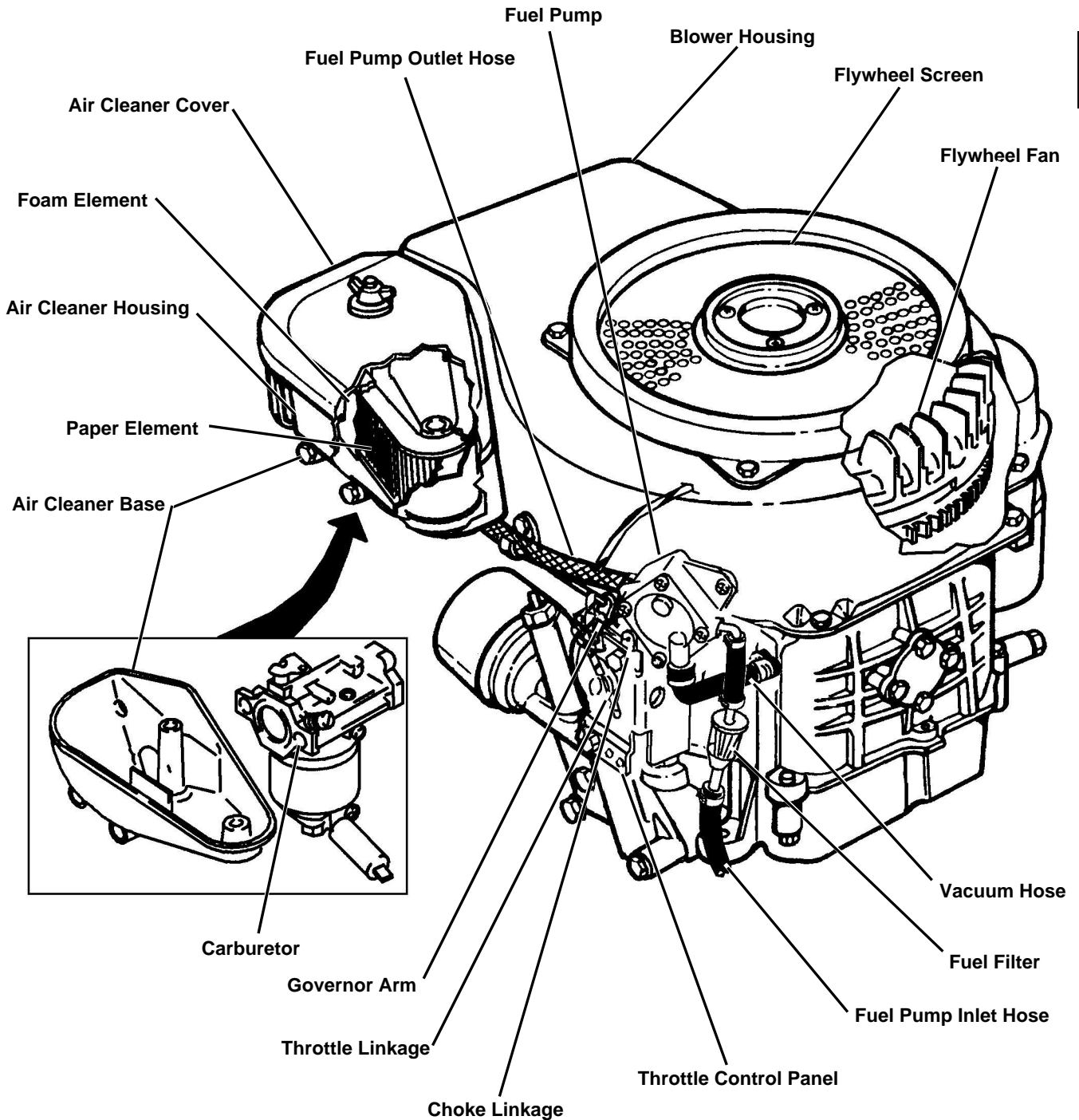


M45811

OIL PUMP BREATHER AND COMPRESSION RELEASE COMPONENTS



### FUEL/AIR SYSTEM COMPONENTS



**LEFT REAR VIEW**

M45665



## THEORY OF OPERATION

### LUBRICATION SYSTEM OPERATION

**Function:**

To provide pressurized oil to lubricate internal engine components.

**Theory of Operation:**

A positive displacement gerotor pump is used to pressurize the lubrication system. The oil pump is driven directly off the crankshaft gear. The lubrication system is protected by an oil pressure relief valve, low oil pressure switch, and an oil filter with bypass.

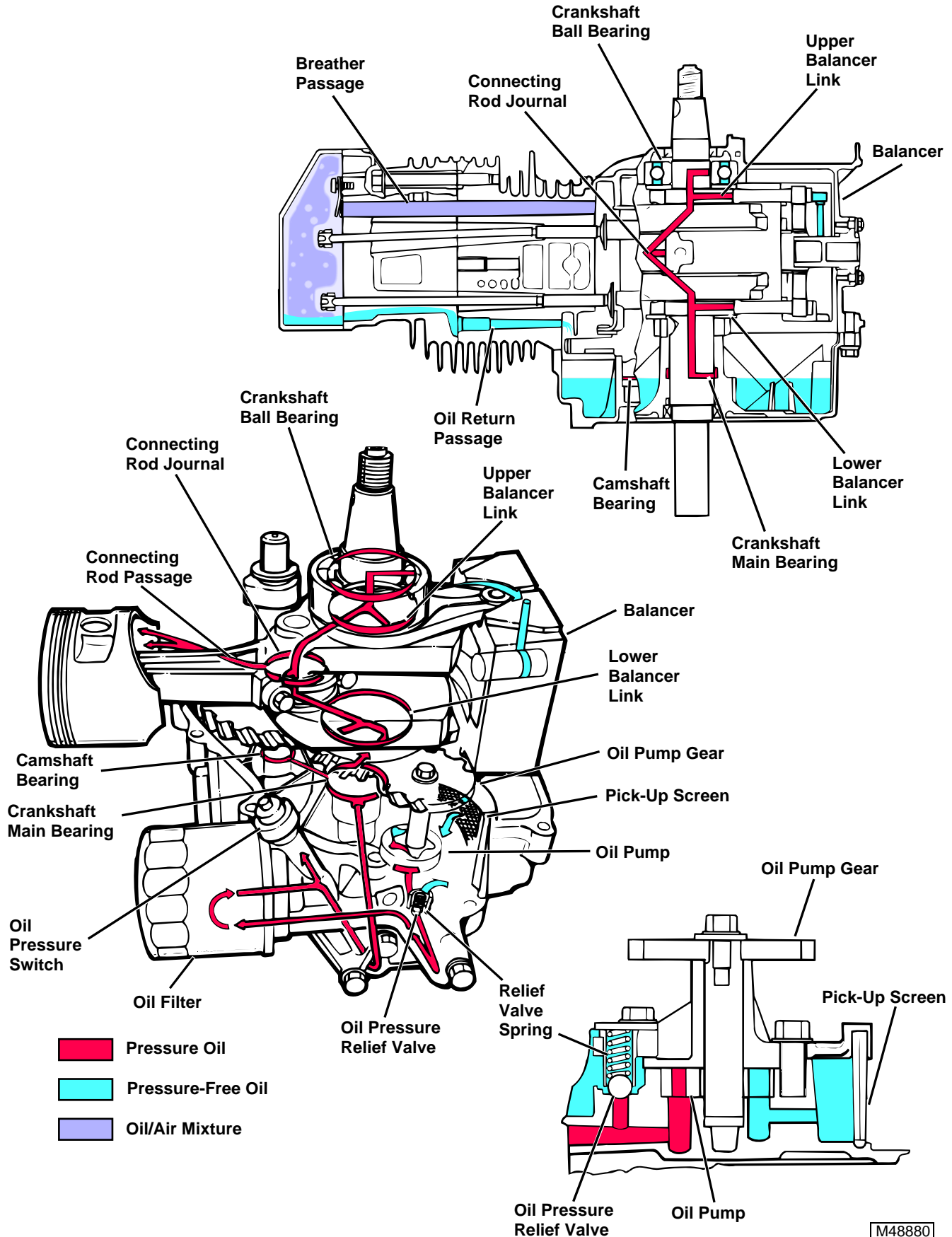
The oil pump draws oil from the sump through the pick-up screen. Pressure oil from the pump flows through the pump outlet passage past the oil pressure relief valve. The oil pressure relief valve limits the oil pressure to approximately 296 kPa (43 psi) and protects the oil pump from damage if an oil passage becomes blocked. If oil pressure exceeds 296 kPa (43 psi), the relief valve opens allowing oil to return to sump. Relief valve is not adjustable.

Pressure oil from the relief valve flows to the oil filter. The filter contains a bypass valve which opens if the element becomes plugged to ensure engine lubrication.

An oil pressure switch mounted in the oil filter manifold turns on a warning light if oil pressure is below 28 kPa (4 psi). Filtered pressure oil flows through a passage in the oil sump to the crankshaft main bearing (PTO side) and then to the camshaft bearing. Drilled passages in the crankshaft distribute oil from the main bearings to the lower balancer link, connecting rod journal, upper balancer link, and crankshaft ball bearing (flywheel side). A drilled passage in the connecting rods allow oil from the connecting rod journal to lubricate the piston and cylinder walls.

Pressure-free oil flowing out of the crankshaft ball bearing or upper balancer link also lubricates the balancer. A drilled passage in the top of the balancer allows oil to flow to the support shaft and balancer bushing.

The rocker arms, valves, and pushrods are lubricated by an oil/air mixture and carried to the rocker arm cover through the breather passage. The breather passage is located directly above the upper pushrod. The oil from the oil/air mixture is separated from the air through the breather maze and flows to the bottom of the cylinder head. This oil drains back to the sump through an oil return passage located in the bottom of the cylinder block directly under the lower pushrod.



M48880

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for your reading.**

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Information.**